

FINAL PRESENTATION



Ong Han Yang Chia Wei Fong Daniel Hendri Dikshit Abhijnan

Ong Kai Le Peranut Foo Yong Li Tham Jay Shen



1. **INTRODUCTION**
2. MARKET ANALYSIS
3. AIRCRAFT DESIGN
4. BUSINESS DEVELOPMENT

Introduction

Mission

To significantly reduce carbon emissions of short-to-medium range flights while maintaining cost-effectiveness of airlines

Objective

To design a commercial transport aircraft capable of carrying 156 pax over 6,300 km with 10% carbon-fuel savings per pax



1. INTRODUCTION
2. **MARKET ANALYSIS**
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Market Analysis

New Aircraft Demand



Growth in APAC

Growing middle-class

Expected annual growth of 5.3%



Eco-friendly policies

Paris Agreement

Cost pressures from environmental policies



Fleet Renewal

Widespread grounding of aircraft

Delayed maintenance impacts airworthiness

Narrow-Body Jet Demand



Flexibility of Low-Capacity Planes

Flexible fleet size management

Fewer passengers to recoup operational costs



Jet Fuel Price Volatility

Uncertainty from OPEC actions and economic shocks

Expected higher average fuel prices



1. INTRODUCTION

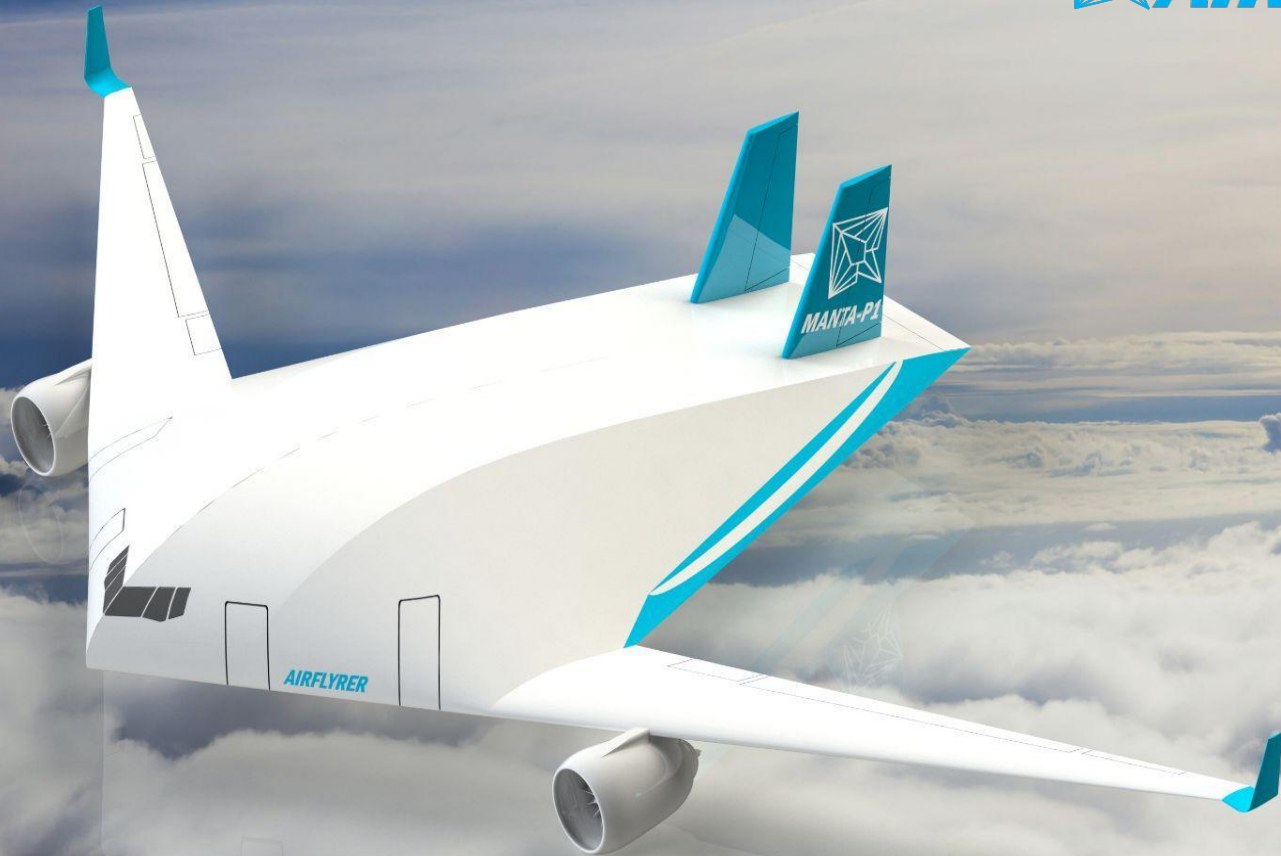
2. MARKET ANALYSIS



AIRFLYRER

3. AIRCRAFT DESIGN

4. BUSINESS DEVELOPMENT



MANTA-P1

156
Passengers

6,300 km
Range

830 km/h
Cruise Speed

Aerodynamics



Dikshit Abhijan

Propulsion



Daniel Hendri

Structural Design



Ong Kai Le

Stability and Controls



Tham Jay Shen

Systems

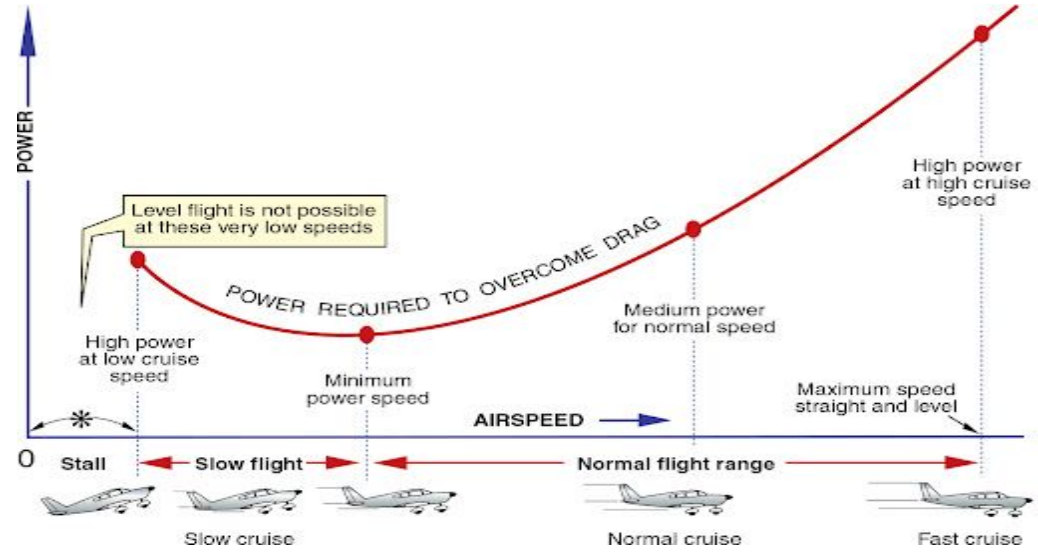
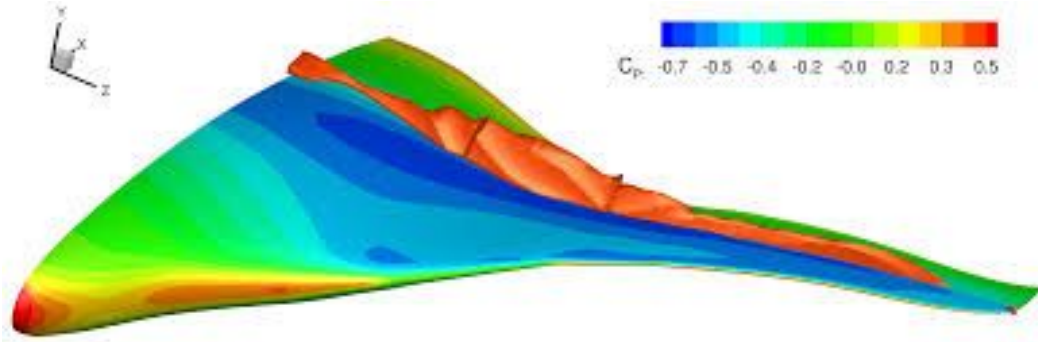


Peranut Foo Yong Li

Avionics



Ong Han Yang



Aerodynamics



Dikshit Abhijnan

VP, Engineering

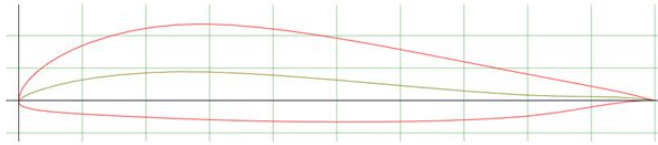
Aerodynamics Engineer

Airfoil Selection

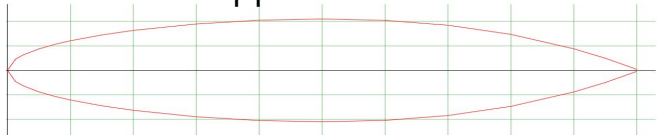
Main Considerations

1. Low pitching moments so that aircraft can be easily stabilized
2. Good cruise performance of the aircraft
3. Centrebody airfoil has high thickness to accommodate the passenger cabin

Centrebody Airfoil



Eppler 344



Symmetrical NACA 16 Series

Trade-off between low drag and greater space

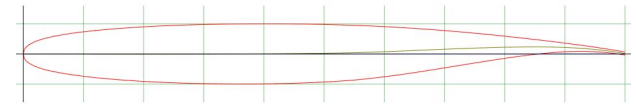
NACA 64 Series

Eppler 344

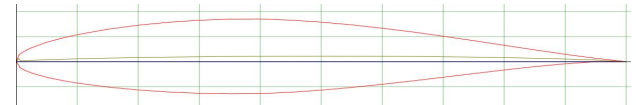
Final Airfoil

- Better Pitch Stability
- Design Lift Coefficients of Airfoil and Aircraft Match
- Dimensions adjusted to provide enough space
- High sweep angle to mitigate shockwaves

Outer Wing Airfoil



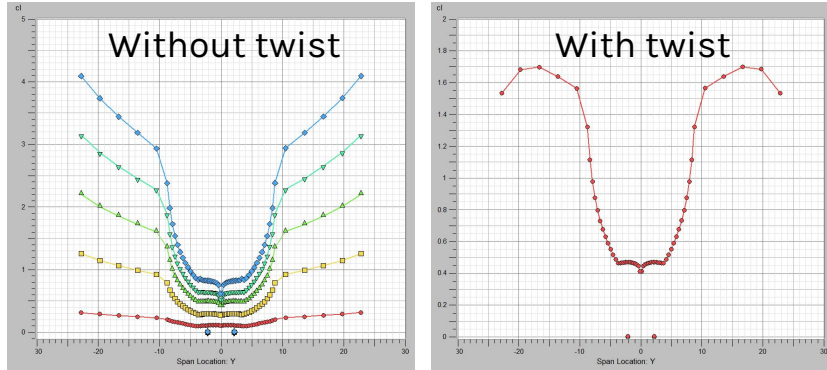
Supercritical Airfoils



NACA 64 Series

Trade-off between design lift coefficient and shockwave mitigation

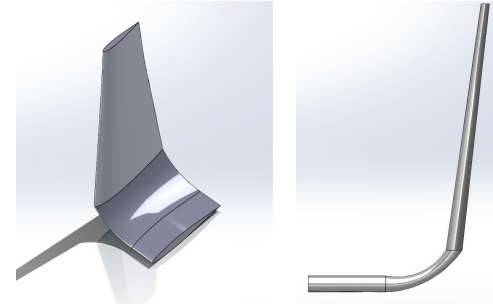
Aerodynamic Design



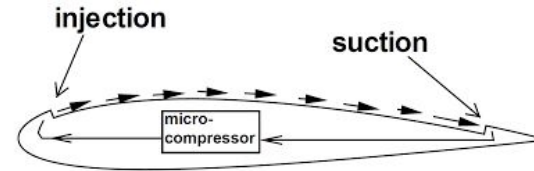
Tip stall problem in BWB aircraft

Unable to mitigate with twist

Use of vortex generators on tip of the aircraft to delay tip stall



Sharklet winglet design with angular transition

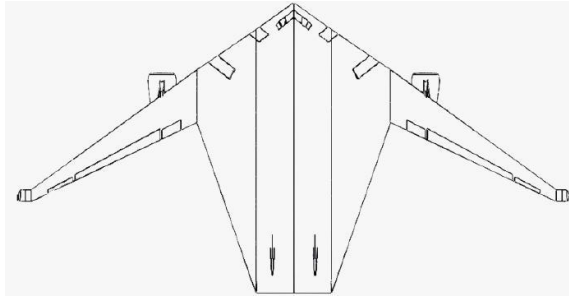


Alternative Stall Prevention Device

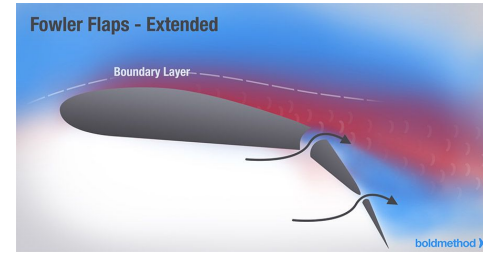
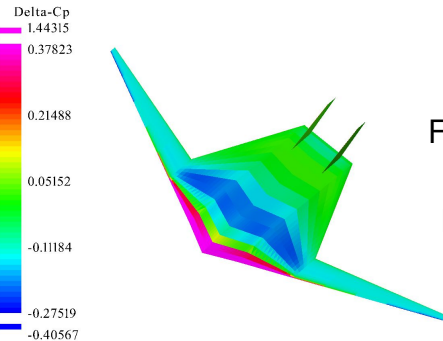
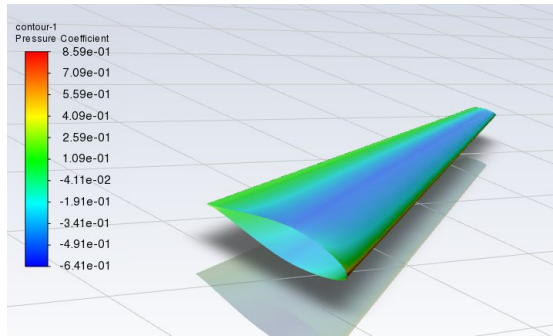
Co-flow jet airfoil

Jet of bleed air flowing across airfoil surface of aircraft to re-energize the boundary layer

Aerodynamic Design



Wing Sweep kept between 30-40 degrees
Reduce effective Mach Number
Improve Aerodynamic Efficiency

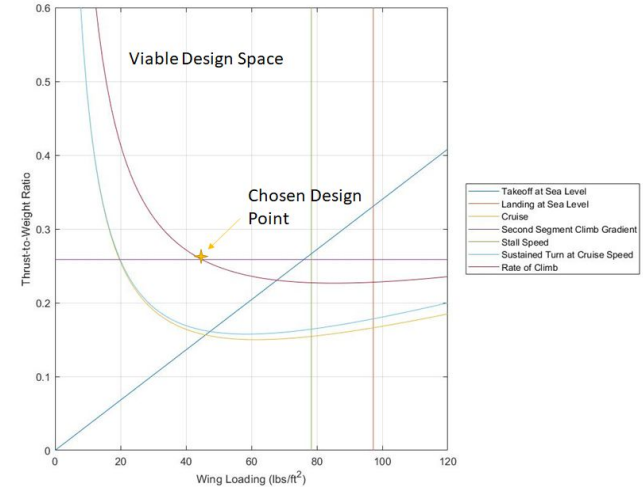
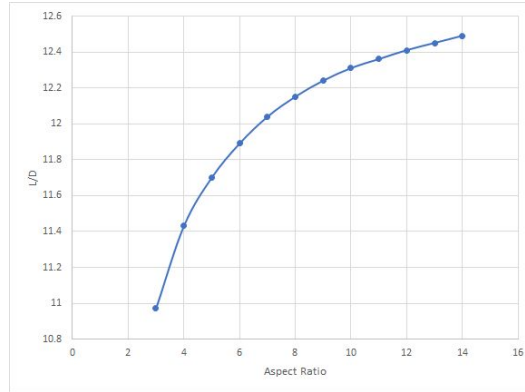
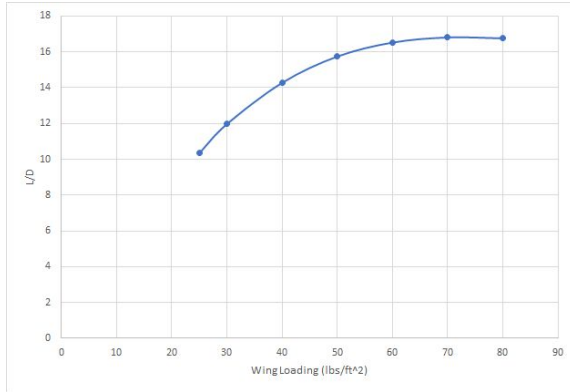


Increasing maximum coefficient of lift
Highly effective Fowler Flaps
Increase coefficient of lift to lower stall speed, improve landing and takeoff performance

Pressure Distribution

Front region of the aircraft has low pressure - majority of lift produced
Rear region producing negative lift because of reflex airfoil - acting as a tail

High Performance Design



Parametric Study for Optimization

Higher Wing Loading - Higher Performance

Higher Aspect Ratio - Higher Performance

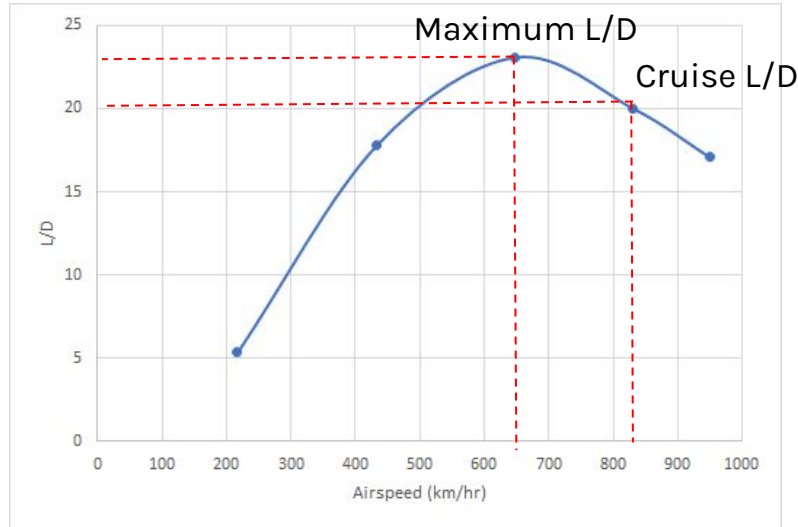
**Performance Constraint Analysis
to ensure adherence with
performance goals**

Chosen Parameters

43 lbs/ft² and 5.58 chosen as wing loading and aspect ratio to provide optimum performance and meet cabin requirements

Thrust-to-weight ratio of 0.258 needed to meet all performance requirements

Aerodynamic Performance



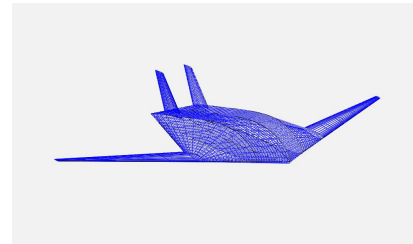
Superior Aerodynamics

Cruise L/D = 20.04

Maximum L/D = 23.10

Lower pressure drag due to more streamline airfoil shape of entire aircraft
Lower skin friction drag due to removal of horizontal stabilizer

Complex Drag Calculations
Parasite drag of wing-body and vertical tail combination calculated through OpenVSP



**OPEN
VSP**

Analytical Drag Calculations
Accounting for Engine Nacelle Drag and Induced Drag



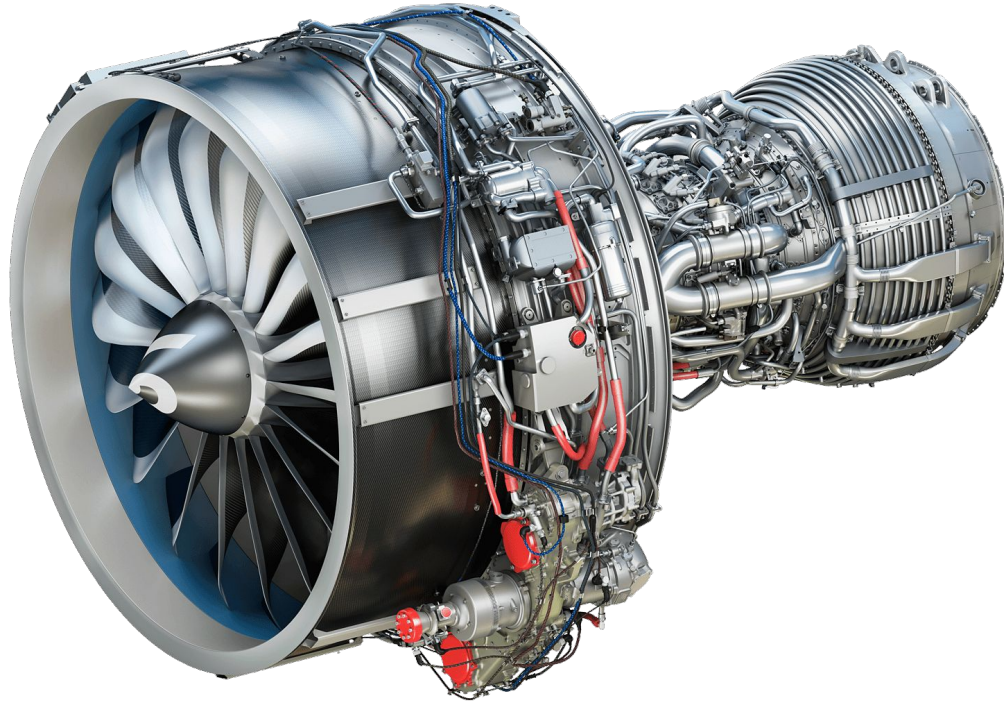
Propulsion



Daniel Hendri

Propulsion Engineer

Engine Design and Selection



Modern engines

Two CFM International
LEAP-1A engines

One of the best fuel
efficiency in class

Engine Design and Selection



Under-wing mount

Under-wing engine placement for quicker and simpler maintenance and replacement

Sustainability

Today: Jet-A1 Fuel

Future: 100% Sustainable
Aviation Fuel



Structural Design

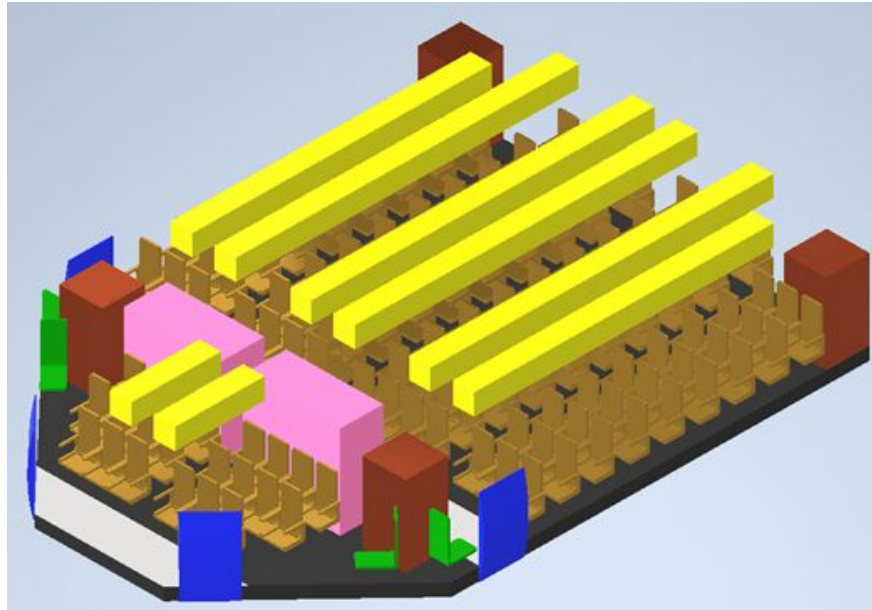


Ong Kai Le

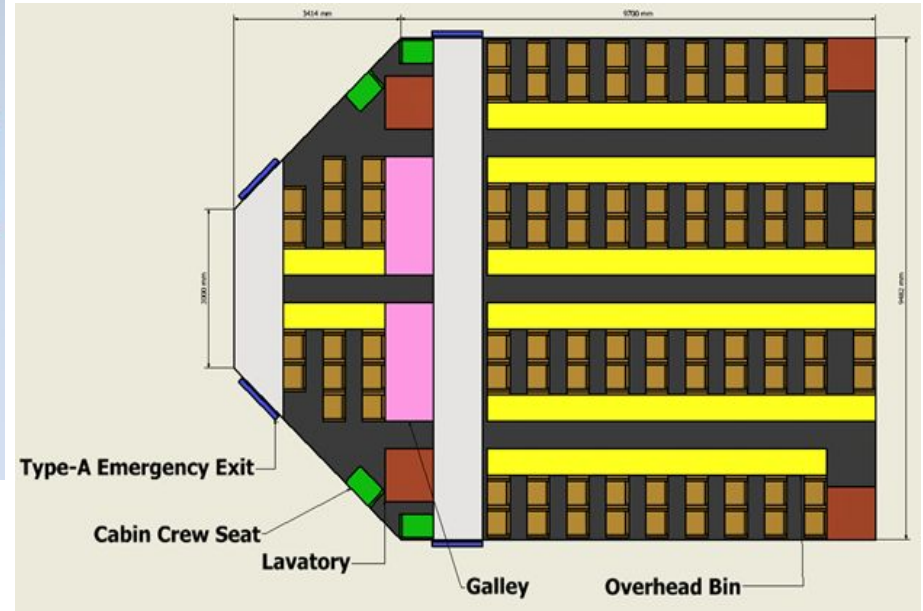
Structural Engineer



Cabin Design



Isometric View (Cabin interior)

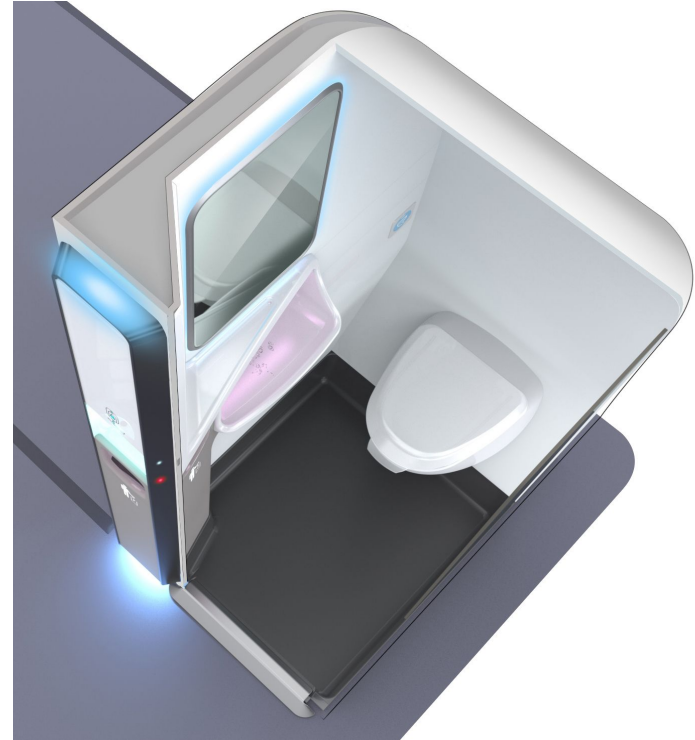


Overall Dimension and Labels

Furnishing Design

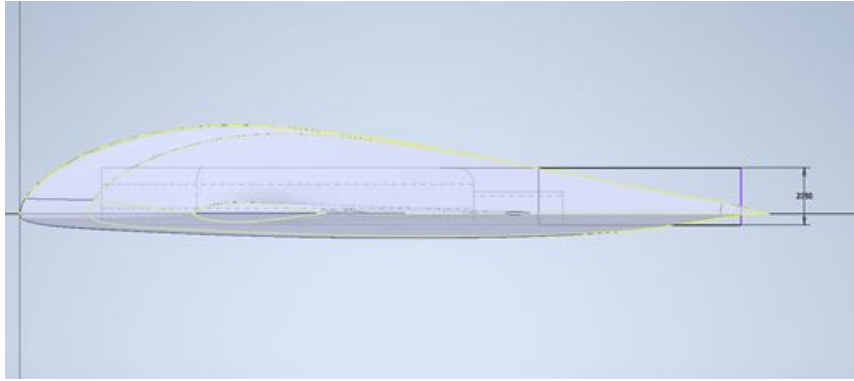


Interspace Lite



Beacon Clean Lavatory

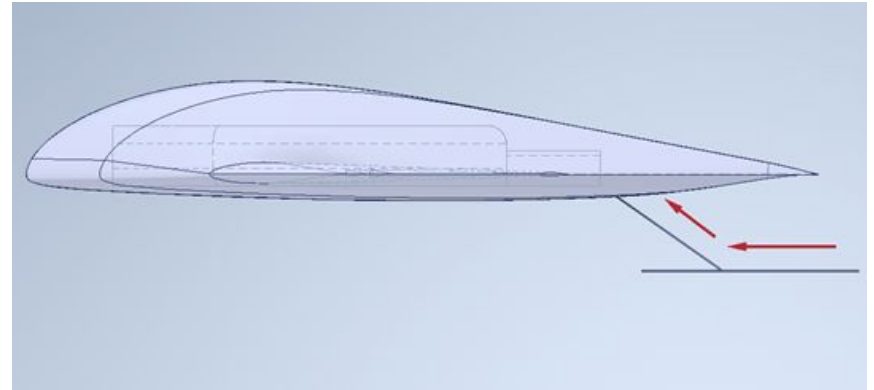
Cargo Design



Side View (Manta - P1)

Loading Ramp (Maximize utilisation of space)

Height constraint at aft section



Side View (Manta - P1)



Stability & Control



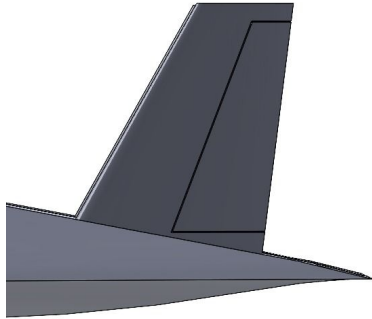
Tham Jay Shen

Stability and Controls
Engineer

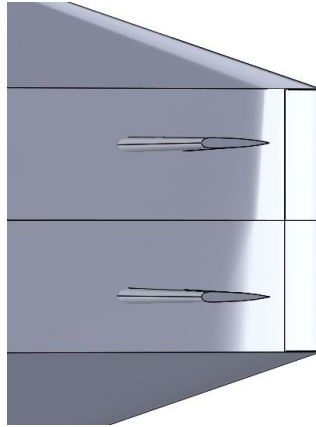
Primary Controls Design

Twin Vertical Tail

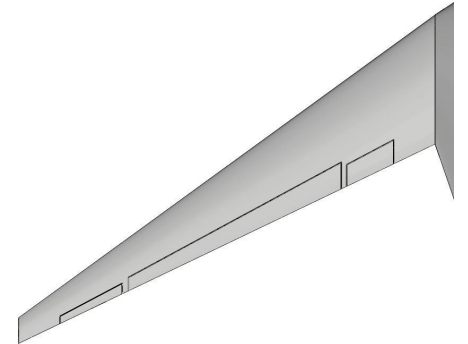
& Rudders



Elevators

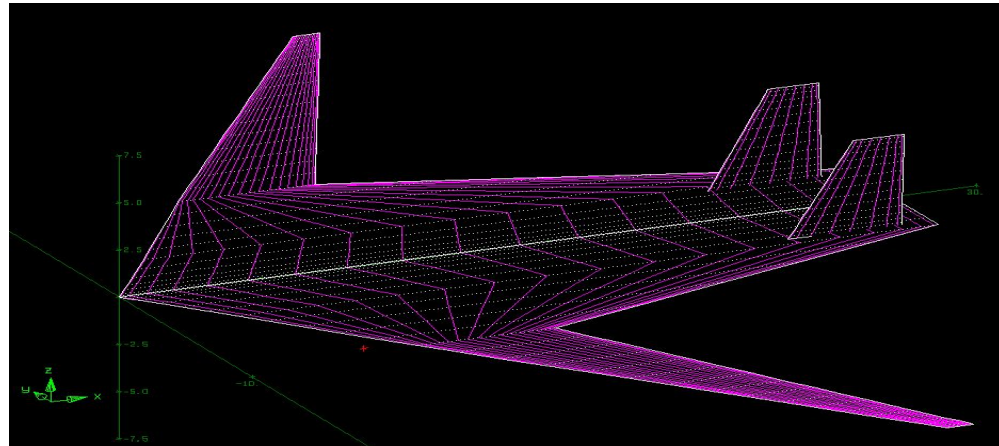


Ailerons



Stability

- CG of the aircraft located $\frac{1}{3}$ length from the nose
- Weight distribution ensured such that OEW, MZFW, MTOW CG locations are all ahead of the NP
- Successfully achieved Static Stability for Roll, Pitch, Yaw

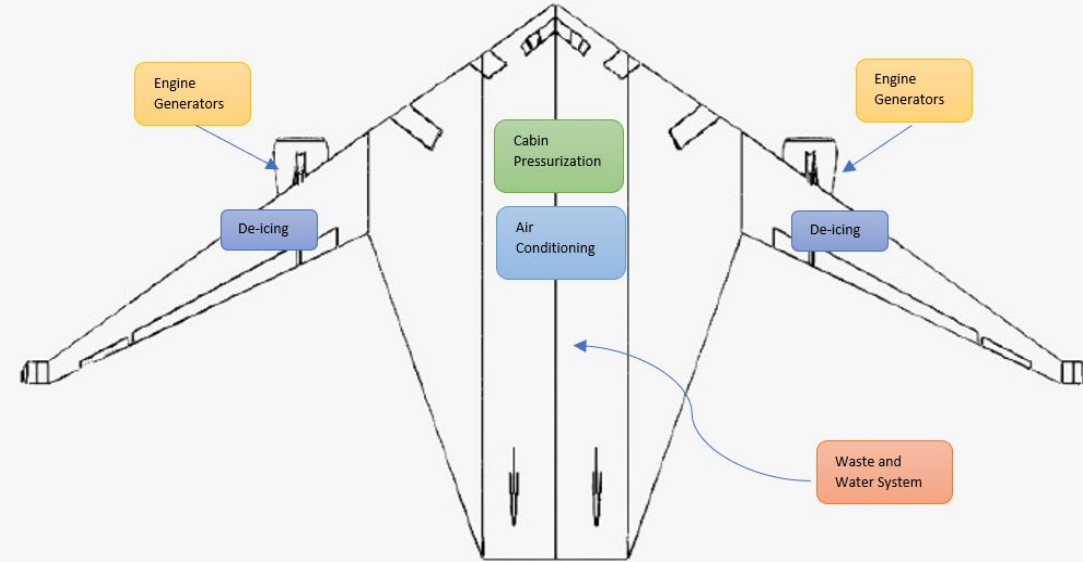


Systems



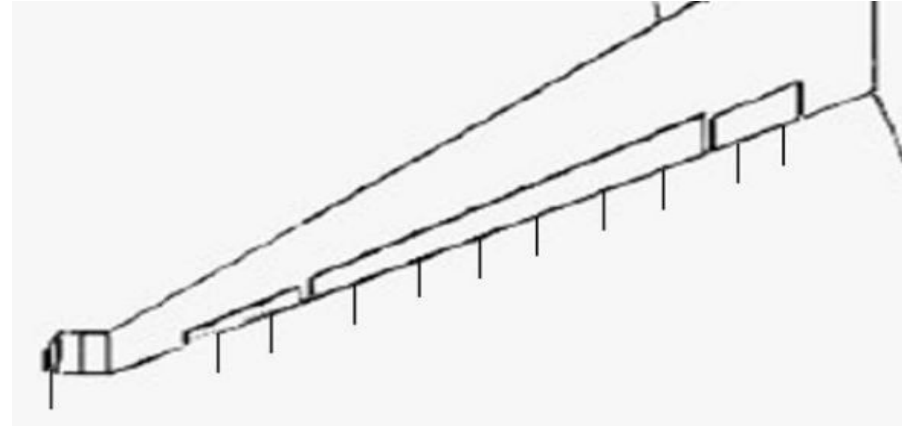
Peranut Foo Yong Li

Systems Engineer



Weather Systems

- **Static Wicks**
 - Dissipate built up static electricity
 - Located on Trailing edges of aircraft
- **Ultrasonic Deicing**
 - Low Weight
 - Low cost
 - 91% less power consumption compared to electric thermal



Ultrasonic excitation



No ultrasonic excitation



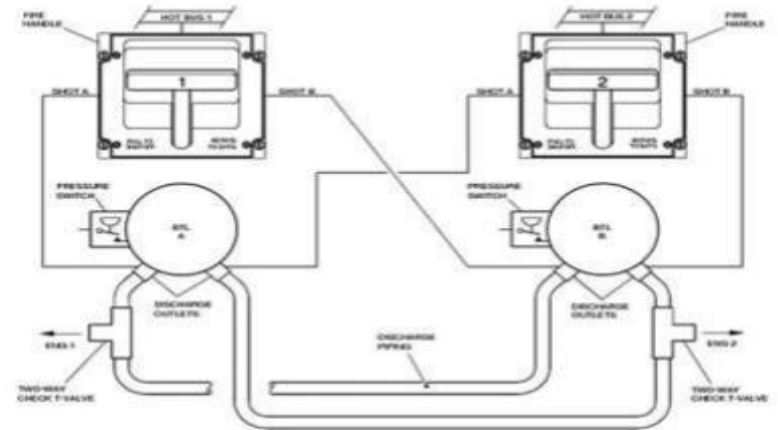
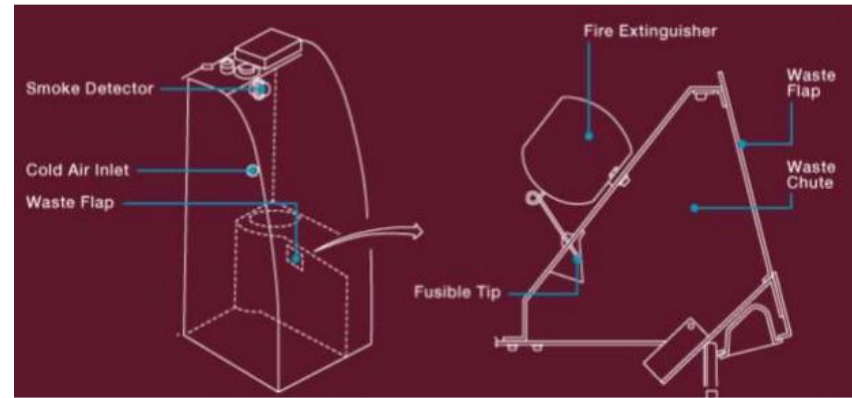
Environmental Control Systems

- **Refrigeration Systems**
 - Air Cycle
 - Doesn't require refrigerant
 - Safe for the Environment
- **Pressurization System**
 - Utilizes bleed air
 - Positive pressure release valves
 - Negative pressure release doors



Fire Suppression and Prevention

- **Hold and Lavatories of aircraft**
 - Uses Halon 1301
 - Continuously deployed in the hold
- **Portable Fire Extinguishers**
 - 3 in cabin, 1 in flight deck
- **Engine and APU**
 - Manually activated
 - Extinguishant Bottles are connected so both engines can be accessed



Avionics



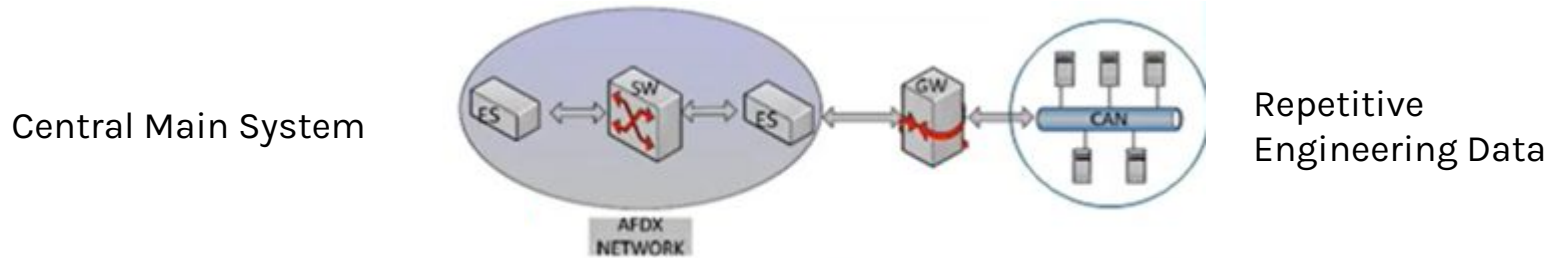
Ong Han Yang

CEO, AirFlyrer

Avionics Engineer

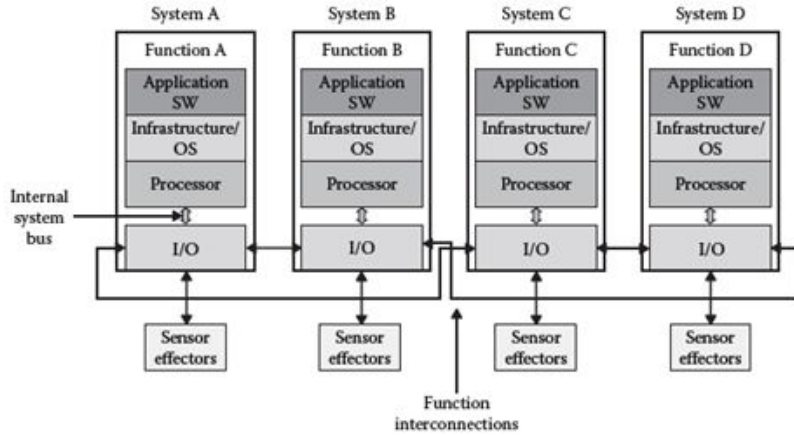


Data Bus Architecture

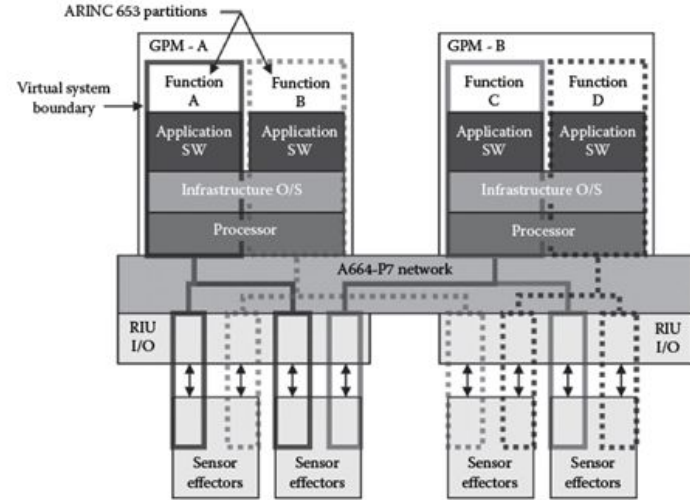


Combination of ARINC 664 Part 7 and ARINC 825 Architecture

Integrated Modular Architecture



Federated Avionics Architecture



Integrated Modular Architecture

Integrated Modular Architecture to reduce cost and weight

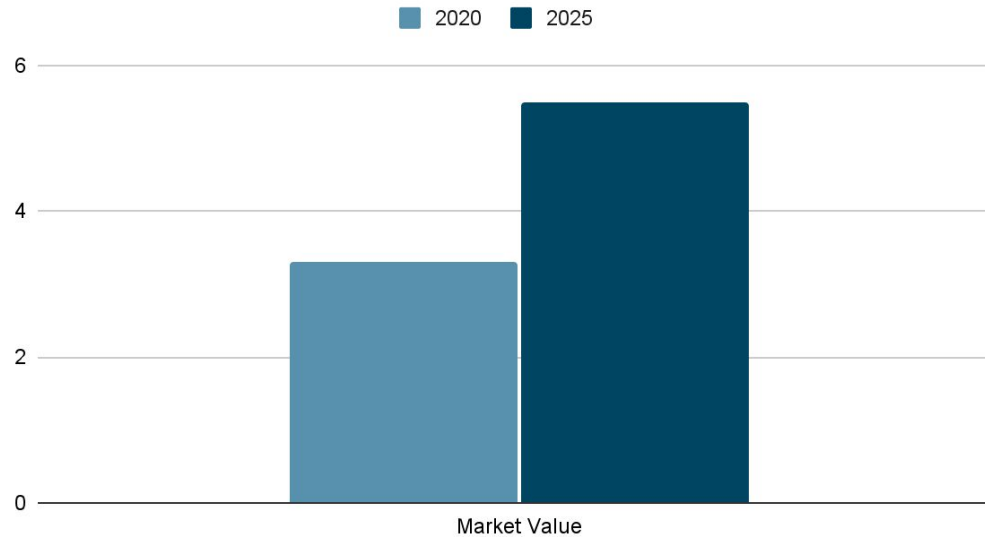
Flight Deck

- HUD to improve pilot situational awareness
- Thales FlytX integrated flight deck with touch screen controls



Aircraft Health Monitoring System

Market Value of AHMS (Billion USD)



Aircraft Health Monitoring System

- Consists of on-board sensors which transmit data to ground stations
- Data analytics and algorithms which assist in predictive maintenance and resupply
- Provide cost savings to airlines





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3. AIRCRAFT DESIGN



4. BUSINESS DEVELOPMENT

Business Development



Chia Wei Fong

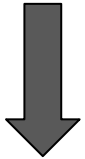
Chief Financial Officer



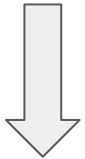
S

Strength

High Fuel-savings



-26%
(Past-Gen)



-6.7%
(Current-Gen)

Easier Cargo Operations



Rampdoor Access
for Faster Loading



No Fall Hazard from
Cargo Lift Operations

Customer Satisfaction



Safe Environment
Features



Protect Personal
Space



Weakness

Uncertain Cabin Experience



Virtual vs Physical Windows

Lack of Customization



Single Change Require
Redesign in Multiple Areas



Difficulty Meeting
Individual Airline Special
Request



Opportunities

ESG Funding



15% Annual Growth
of ESG Assets

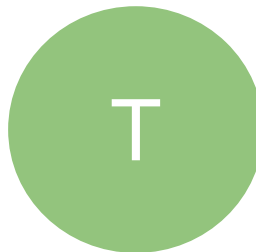


Easier Fund-Raising
Exercises

Rise in Investor Activism



Management Desperate
for Green Solutions



Threats

Competition



From More Well-Funded
Aircraft Programs

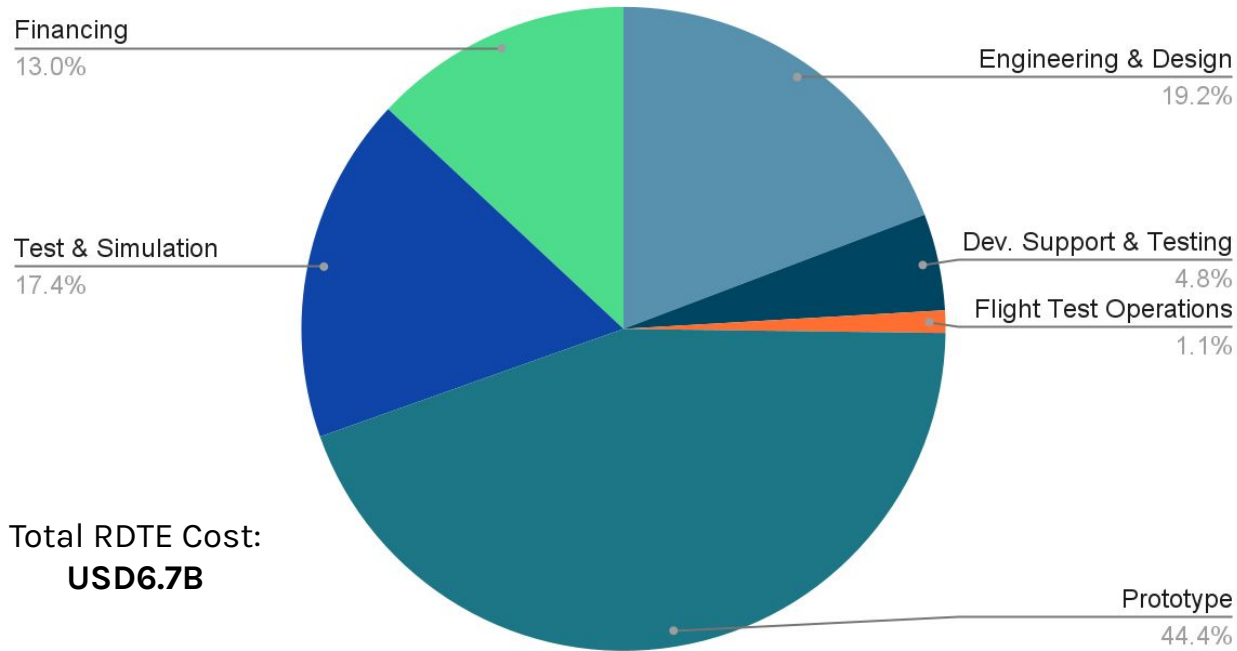
Regulations



Certification Challenges
for BWB Design

Cost Breakdown

Research, Development, Test & Evaluation (RDTE)



- Expected 5Y Production: **800**
- Unit Production Cost: **USD109.8M**
- Unit Selling Price: **USD120.8M**
- Breakeven Unit: **536**

Target Production Schedule

5Y-Monthly Output:
13.33

Year	1	2	3	4	5
Output (annum)	80	160	180	190	190
Output (monthly)	6.67	13.33	15	15.83	15.83

- By Year 2, optimize production to average 5Y monthly output
- By mid-Year 4, reach our breakeven point



“If it can be dreamt, it can be built.”