

Title of the Paper

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Abstract

A concise and factual abstract is required. The abstract should state briefly the purpose of the research, the principal results and major conclusions. An abstract is often presented separately from the article, so it must be able to stand alone. For this reason, References should be avoided, but if essential, then cite the author(s) and year(s). Also, non-standard or uncommon abbreviations should be avoided, but if essential they must be defined at their first mention in the abstract itself.

Keywords: Please list 4-6 keywords here. They should be separated by semicolons. The first letter of each keyword should be capitalized.

1. Introduction

State the motivation and objectives of the work and provide an adequate background, avoiding a detailed literature survey or a summary of the results.

This portion states the novelty of this paper in view of the existing literature.

2. Preparation of Your Paper

Your contribution may be prepared in Microsoft Word.

2.1. Structuring Your Paper

Affiliations and Email-Addresses. The affiliated institutions, including town/city and country, are to be listed directly below the names of the authors. Multiple affiliations should be marked with superscript Arabic numbers, and they should each start on a new line. Including your postal code is optional. Please place an envelope icon (or any other pointer) next to the name of the corresponding author, whose email address is mandatory, in the header of the paper. Email addresses should start on a new line directly under the corresponding affiliation.

Running Head

¹ No academic titles or descriptions of academic positions should be included in the addresses. The affiliations should consist of the author's institution, town/city, and country.

Headings. Headings should be capitalized (i.e., nouns, verbs, and all other words except articles, prepositions, and conjunctions should be set with an initial capital) and should, with the exception of the title, be aligned to the left. Only the first two levels of section headings should be numbered, as shown in Table 1. The respective font sizes are also given in Table 1. Kindly refrain from using “0” when numbering your section headings.

Table 1. Font sizes of headings. Table captions should always be positioned *above* the tables.

Heading level	Example	Font size and style
Title (centered)	Lecture Notes	14 point, bold
1 st -level heading	1 Introduction	12 point, bold
2 nd -level heading	2.1 Printing Area	11 point, bold
3 rd -level heading	Run-in Heading in Bold. Text follows	11 point, bold
4 th -level heading	<i>Lowest Level Heading.</i> Text follows	11 point, italic

Words joined by a hyphen are subject to a special rule. If the first word can stand alone, the second word should be capitalized.

Lemmas, Propositions, and Theorems. The numbers accorded to lemmas, propositions, and theorems, etc. should appear in consecutive order, starting with Lemma 1. Please do not include section counters in the numbering like “Theorem 1.1”.

2.2. Length of Papers

The author(s) are advised to keep the paper length in between 5-8 pages, where a page constitutes 300-400 words. Additional charges will be applicable for more than 8 pages.

2.3. Fonts

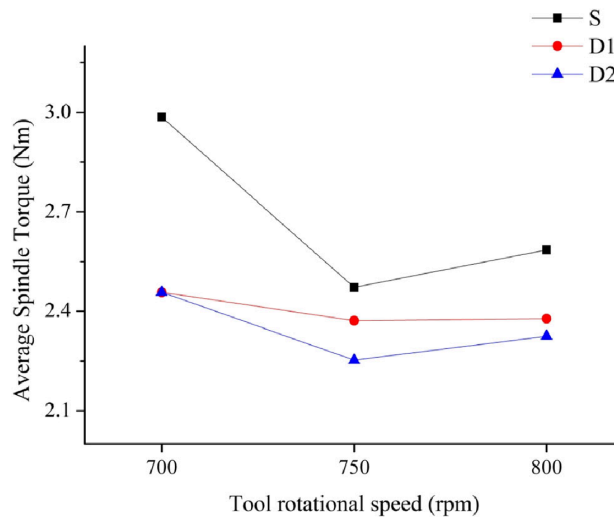
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It is essential that all illustrations are clear and legible. Vector graphics (rather than rasterized images) should be used for diagrams and schemas whenever possible. Please check that the lines in line drawings are not interrupted and have a constant width. Grids and details within the figures must be clearly legible and may not be



written one on top of the other. A minimum of 300 dpi for regular figures and at least 800 dpi (preferably 1200 dpi) for line drawings are required. The lettering in figures should not use font sizes smaller than 6 pt (~ 2 mm character height). Figures are to be numbered and to have a caption which should always be positioned under the figures, in contrast to the caption belonging to a table, which should always appear above the table. Figures and Tables should be cross referred in the text.

Fig. 1. Variation of average spindle torque with tool rotational speed (source: Nath et al., Int J Adv Manuf Technol, 2021, 113:697-703)

Captions are set in 9-point type. If they are short, they are centered between the margins. Longer captions, covering more than one line, are justified. Captions that do not constitute a full sentence, do not have a period.

If screenshots are necessary, please make sure that the essential content is clear to the reader.

Remark 1. In the printed volumes, illustrations are generally black and white (halftones). Colored pictures are welcome in the electronic version free of charge. If you send colored figures that are to be printed in black and white, please make sure

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that they really are also legible in black and white. Some colors show up very poorly when printed in black and white.

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Displayed equations or formulas are centered and set on a separate line (with an extra line or half line space above and below). Equations should be numbered for reference. The numbers should be consecutive within the contribution, with numbers enclosed in parentheses and set on the right margin. Please do not include section counters in the numbering. $x + y = z$ (1) Equations should be punctuated in the same way as ordinary text but with a small space before the end punctuation mark.

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Arabic numbers are to be used for citation, which is sequential by order of occurrence in the text. Also, make the reference numbers as superscript. Please write all references using the Latin alphabet. If the title of the book you are referring to is, e.g., in Russian or Chinese, then please write (in Russian) or (in Chinese) at the end of the transcript or translation of the title. Do not include references to pieces of work that are not connected with your paper.

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If figures, tables, animations or text quotations from copyrighted works (including websites) are included in your paper, permission must be obtained from the copyright holder (usually the original publisher) and the author(s) for both the print and the online format. Also, the source needs to be mentioned at the end of the figure caption along with reference number.

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3. Results and Discussion

This should explore the significance of the results of the work, not repeat them. A combined Results and Discussion section is often appropriate. Avoid extensive citations and discussion of published literature.

4. Conclusions

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The main conclusions of the study may be presented in a short Conclusions section, which may stand alone or form a subsection of a Discussion or Results and Discussion section.

Acknowledgement. This should always be a run-in heading and not a section or subsection heading. The acknowledgments may include reference to grants or support received in relation to the work presented in the paper.

Appendices

If a paper includes an Appendix, it should be placed in front of the references. If there is only one, it is designated “Appendix”; if there are more than one, they are designated “Appendix 1,” “Appendix 2,” etc.

Appendices should be referred to in the text. The content of an appendix is contained within the sections subordinated to the major heading “Appendix.” The language and styling rules for the text also apply to the appendices. The form of numbering of tables, figures, and equations in an appendix should be the same as in the body of the article, continuing the numbering used there.

References

Number the references in the list in the order in which they appear in the text. The given style must be followed:

Reference to a journal publication:

[1] J Van der Geer, JAJ Hanraads, RA Lupton. *J. Sci. Commun.* 2010; 163:51–59.

Reference to a book:

[2] W Strunk Jr, EB White. *The elements of style*. 4th ed. New York: Longman; 2000.

Reference to a chapter in an edited book:

[3] GR Mettam, LB Adams. In: BS Jones BS and RZ Smith, editors. *Introduction to the electronic age*, New York: E-Publishing Inc; 2009, p. 281–304.

Reference to a website:

[4] Cancer Research UK. Cancer statistics reports for the UK, <http://www.cancerresearchuk.org/aboutcancer/statistics/cancerstatsreport/>; 2003 [accessed 13 March 2003].

Reference to a dataset:

[6] M Oguro, S Imahiro, S Saito, T Nakashizuka. *Mendeley Data*, v1; 2015. <https://doi.org/10.17632/xwj98nb39r.1>.

For more than 6 authors the first 6 should be listed followed by 'et al.'.