FUEL DRILL STAND CHECK OFF TABLE - TAG 617701

FUEL DRILL STAND CHECKLIST

WHY DO WE DO THIS TASK

Its important that we do maintenance on drills so use of them is safe and efficient as fuel is high risk material

OVERVIEW OF TASK

- CHECK OVERALL CONDITION OF FUEL DRILL AS PER GUIDE BELOW
- CLEAN OUT DRILL IF NECESSARY
- COMPLETE REPORT
- SCAN REPORT TO PINNACLE TAG

IF ITEMS REQUIRE ATTENTION- / PARTS TO BE REPLACED INFORM MANAGER TO ORGANIZE REPLACEMENT PARTS



BAIR RATCHET PURCHASE GUIDE in case we need new one

SET UP

TOOLS NEEDED
,ADJUSTABLE SHIFTER,
AIR TOOL OIL,
AIR GUN,
SAFETY GLASSES,
GLOVES,
SCREW DRIVER FLAT HEAD AND
SCREW DRIVER PHILIPS HEAD
KILFROST OIL DRILL LUBRICANT SHOWN IN 2ND IMAGE BELOW





STEPS -

- PRINT CHECK LIST

FUEL DRILL STAND CHECKLIST

-MAKE SURE THAT PROPER SAFETY GLASSES AND GLOVES ARE USED DURING THIS TASK AND INSTRUCTIONS ARE AS FOLLOWED BELOW STEP BY STEP IF UNSURE SEE OPERATIONS MANAGER

REMOVE RUBBER BOOT - UNSCREW



CLEAN OUT DRILL WITH RAG AND AIR GUN (SAFETY GLASSES) CHECK THE CONDITION OF DRILL BIT



CHECK DRILL BIT CONDITION

IF NOT SHARP ANYMORE, THEN ADVISE OPERATIONS MANAGER

SEE VIDEO HOW TO TELL IF STILL SHARP OR NOT

LINK TO VIDEO GUIDE

REMOVE PHILLIP SCREWS FROM MESH PLATE (LAY DRILL ON ANGLE SO THAT ,ETAL FRAGMENTS TO NOT ENTER FUEL LINE – USE AIRGUN TO BLOW OUT



REMOVE FILTER BOLT WITH ADJUSTABLE SPANNER THIS SHOULD ONLY BIT HAND TIGHT REMOVE SHAVINGS AND RE-TIGHTEN



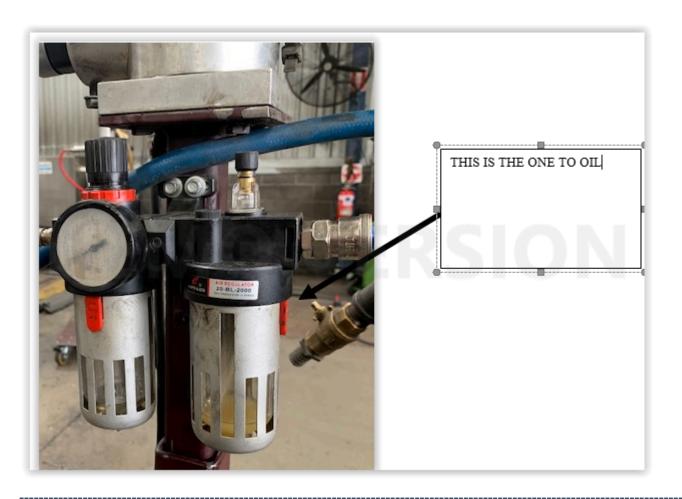
PLACE OIL INTO AIR RATCHET THROUGH AIRLINE FITTING (LAY FUEL DRILL ON ITS SIDE)



CHECK STATIC CABLE IS NOT DAMAGED AND ALL OTHER FITTINGS AND FUEL LINES REPLACE IF NEEDED



ADD OIL



ADD KILFROST LUBRICANT INTO THE AIRLINE FITTING REMOVE AIRLINE HOSE FIRST APPLY LUBRICANT AND RE-ATTACH AIRLINE HOSE SEE LINK BELOW FOR KILFROST LOCATION IN FRONT STOREROOM

If any items need attention note on the form you are filling out and hand to operations manager

REPORTING

Note as that unit done - one unit is when 2 fuel drills done

ONCE CHECK LIST IS COMPLETED

TAKE IMAGE OF CHECKLIST USING JJ CAMERA PHONE AND SCAN TO TAG 0000617701



FUEL DRILL AIR RACHET ISSUES

About every 1-2 years the air racket will require replacement in fuel drill It starts running slow or stops

FUEL DRILL GAS STRUT

About every 1-2 years the strut will require replacement in fuel drill LINK TO GUIDE FOR PREFERRED SUPPLIERS

NOTE WE MAY HAVE IN STOCK SO BEFORE YOU ORDER PLEASE CHECK CONSUMABLES TABLE TO MAKE SURE WE DONT HAVE IN STOCK

HALL TOGETHER RE ORDER REPORT CONSUMABLES