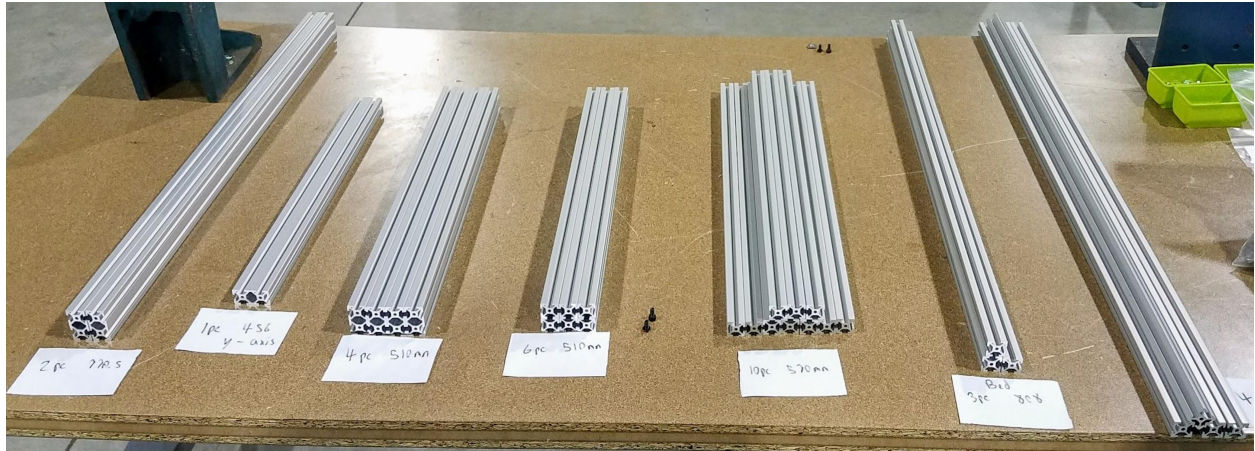


WorkHorse Frame BOM



Frame Extrusions	Length	Units	Description	Part #
2020	930mm Long	4pcs	Horizontals	HFS5-2020-930
2020	510mm Long	6pcs	Verticals	HFS5-2020-510
2020	570mm Long	10pcs	Widths	HFS5-2020-570
HFS5-2020	808mm Long	3pcs	Bed Support	HFS5-2020-808
Gantry Extrusions	Length	Units	Description	Part#
2040 Extrusion	770.5mm Long	2pcs	Gantry Horizontals	Misumi HFS5-2040-770
2040 Extrusion	456mm Long	1pcs		
2040 Extrusion	510mm Long	4pcs.	Z axis Linear Rail Verticals	Misumi HFS5-2040-510
Frame Components	Type	Units	Description	Misumi Part#
Frame Brackets	20mm Wide	90pcs	Reversal Tabbed Brackets	i HBLFSNF5
Frame Brackets	M4	75pcs	M4	HNKK5-4
Frame Brackets	M5	180pcs	M5	HNKK5-5

Frame Brackets	M3	75pcs	M3	HNKK5-3
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