

## **CLOTH MASK SEWING TUTORIAL**

This mask is a modified version of the "Olson Mask" developed by UnityPoint Health hospital in Iowa (<a href="https://www.unitypoint.org/cedarrapids/sewing-surgical-masks.aspx">https://www.unitypoint.org/cedarrapids/sewing-surgical-masks.aspx</a>). The design has been simplified to 4 pieces (rather than 6) and adjusted for overhead-style elastic banding. This design includes a pocket for replaceable filter, metal nose bridge, and over-head elastic banding (top band is one-size, lower band is tied by user).

Last updated 4/6/20 3:00PM by Joyce Lin





DXF DOWNLOAD FILE FOR LASERCUTTING OLSON-TXRX PATTERN:

<a href="https://drive.google.com/file/d/1-ZBqoKMBMAdlJkV3wb2n4k00hNzpARSk/view?usp=sharing">https://drive.google.com/file/d/1-ZBqoKMBMAdlJkV3wb2n4k00hNzpARSk/view?usp=sharing</a>

FILTER (can also be lasercut): <a href="https://drive.google.com/open?id=1XFmD1EspryATi0l3iJhUhZiSKdZo6\_Ta">https://drive.google.com/open?id=1XFmD1EspryATi0l3iJhUhZiSKdZo6\_Ta</a>

## List of materials needed:

- 2 X FACE PIECES
- 2 X MOUTH PIECES
- 1 X 32" elastic banding or cord (<--see last page)

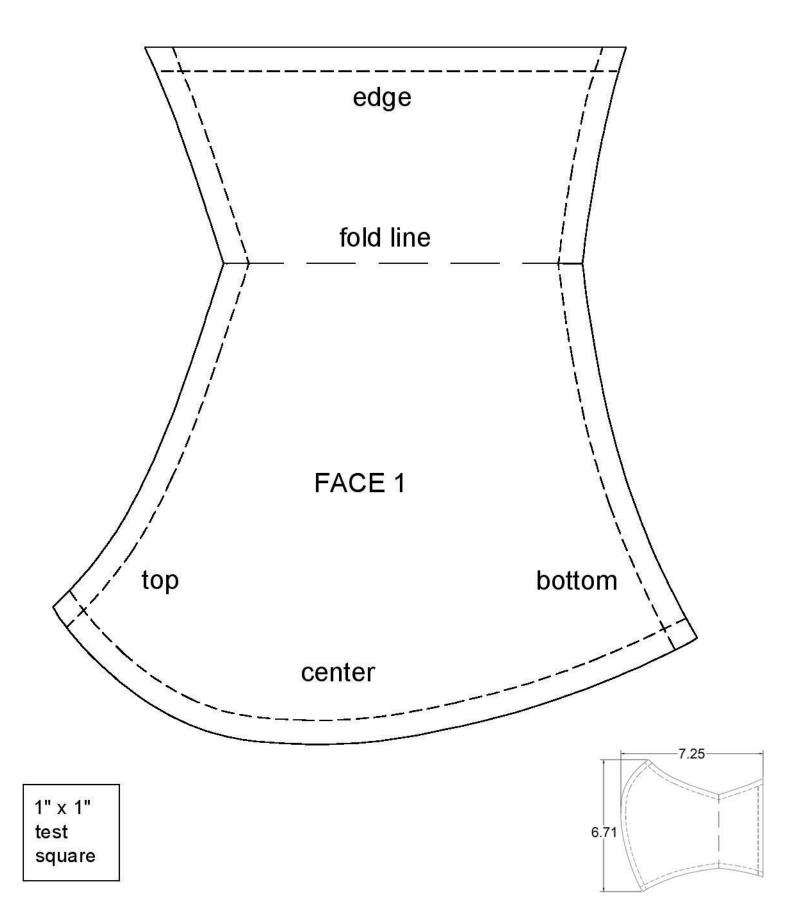
(If you can't find elastic, I have heard that some people are using non-elastic ties. If all you can find are hair ties, refer to the original Olson mask pattern)

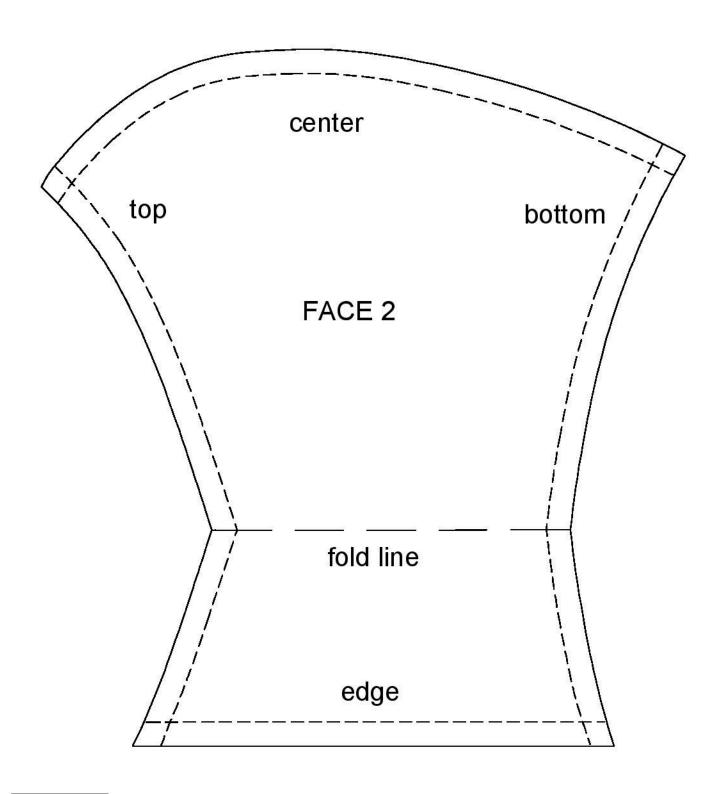
- 1 X 3"-length 22 or 20-gauge copper wire
- 1 X HEPA filter (We use MERV rating 12 or 14)

https://www.homedepot.com/p/Honeywell-20-in-x-30-in-x-1-in-Elite-Allergen-Pleated-FPR-10-Air-Filter-91001-012030/203145851

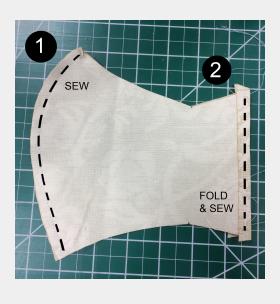
- 1 X 1x4" rectangle of non-fraying fabric (like felt or ribbon)



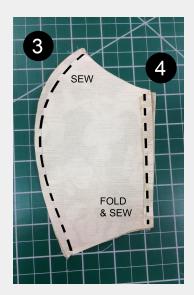




1" x 1" test square



- 1 Sew both FACES together along the center line.
- 2 On each side, fold the edge over ¼" and sew down. Do this for both sides.



- 3 Sew both
  MOUTHS together
  along the center
  line.
- 4 On each side, fold the **edge** over 1/4" and sew down. Do this for both sides.



5 Open both **MOUTH** & **FACE** pieces and lay them over each other with the **raw edges pointed out**.



There are **laser cut dots** on the 'V' of the **FACE** that indicate where to fold both ends inward, overlapping on top of the **MOUTH**.



Pin this set-up in place and sew the **top and bottom perimeter.** 





Flip inside out using one of the openings between the **MOUTH** and **FACE**...

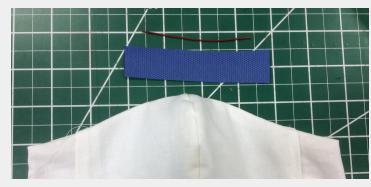
The pockets are done!



On the **32" elastic band**, mark **7"** from both ends. (If you have a large head, a 33-34" band may be more comfortable.)

Sew the elastic bands on the outer edges of the mask leaving the **7" ends** hanging as lower straps to be tied around the neck by the user

You can sew in a 3" length of 20 gauge copper wire for the nose bridge. However, the ends may tear the fabric over time. To avoid this, make a 4"-long external sleeve with a non-fraying fabric like felt, ribbon, or non-woven polypropylene (used below). Slide the wire in. You can remove wire when washing the fabric.

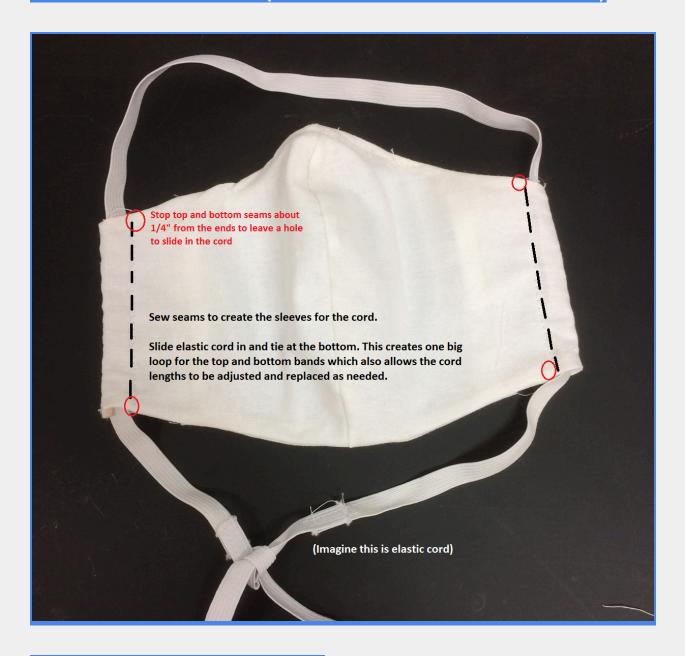




8 Place the HEPA filter inside the pocket.. **And finished!** 



## SEWING IN ELASTIC CORD (IF ELASTIC BANDING IS UNAVAILABLE)



## FACE MASK CARE INSTRUCTIONS:

https://docs.google.com/document/d/1mv\_dAk0EmGvnma6u9drf0DPXHj \_WYBdrZzcxrYWNL4k/edit?ts=5e83d05a