

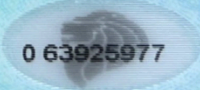
 **WORK PERMIT**
Employment of Foreign Manpower Act (Chapter 91A)
Republic of Singapore

Employer
RAA-ONE CONSTRUCTION & ENGINEERING PTE. LTD.

 Name
ALI SUZON

Work Permit No.
0 63925977

Sector:
CONSTRUCTION

 
0 63925977

 **K3198570**

VISIT PASS
Immigration Regulations 01-08-2022

Name
ALI SUZON

 FIN
G2187207K

Date of Birth
20-05-1989

Sex
M

Nationality
BANGLADESHI

MULTIPLE JOURNEY VISA ISSUED

Download SGWorkPass App to check status





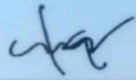
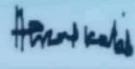
 **AKC** AKC-22-026227

Apply Workplace Safety And Health In Construction Sites

Name : **Ali Suzon**

ID : **0 63925977**

Issued Date : **17 Jul 2022**

Tony Tang Chung Leng
Chief Executive Officer

A H Ahsanul Kabir
Trainer



1. Use of card is governed by terms and conditions of Absolute Kinetics Consultancy Pte Ltd.
2. Absolute Kinetics Consultancy Pte Ltd is a SkillsFuture Singapore Agency's Training Provider at the date of issuance of the pass / Absolute Kinetics Consultancy Pte Ltd is certified by Socotec Certification Singapore Pte Ltd accredited by Singapore Accreditation Body at the date of issuance of the pass.
3. This card is not transferable.
4. The course is conducted at **35 Hillview Terrace Singapore 669257**
5. Holder of the card has been certified competent in the course on the issued date as indicated in front.
6. This card will expire **4** years from the date of issue.
7. This card is the property of Absolute Kinetics Consultancy Pte Ltd and must be returned on request.
8. Card shall be retained if it has been tampered with, misused or replaced.
9. This card is issued by Absolute Kinetics Consultancy Pte Ltd. If found, please return to **Absolute Kinetics Consultancy Pte Ltd at 35 Hillview Terrace Singapore 669257**.
10. For enquiries, please contact Absolute Kinetics Consultancy Pte Ltd at 6690 5555.



WELDERS ENGINEERING & SUPPLIES PTE LTD

10 Buroh Street #03-08 West Connect Building Singapore 627564
 Tel : (65) 6779 6380 Fax : (65) 6777 0826
 Email : wes_engr@hotmail.com Business Reg No. : 200906588K
 Website : www.weldersengineering.com

WELDER QUALIFICATION CERTIFICATE

In Accordance with Section IX, ASME Boiler and Pressure Vessel Code 2010 Edition.

Welder's Name : **ALI SUZON**
 Work Permit No. : **0 63925977**
 Company : **RAA-ONE CONSTRUCTION & ENGINEERING PTE. LTD.**

Date of Test : **06/10/2022**
 Type : **Manual**
 Thickness : **6"sch80 (11 mm)**
 Welding Process(es) used : **SMAW**
 Base Material(s) welded : **SA106-Gr.B**

Identification of WPS followed by welder during welding of test coupon: **WPS-WES-02**



TESTING CONDITION AND QUALIFICATION LIMIT

	Actual Values	Range Qualified
Welding Processes	SMAW	SMAW
Backing (metal, Weld metal, welded from both sides, flux, etc.)	Yes(GTAW By Others)	With Backing
ASME P-No. To ASME P-No.	P1	P1-P11
[] Plate [x] Pipe (enter diameter, if pipe)	6" NB	2-7/8" OD & Over
Filler Metal Specification (SFA)	SFA5.1	—
Filler Metal Classification	E7018	—
Filler Metal F-No.	F4	F1 to F4
Filler Metal Variety	—	—
Weld Deposit Thickness for each welding process	8mm	16mm
Welding Position	6G	All Position
Progression (uphill / downhill)	Uphill	Uphill
Shielding Gas Used	N.A.	N.A.
Backing Gas	None	None
Welding Current Type / Polarity	DCEP	DCEP

TEST RESULTS

Visual Inspection : **Satisfactory**

Radiographic Examination : **Passed**

Report No. : **WSE/RT/22/WES/071**

Date : **07/10/2022**

We, the undersigned certify that the contents in this record are correct and welds are prepared, welded and tested in accordance with the requirement of the above-mentioned code/standard.

Endorsed By : **Fong Jeremy**
 Bureau Veritas Singapore Pte Ltd

Sheryl Tan
 Welders Engineering & Supplies Pte Ltd

Signature
 Date



Certificate Ref : **WES 27689 / BV 2022**

(Signature)

11/10/2022

