

## ◁ Waste-PET-derived BHET for rapid solvent-free MOF synthesis

Philip Anggo Krisbiantoro<sup>1,2,3</sup>, Tzu-Jung Kuo<sup>3</sup>, Yu-Wen Chiao<sup>3</sup>, Weisheng Liao<sup>3</sup>, Yuichi Kamiya<sup>4</sup>, Fa-Kuen Shieh<sup>5</sup>, Kevin C.-W. Wu<sup>1,3\*</sup>

<sup>1</sup>International Graduate Program of Molecular Science and Technology (NTU-MST), National Taiwan University No. 1, Sec. 4, Roosevelt Road, Taipei 10617, Taiwan

<sup>2</sup>Taiwan International Graduate Program (TIGP), Academia Sinica No. 128, Sec. 2 Academia Road, Taipei 11529, Taiwan

<sup>3</sup>Department of Chemical Engineering, National Taiwan University, No. 1, Sec. 4, Roosevelt Road, Taipei, 10607, Taiwan

<sup>4</sup>Faculty of Environmental Earth Science, Hokkaido University, Nishi 5, Kita 10, Kita-ku, Sapporo, 060-0810, Japan

<sup>5</sup>Department of Chemistry, National Central University, Taoyuan 32001, Taiwan

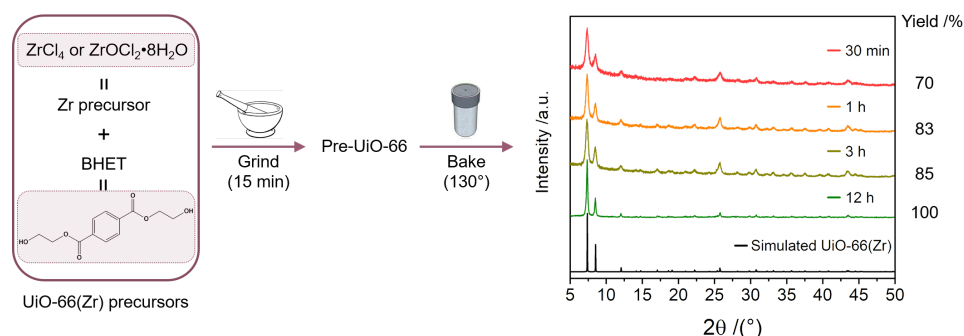
\*Corresponding Authors:

Kevin C.-W. Wu: [kevinwu@ntu.edu.tw](mailto:kevinwu@ntu.edu.tw)

### Abstract

Metal-organic frameworks (MOFs) are a class of porous materials that have recently attracted much attention owing to their remarkable yet tunable properties and enormous applications. Herein, we describe that the glycolysis product of polyethylene terephthalate (PET), *i.e.*, bis(2-hydroxyethyl) terephthalate (BHET), can be used as a linker source for the rapid solvent-free synthesis of UiO-66(Zr) through the grind and bake technique. We found that the hydrolysis of BHET to terephthalic acid (BDC) by proton produced from the hydrolysis and clustering of Zr precursor was the key to the crystal growth of UiO-66(Zr). Surprisingly, the use of H<sub>2</sub>BDC, which is a typical linker source for UiO-66(Zr), resulted in no and poor diffraction patterns of UiO-66(Zr) when ZrCl<sub>4</sub> and ZrOCl<sub>2</sub>•8H<sub>2</sub>O, respectively, were used as Zr precursors. In this work, UiO-66(Zr) can be synthesized within 30 min (at 130 °C), which is much shorter than any previously reported grind and bake synthesis of UiO-66(Zr). Some MOFs, namely UiO-66(Hf), Cu-BDC, and MIL-53(Al), also have been successfully synthesized. This work realizes the idea of PET waste-to-MOFs with milder conditions, more convenience, and green compared to any solvent approaches.

**Keywords:** Grind and bake, metal-organic frameworks, UiO-66(Zr), polyethylene terephthalate, bis(2-hydroxyethyl) terephthalate.



**Figure 1.** Illustration for the grind and bake synthesis of UiO-66(Zr) with BHET as a linker source along with the XRD patterns of the as-synthesized UiO-66(Zr) at different times and under 130 °C.

### Reference

[1] G. Ye, D. Zhang, X. Li, K. Leng, W. Zhang, J. Ma, Y. Sun, W. Xu, S. Ma. *ACS Appl. Mater. Interfaces* 2017, 9, 40, 34937–34943.