

Screen Printing Press Procedure

Registration

- Place transparency on platen, tape corners
- Put screen in arm clamp (what's the word for this?)
- Adjust screen to line up with registration marks
- Repeat for multiple screen jobs, when necessary

Loading Shirts

- Pull shirts needed for the order neatly faced and sorted by size onto the "SHIRT LOAD" cart
- Apply adhesive to platen
- When loading a shirt, pull shirt over platen until the shoulders hit the front of the platen, then adjust position evenly until print area is in desired position.

Cleaning Up

- Put on disposable rubber gloves
- Card off unused ink, if a factory color, put back in the ink jar
- If custom color, put in disposable clear container with lid
- Lightly spray screen with screen wash and wipe off excess ink