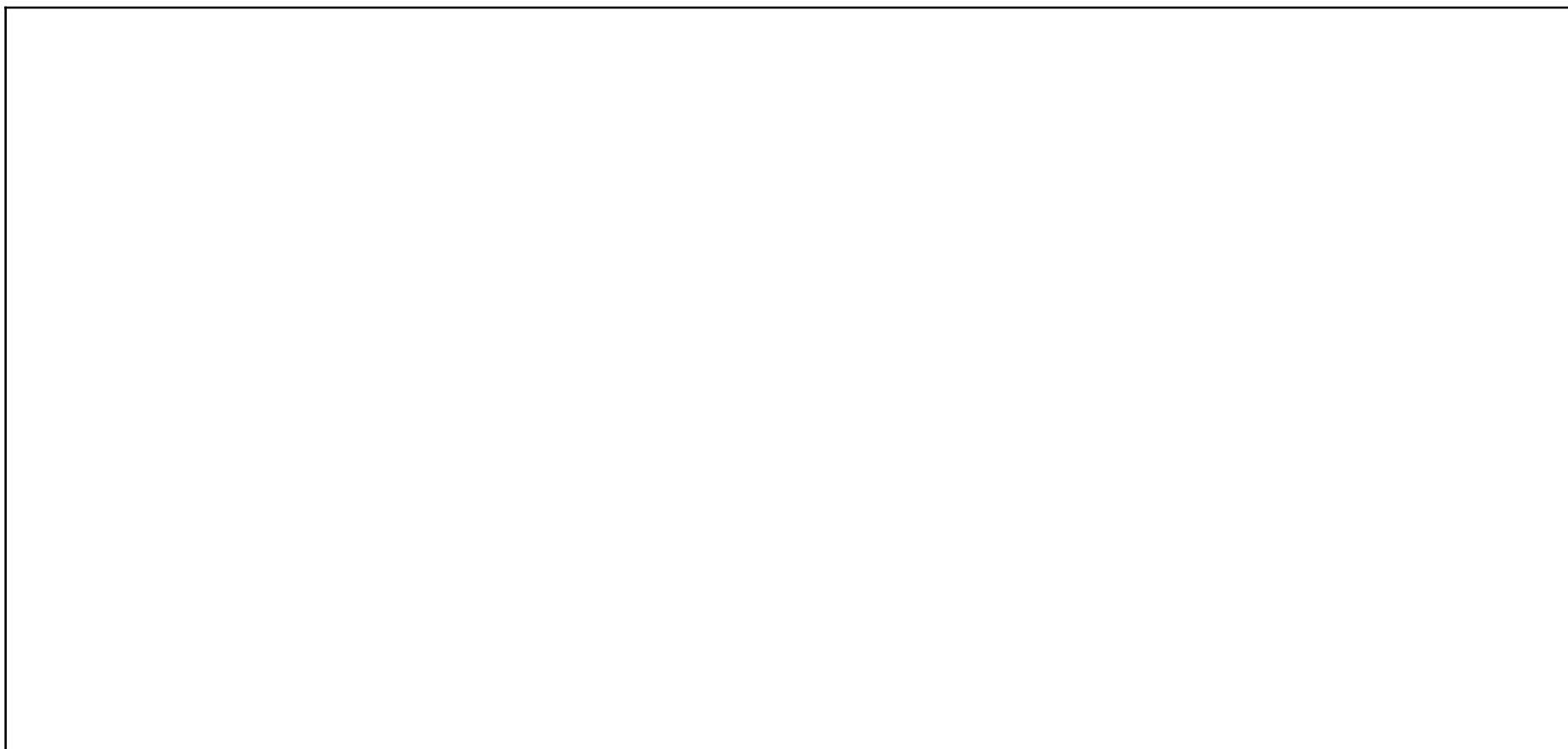


$$0 + 0 = .$$

$$1 + 0 = .$$

$$1 + 1 = .$$

Automatiseren plus en min tot en met 10



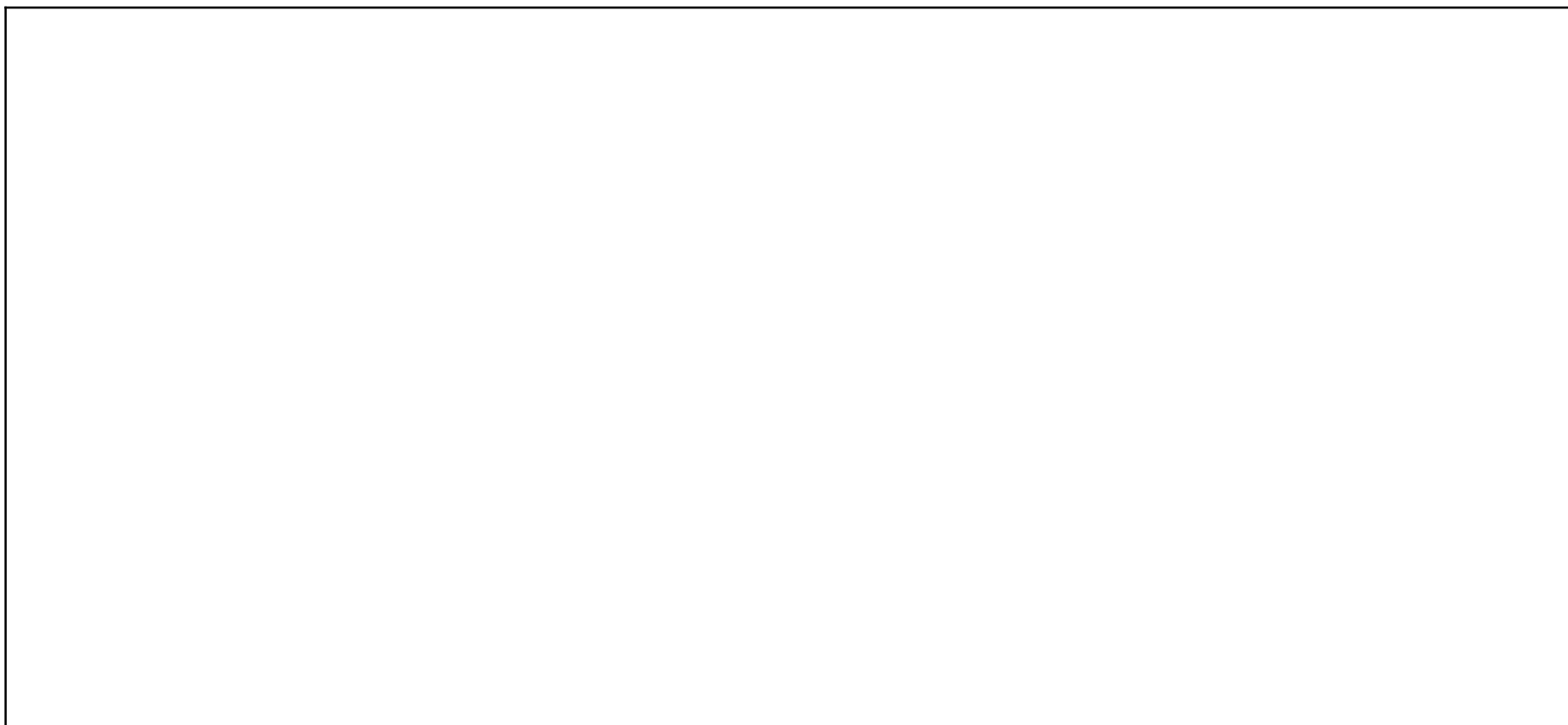
$$1 + 2 = .$$

$$1 + 3 = .$$

$$1 + 4 = .$$

$$1 + 5 = .$$

Automatiseren plus en min tot en met 10



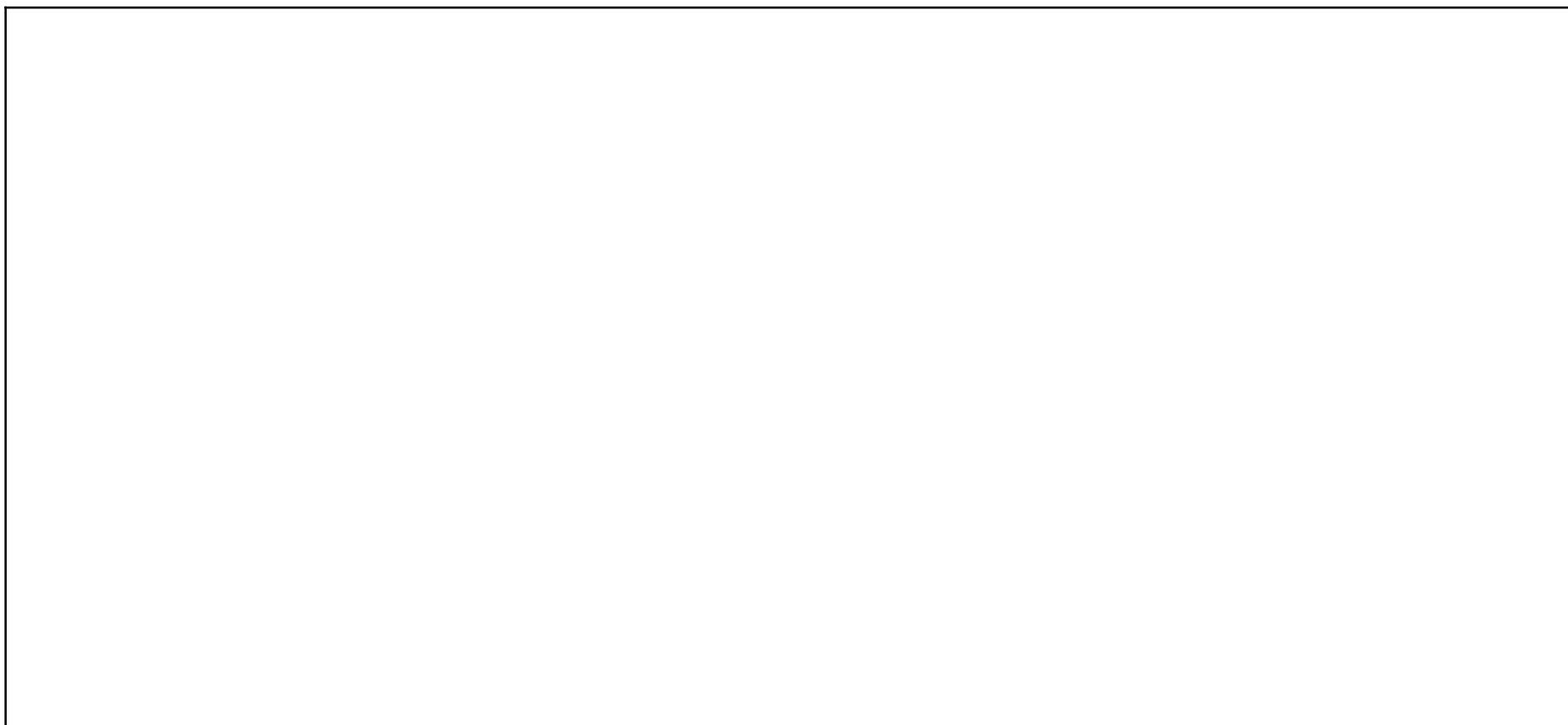
$$1 + 6 = .$$

$$1 + 7 = .$$

$$1 + 8 = .$$

$$1 + 9 = .$$

Automatiseren plus en min tot en met 10



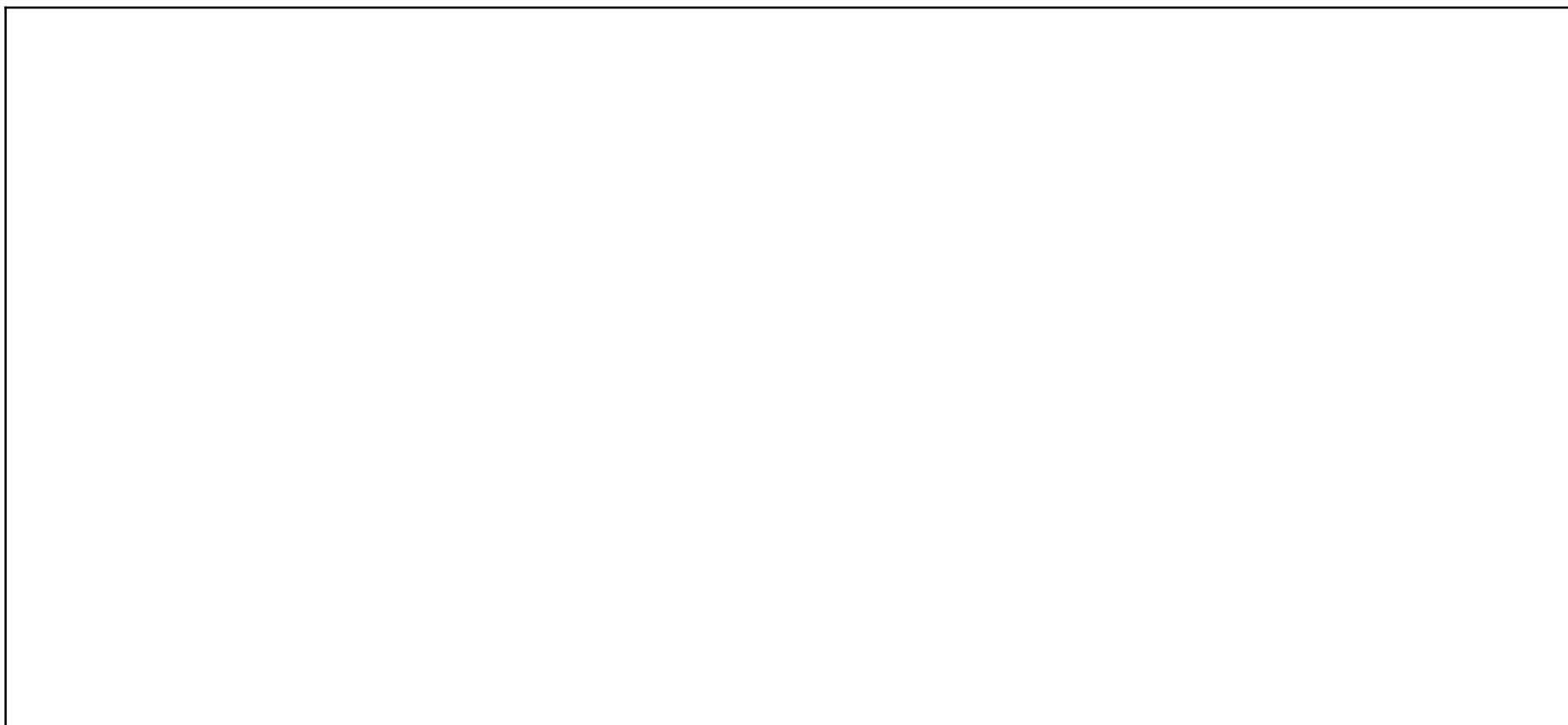
$$2 + 0 = .$$

$$2 + 1 = .$$

$$2 + 2 = .$$

$$2 + 3 = .$$

Automatiseren plus en min tot en met 10



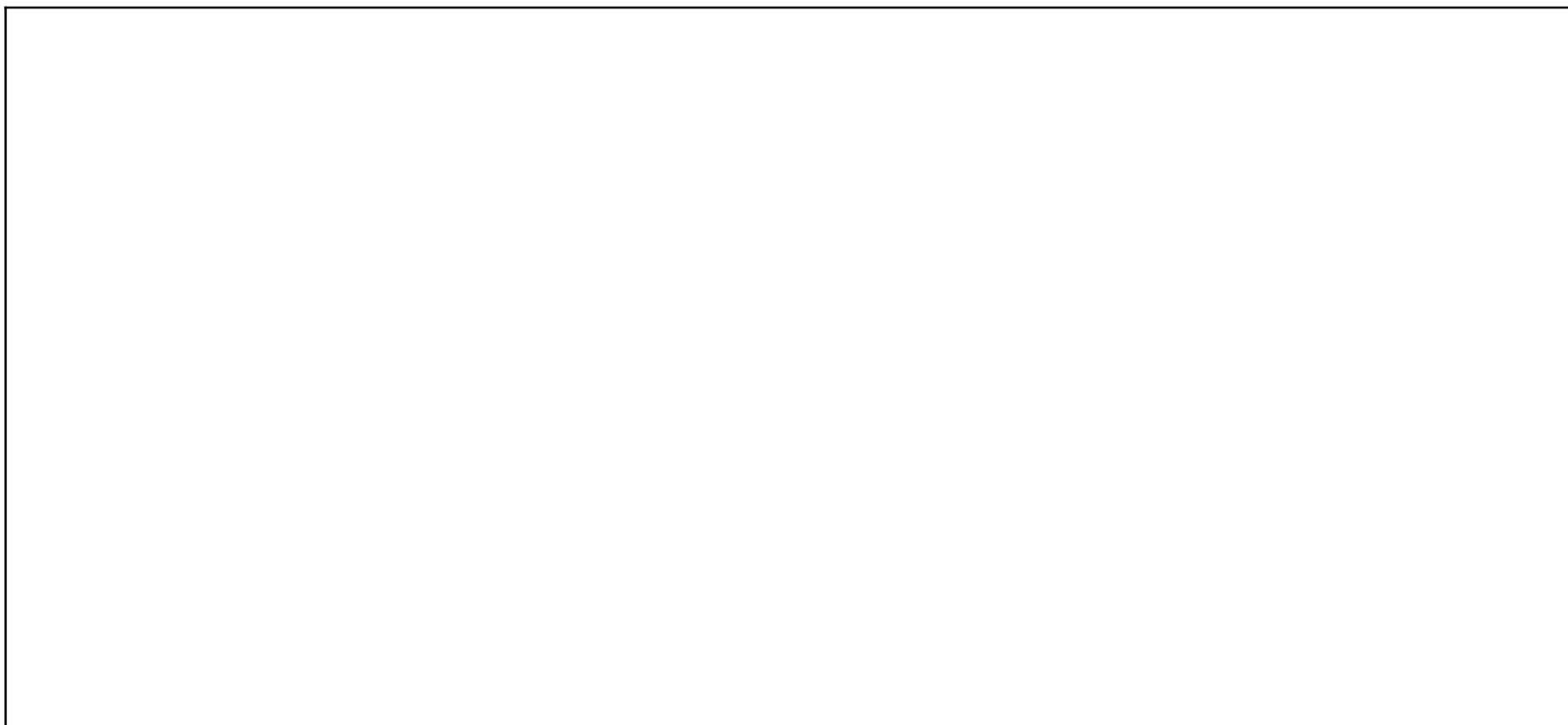
$$2 + 4 = .$$

$$2 + 5 = .$$

$$2 + 6 = .$$

$$2 + 7 = .$$

Automatiseren plus en min tot en met 10



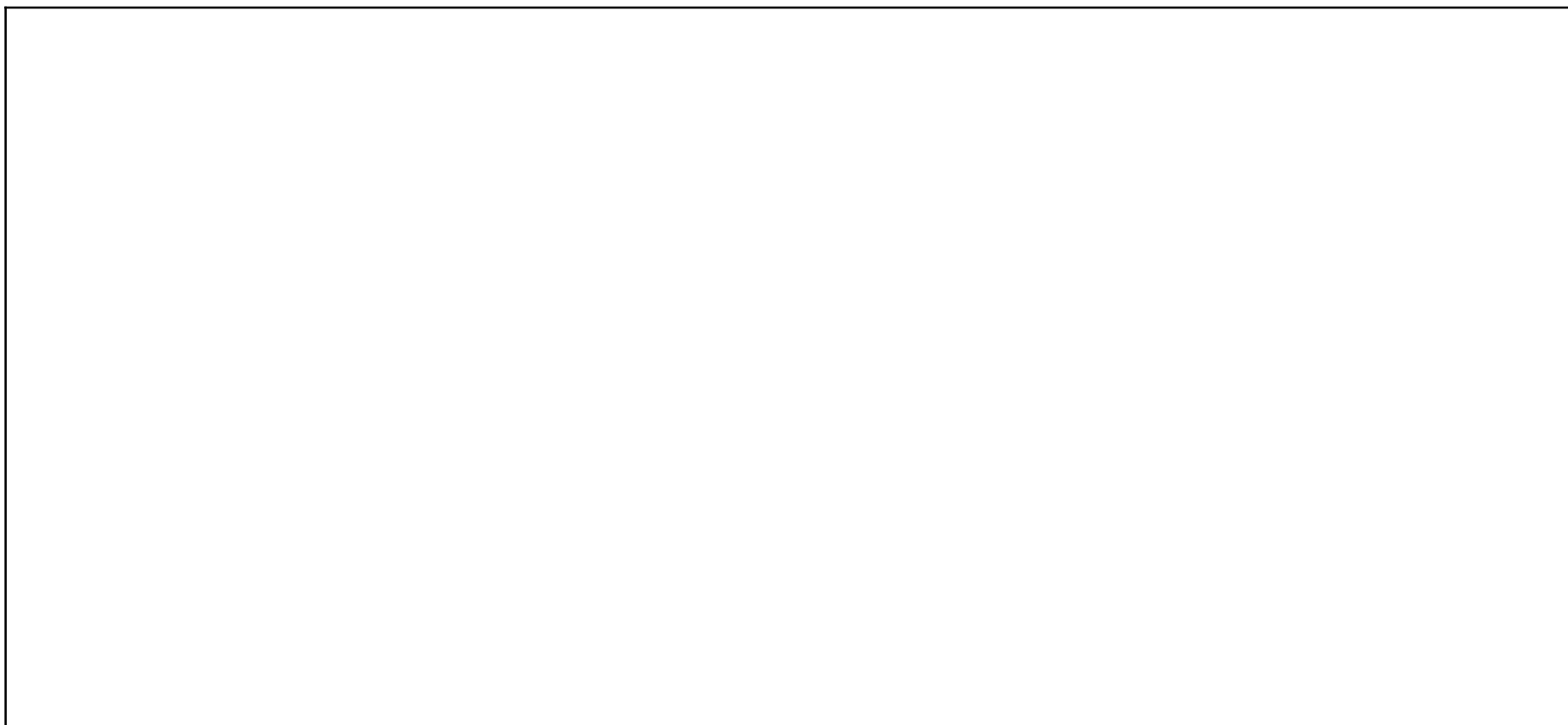
$$2 + 8 = .$$

$$0 + 1 = .$$

$$0 + 2 = .$$

$$0 + 3 = .$$

Automatiseren plus en min tot en met 10



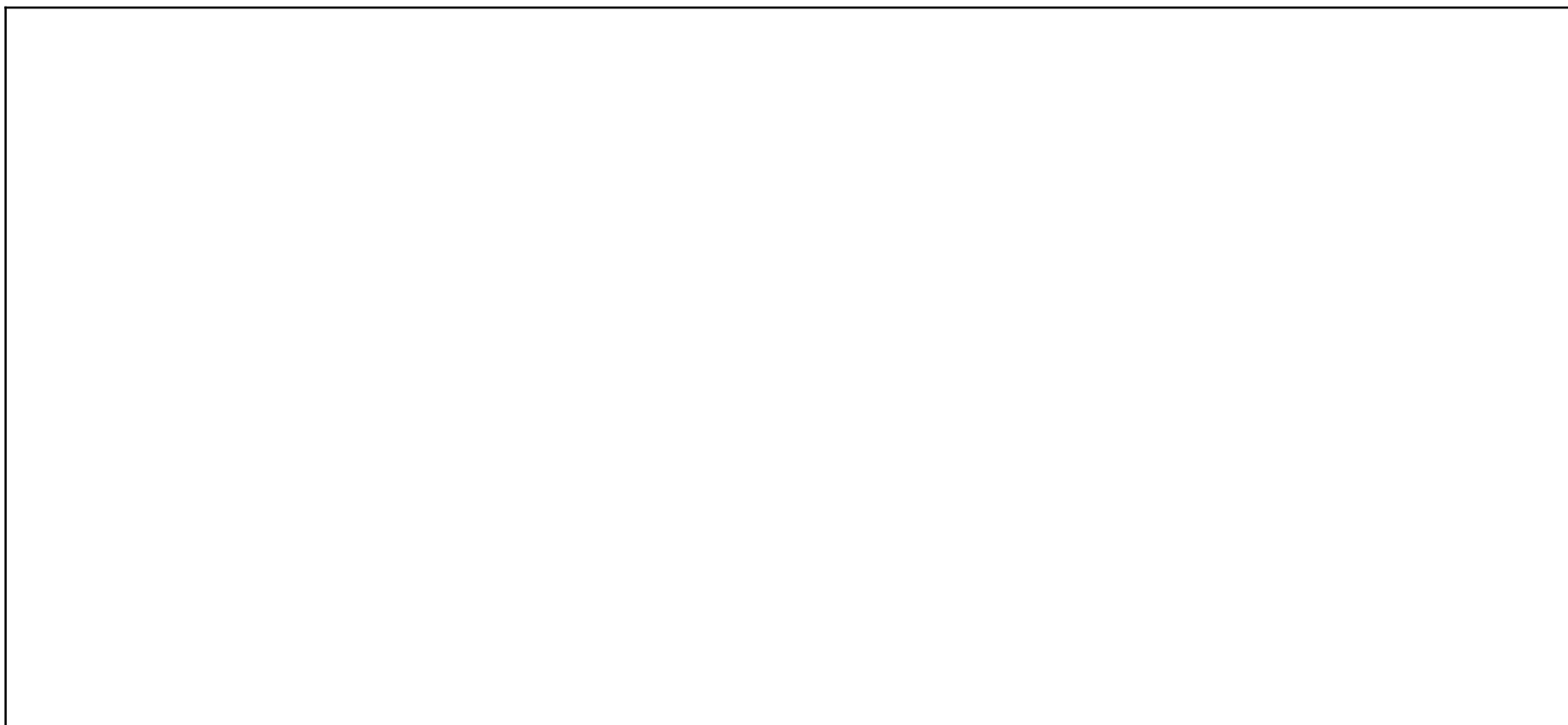
$$0 + 4 = .$$

$$0 + 5 = .$$

$$0 + 6 = .$$

$$0 + 7 = .$$

Automatiseren plus en min tot en met 10



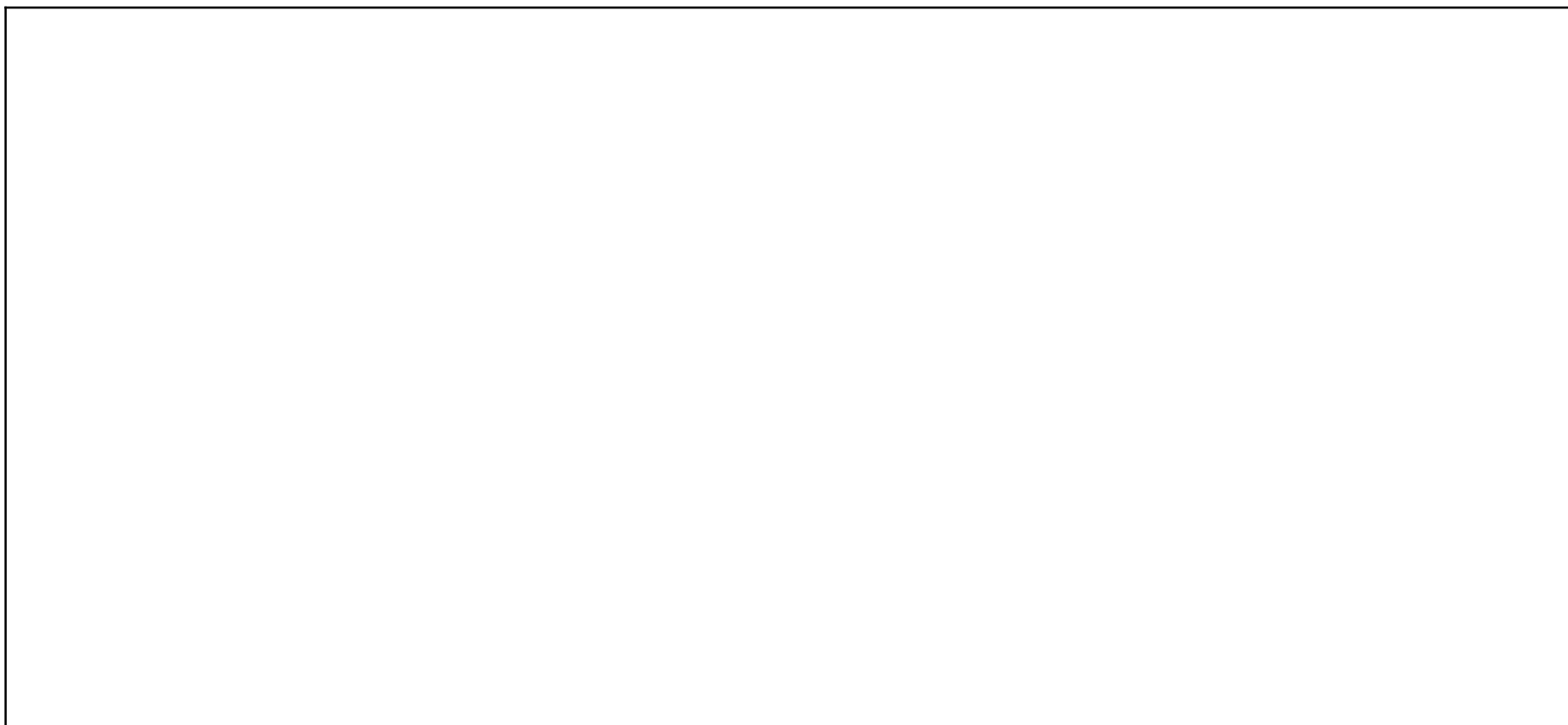
$$0 + 8 = .$$

$$0 + 9 = .$$

$$0 + 10 = .$$

$$3 + 0 = .$$

Automatiseren plus en min tot en met 10



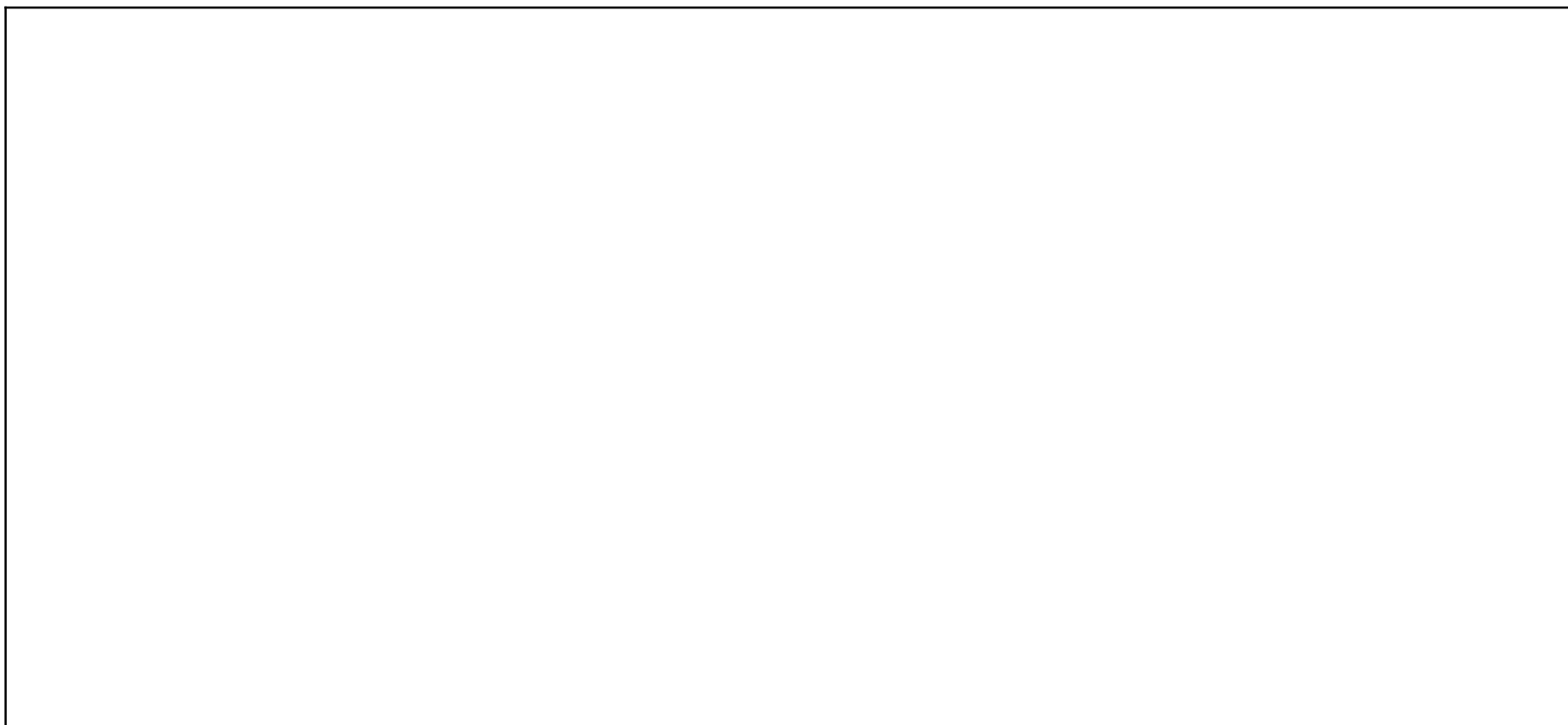
$$3 + 1 = .$$

$$3 + 2 = .$$

$$3 + 3 = .$$

$$3 + 4 = .$$

Automatiseren plus en min tot en met 10



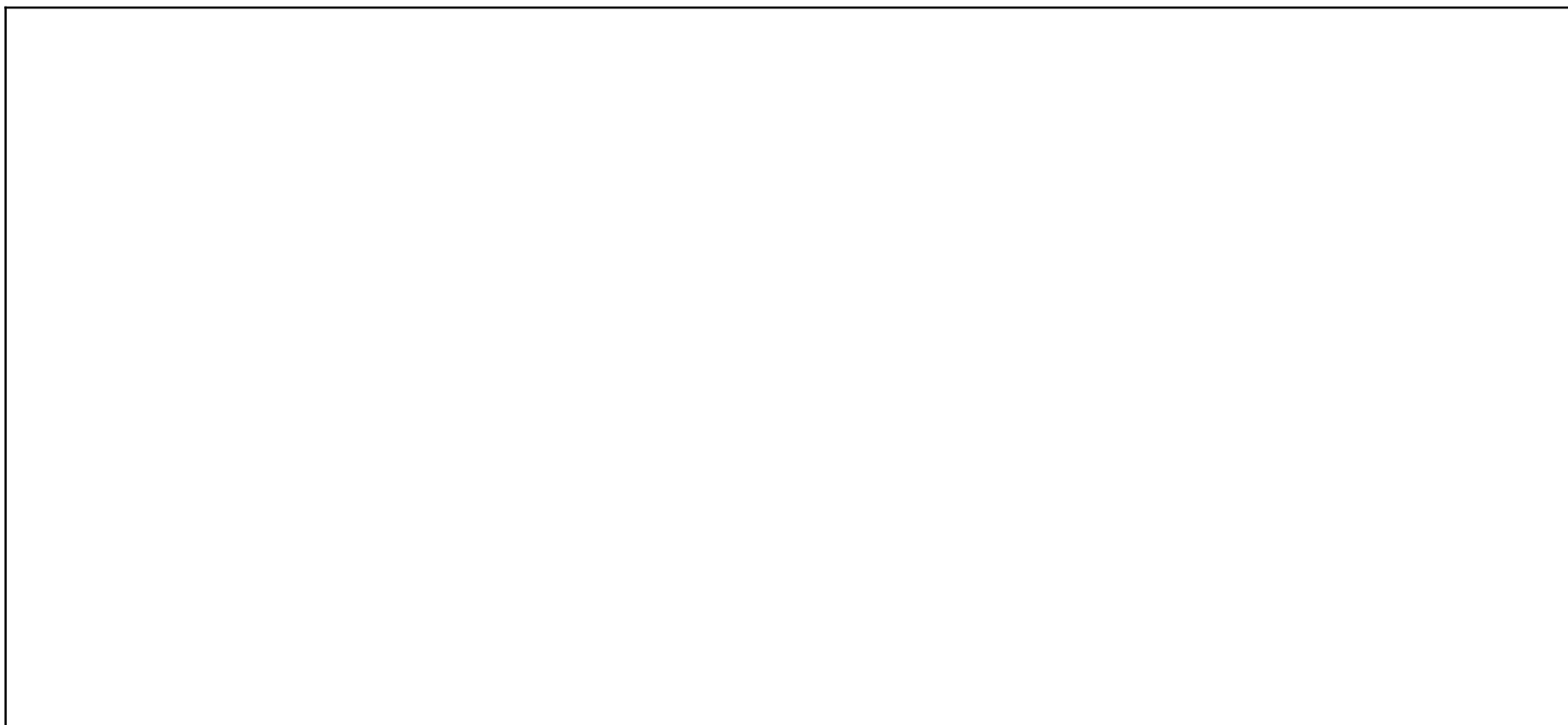
$$3 + 5 = .$$

$$3 + 6 = .$$

$$3 + 7 = .$$

$$4 + 0 = .$$

Automatiseren plus en min tot en met 10



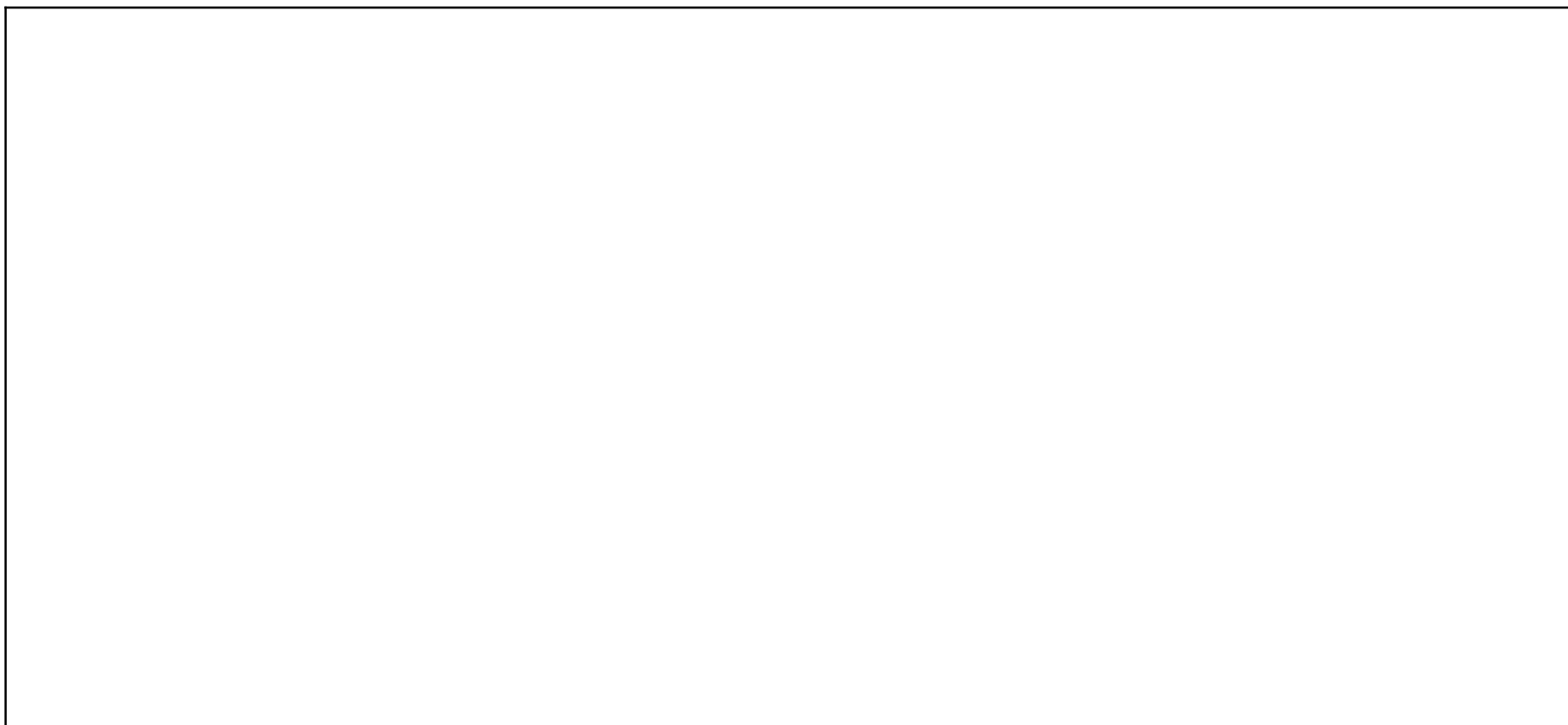
$$4 + 1 = .$$

$$4 + 2 = .$$

$$4 + 3 = .$$

$$4 + 4 = .$$

Automatiseren plus en min tot en met 10



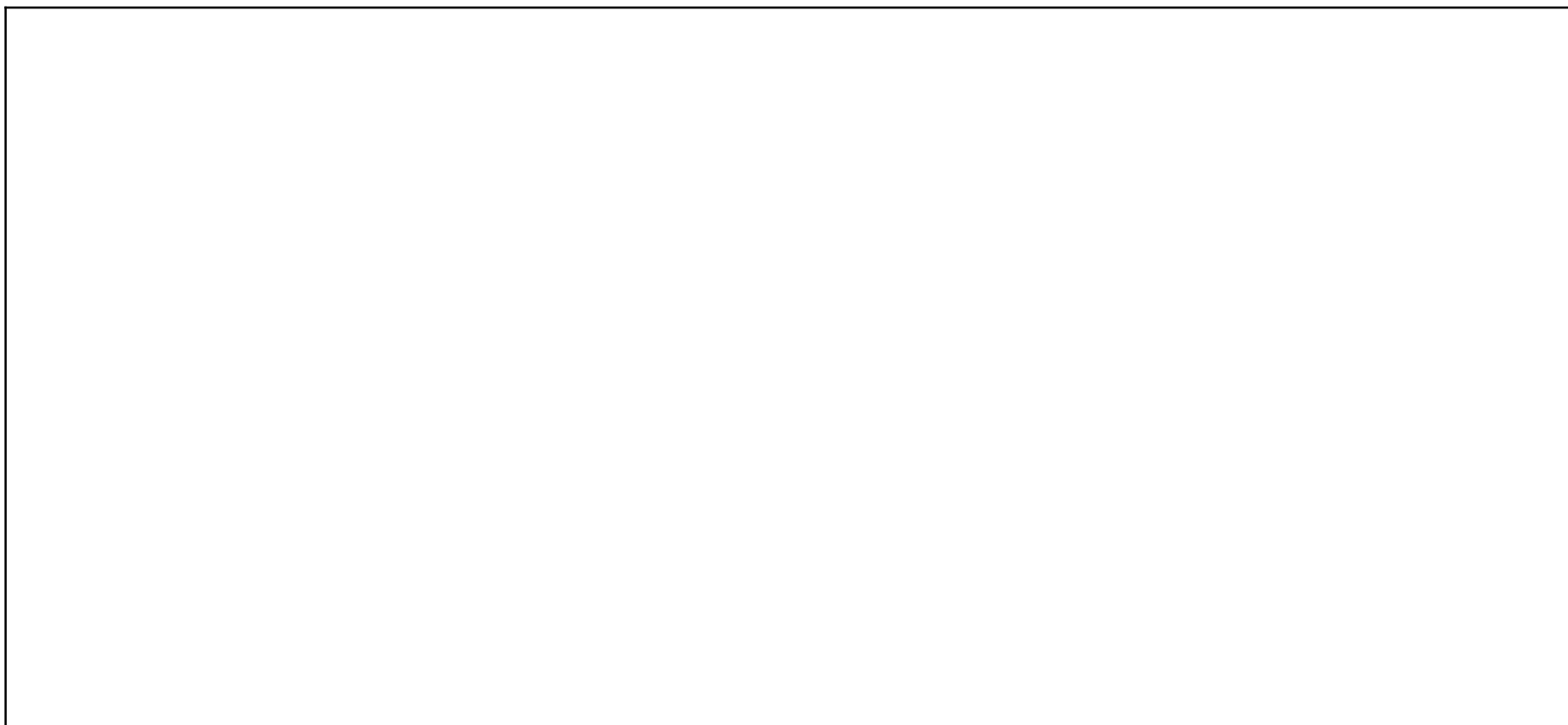
$$4 + 5 = .$$

$$4 + 6 = .$$

$$5 + 0 = .$$

$$5 + 1 = .$$

Automatiseren plus en min tot en met 10



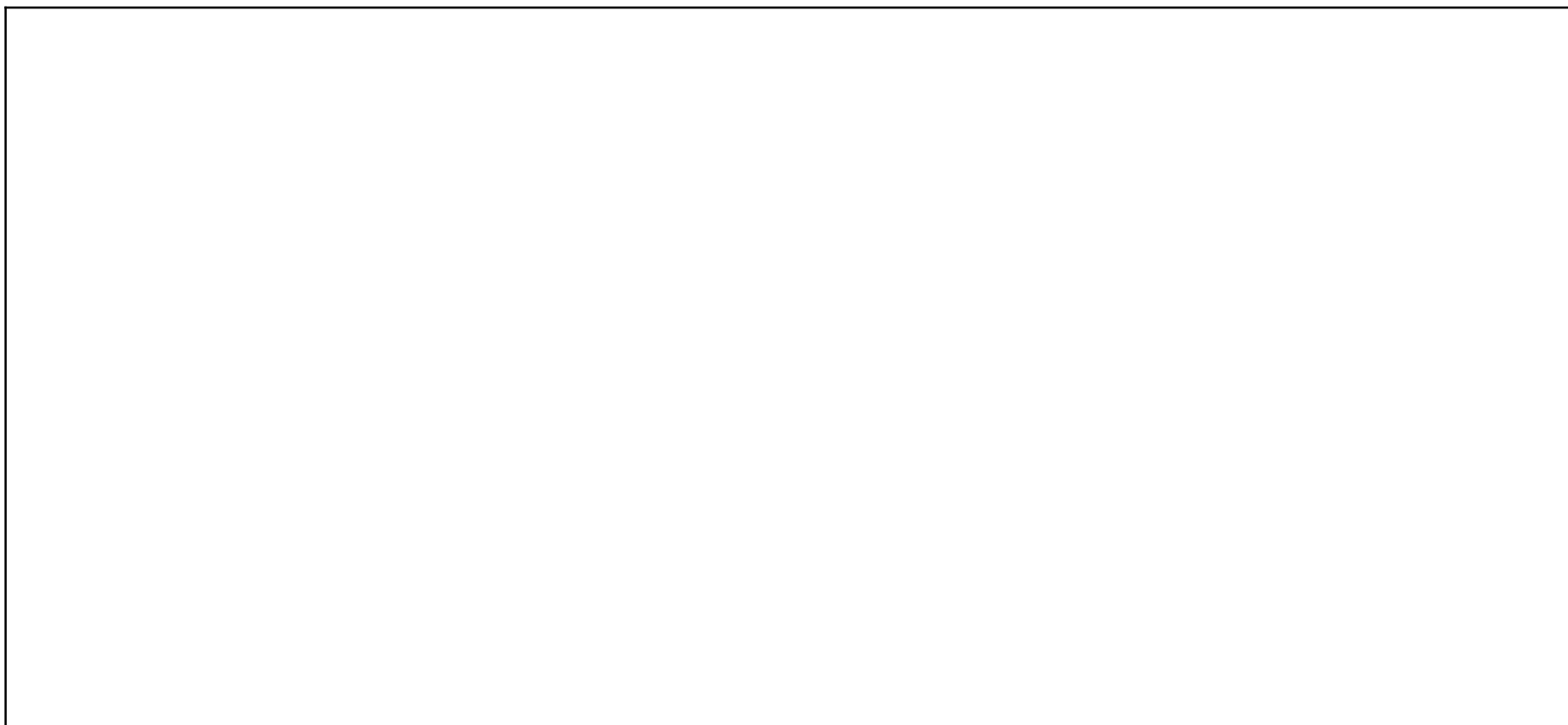
$$5 + 2 = .$$

$$5 + 3 = .$$

$$5 + 4 = .$$

$$5 + 5 = .$$

Automatiseren plus en min tot en met 10



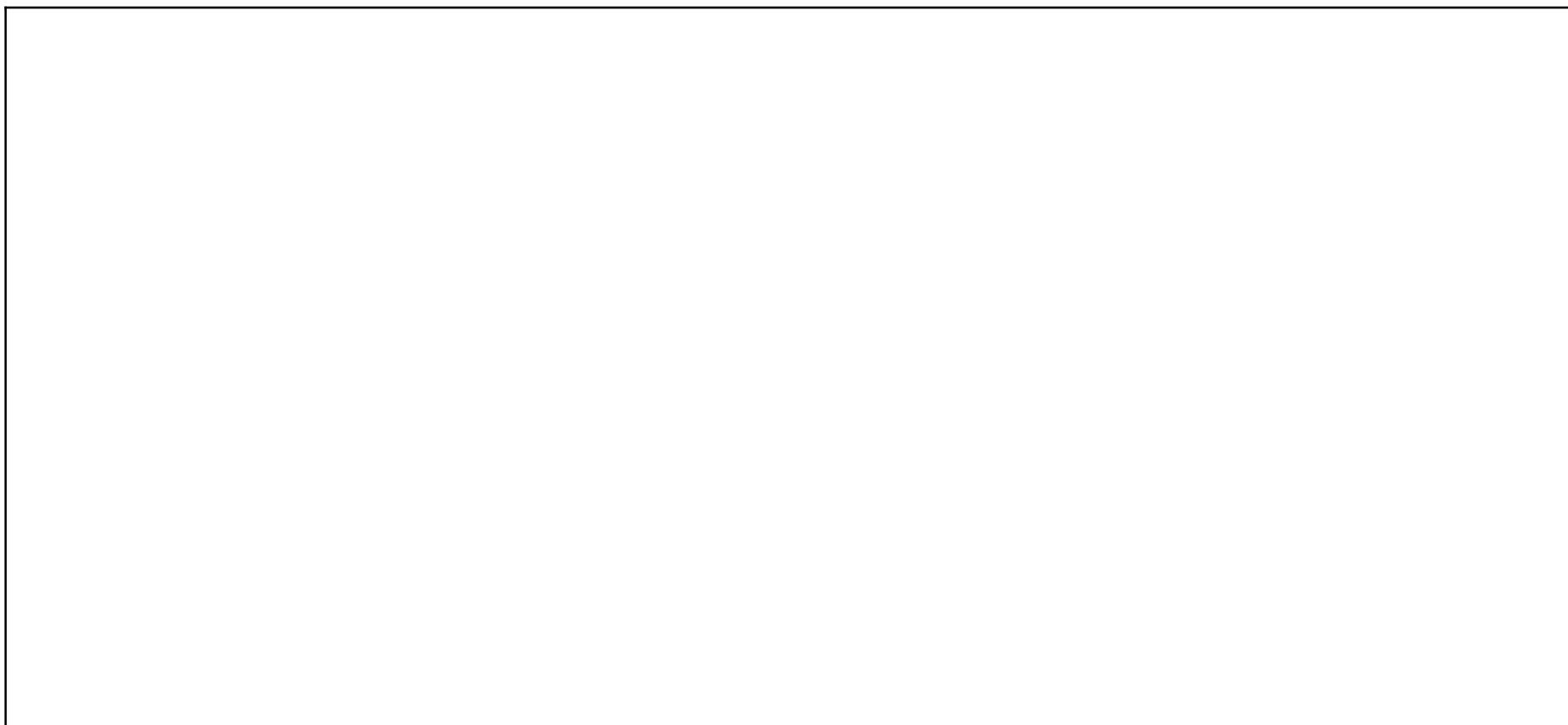
$$6 + 0 = .$$

$$6 + 1 = .$$

$$6 + 2 = .$$

$$6 + 3 = .$$

Automatiseren plus en min tot en met 10



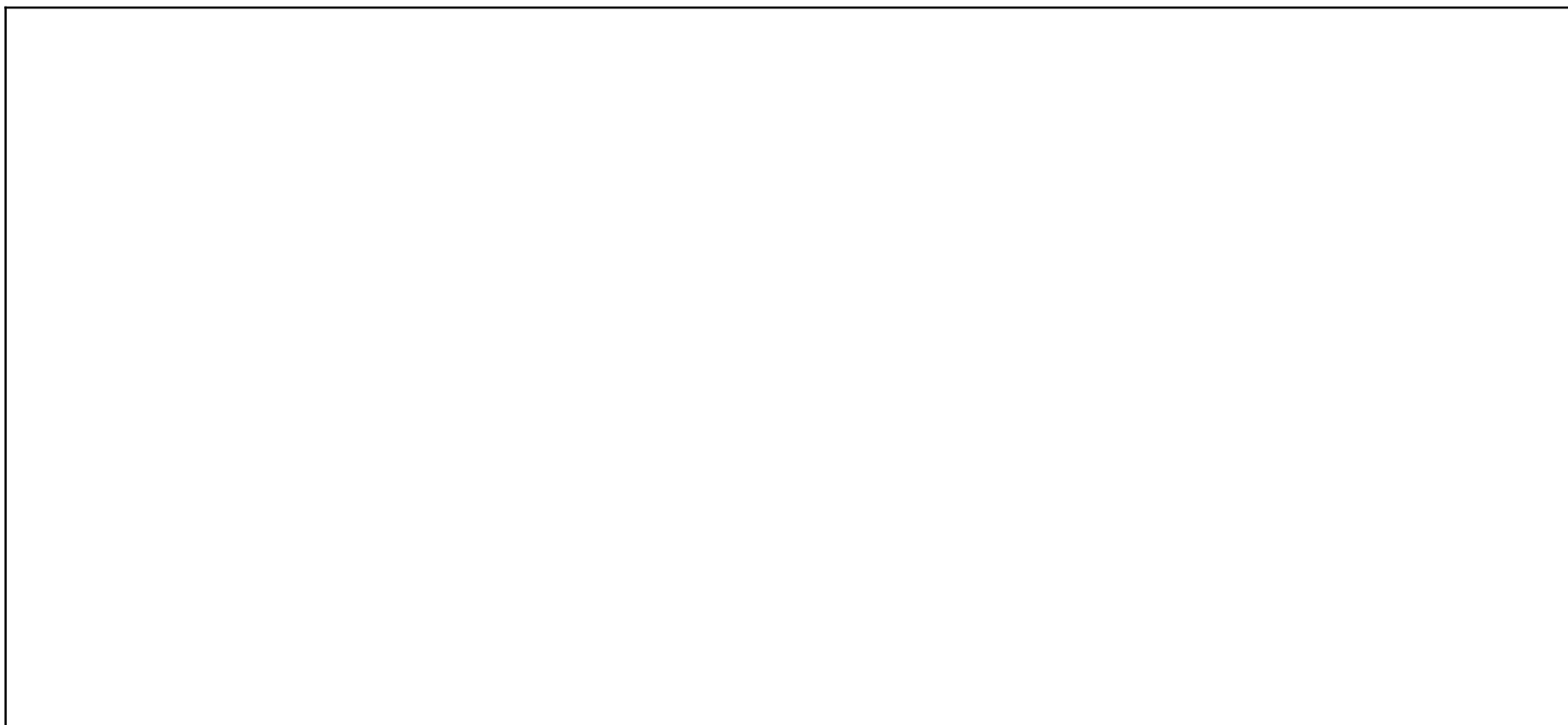
$$6 + 4 = .$$

$$7 + 0 = .$$

$$7 + 1 = .$$

$$7 + 2 = .$$

Automatiseren plus en min tot en met 10



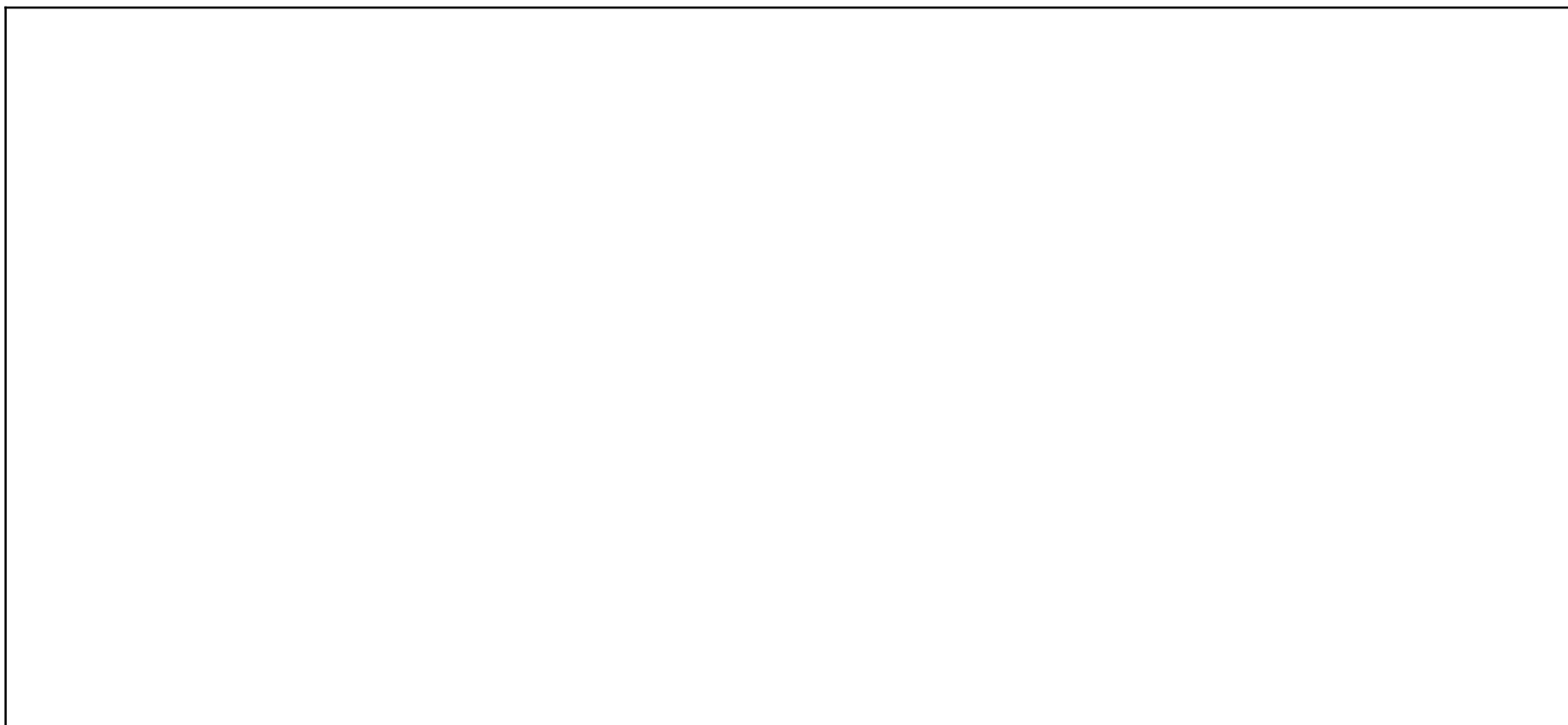
$$7 + 3 = .$$

$$8 + 0 = .$$

$$8 + 1 = .$$

$$8 + 2 = .$$

Automatiseren plus en min tot en met 10



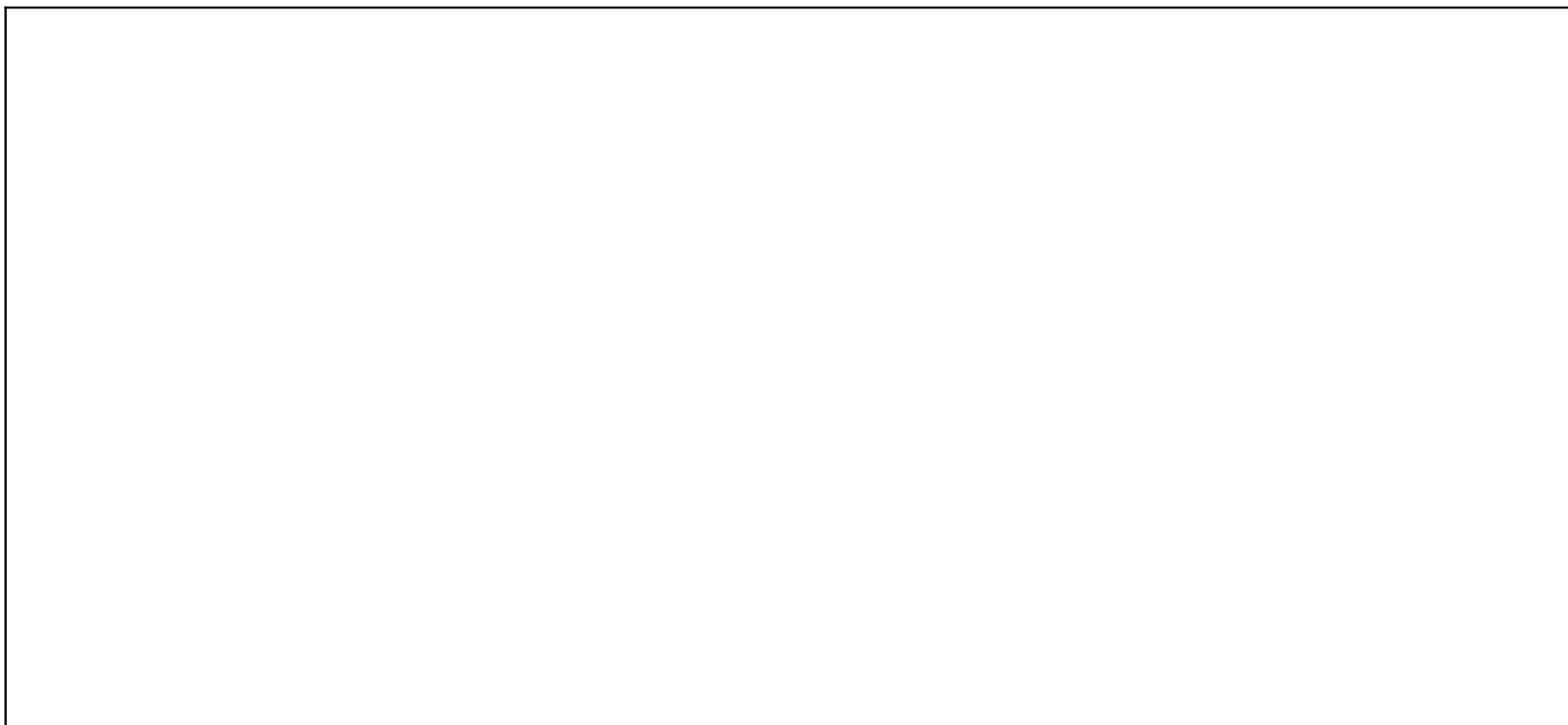
$$9 + 0 = .$$

$$9 + 1 = .$$

$$10 + 0 = .$$

$$10 - 0 = .$$

Automatiseren plus en min tot en met 10



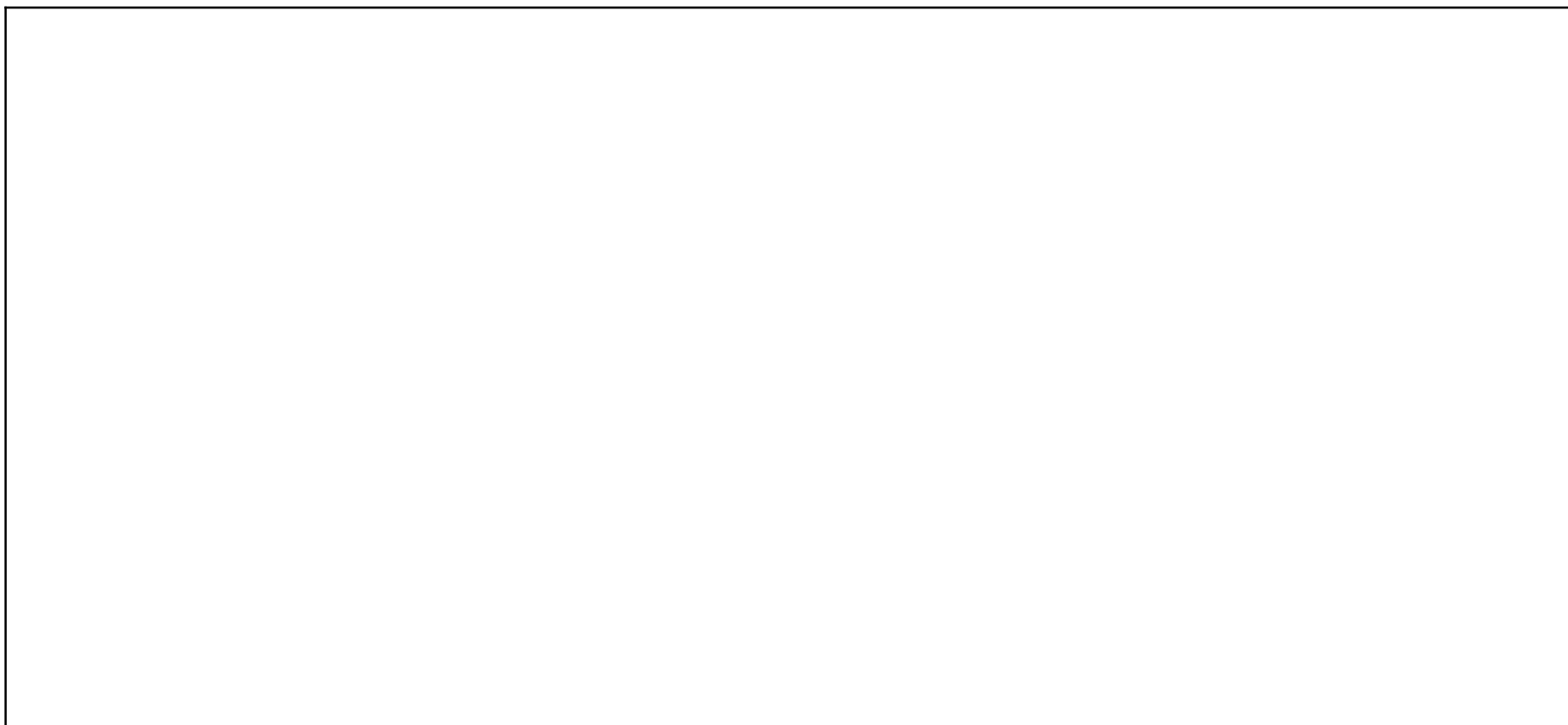
$$10 - 1 = .$$

$$10 - 2 = .$$

$$10 - 3 = .$$

$$10 - 4 = .$$

Automatiseren plus en min tot en met 10



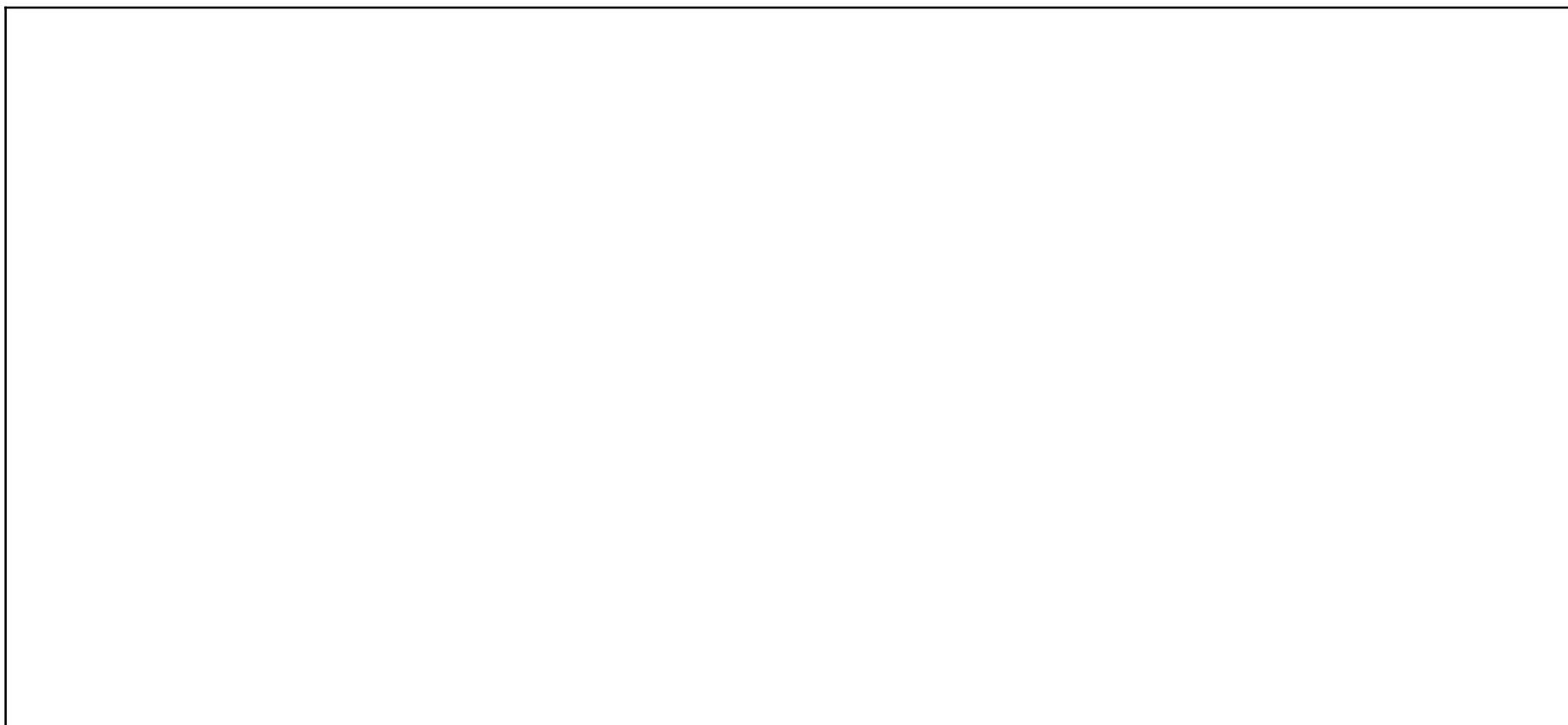
$$10 - 5 = .$$

$$10 - 6 = .$$

$$10 - 7 = .$$

$$10 - 8 = .$$

Automatiseren plus en min tot en met 10



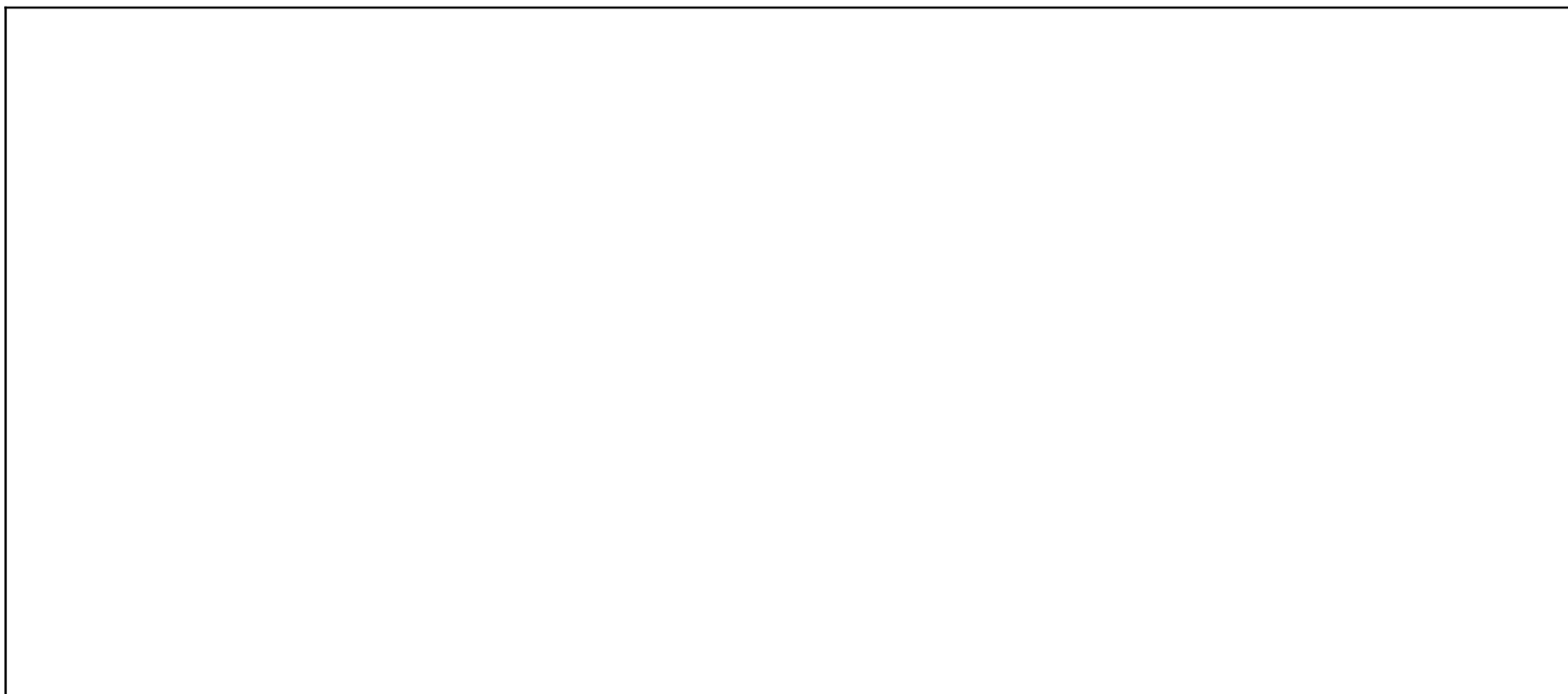
$$10 - 9 = .$$

$$10 - 10 = .$$

$$9 - 0 = .$$

$$9 - 1 = .$$

Automatiseren plus en min tot en met 10



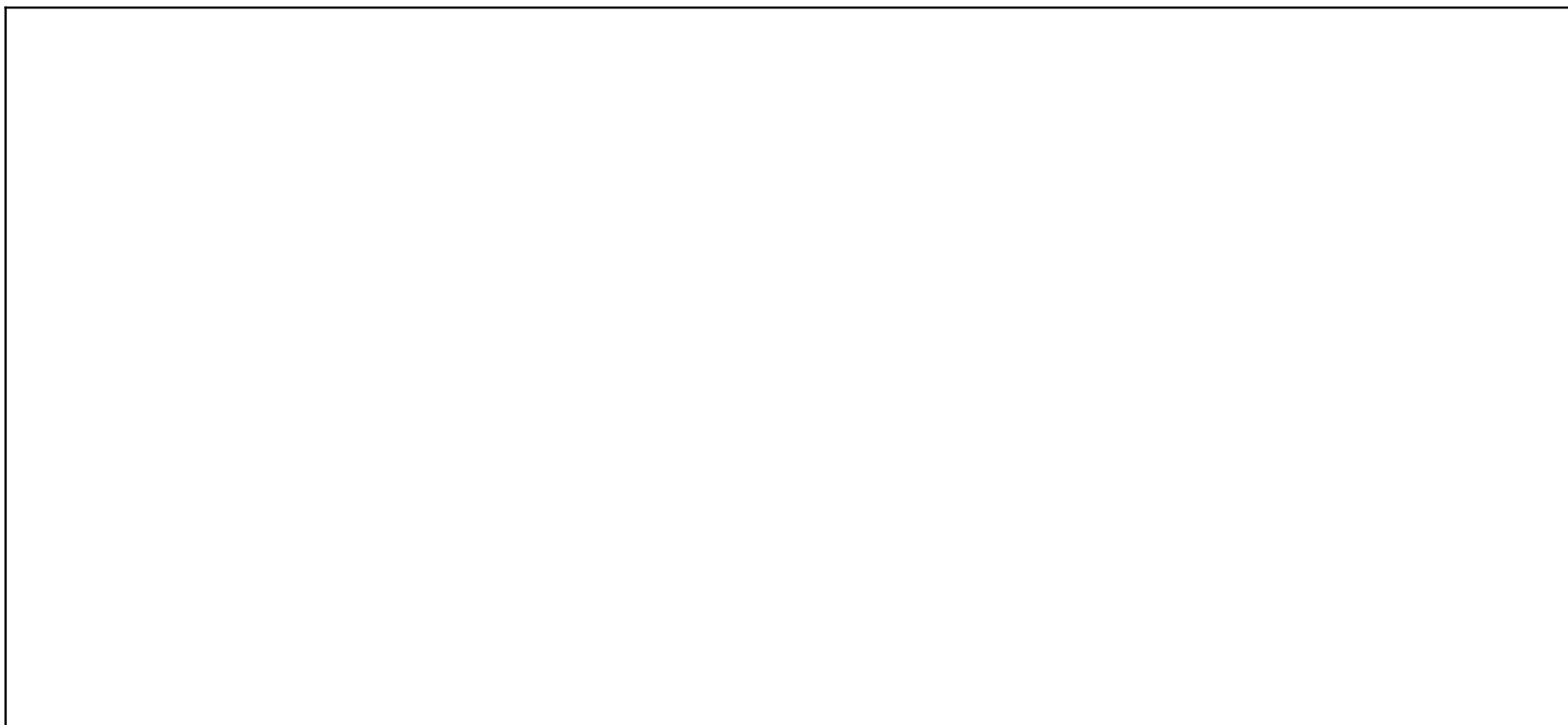
$$9 - 2 = .$$

$$9 - 3 = .$$

$$9 - 4 = .$$

$$9 - 5 = .$$

Automatiseren plus en min tot en met 10



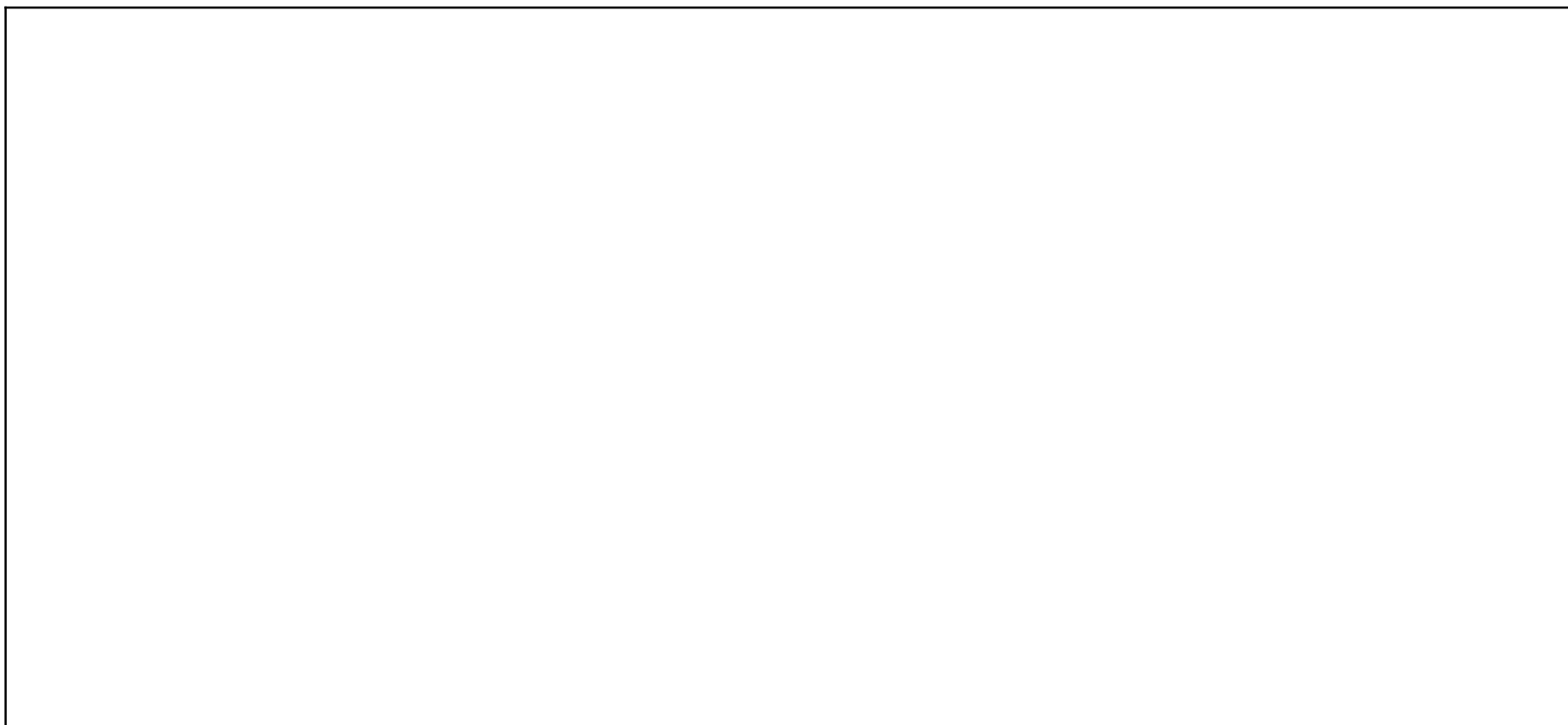
$$9 - 6 = .$$

$$9 - 7 = .$$

$$9 - 8 = .$$

$$9 - 9 = .$$

Automatiseren plus en min tot en met 10



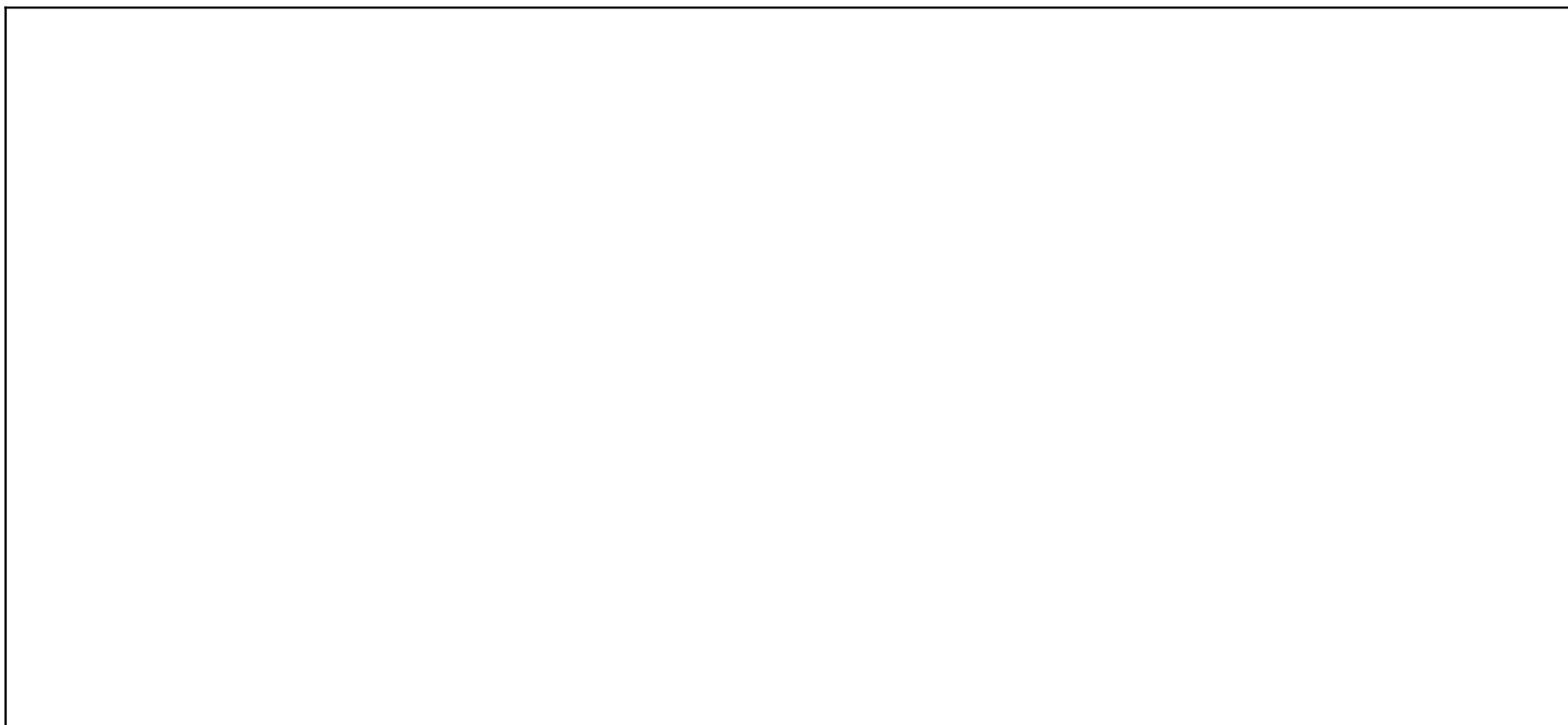
$$8 - 0 = .$$

$$8 - 1 = .$$

$$8 - 2 = .$$

$$8 - 3 = .$$

Automatiseren plus en min tot en met 10



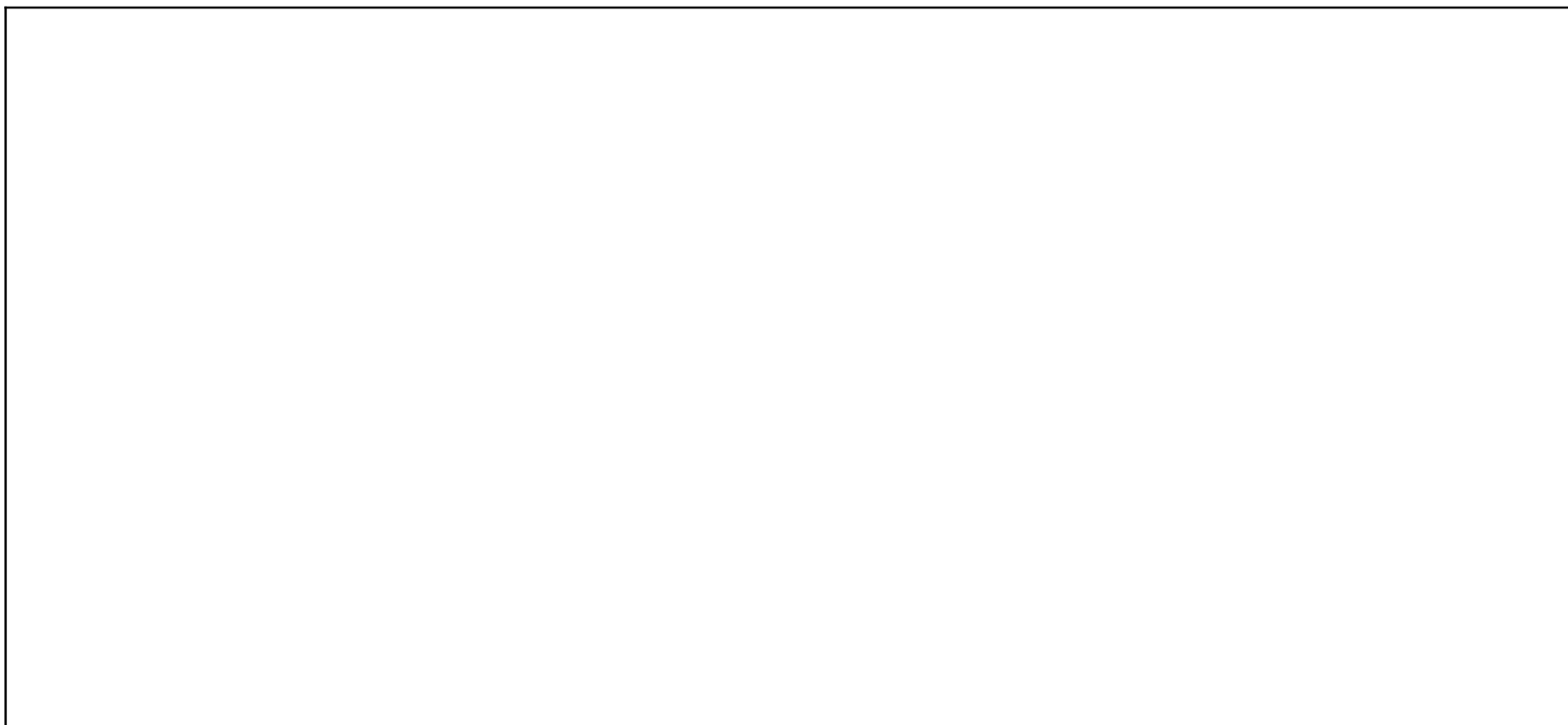
$$8 - 4 = .$$

$$8 - 5 = .$$

$$8 - 6 = .$$

$$8 - 7 = .$$

Automatiseren plus en min tot en met 10



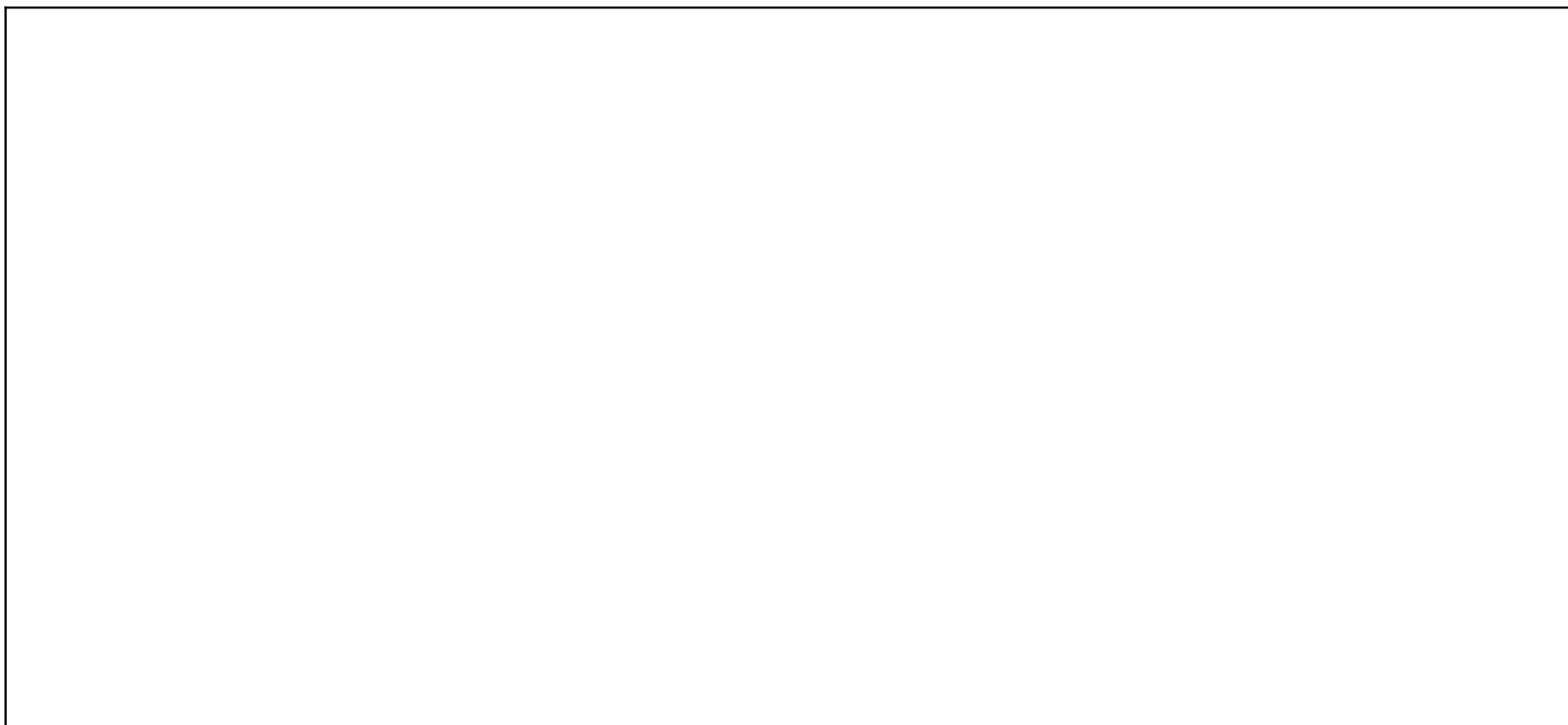
$$8 - 8 = .$$

$$7 - 0 = .$$

$$7 - 1 = .$$

$$7 - 2 = .$$

Automatiseren plus en min tot en met 10



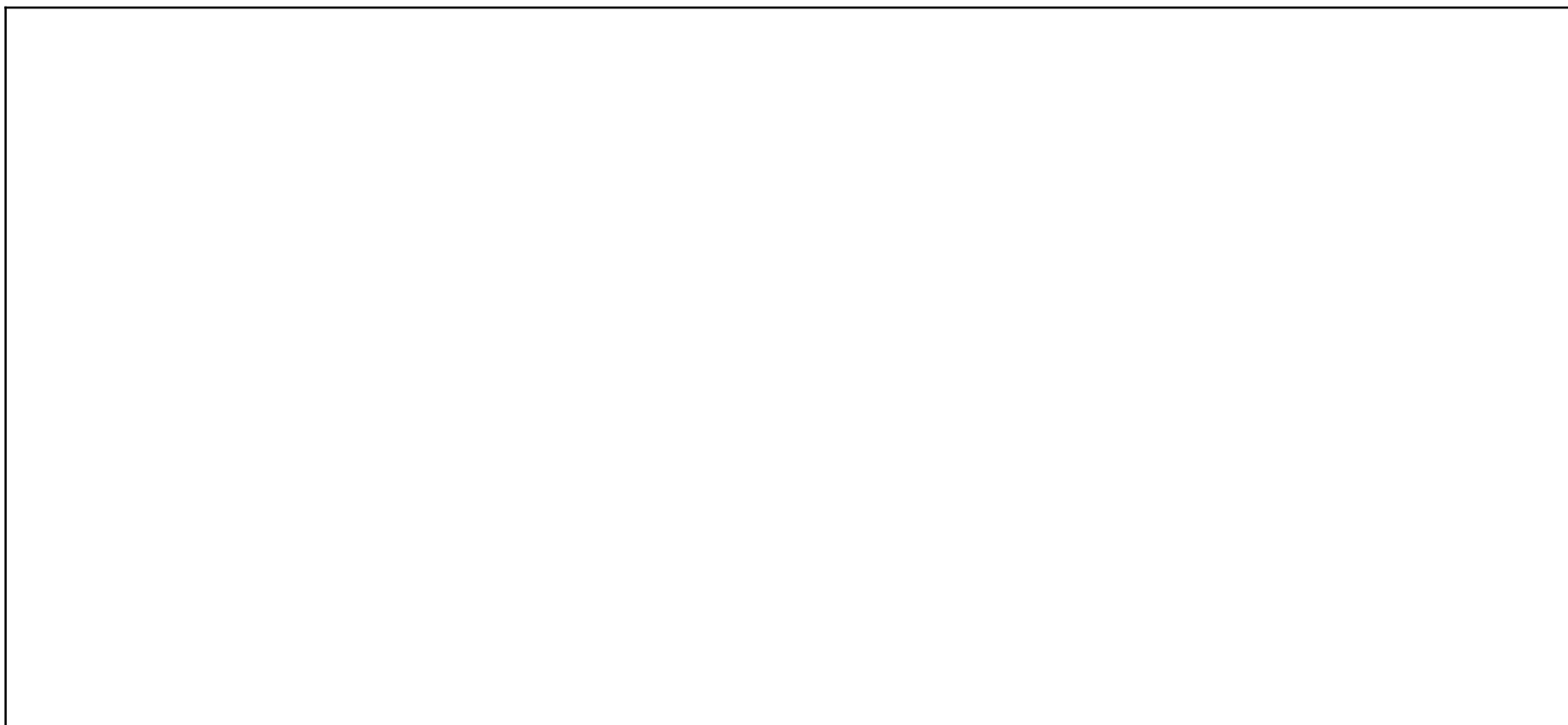
$$7 - 3 = .$$

$$7 - 4 = .$$

$$7 - 5 = .$$

$$7 - 6 = .$$

Automatiseren plus en min tot en met 10



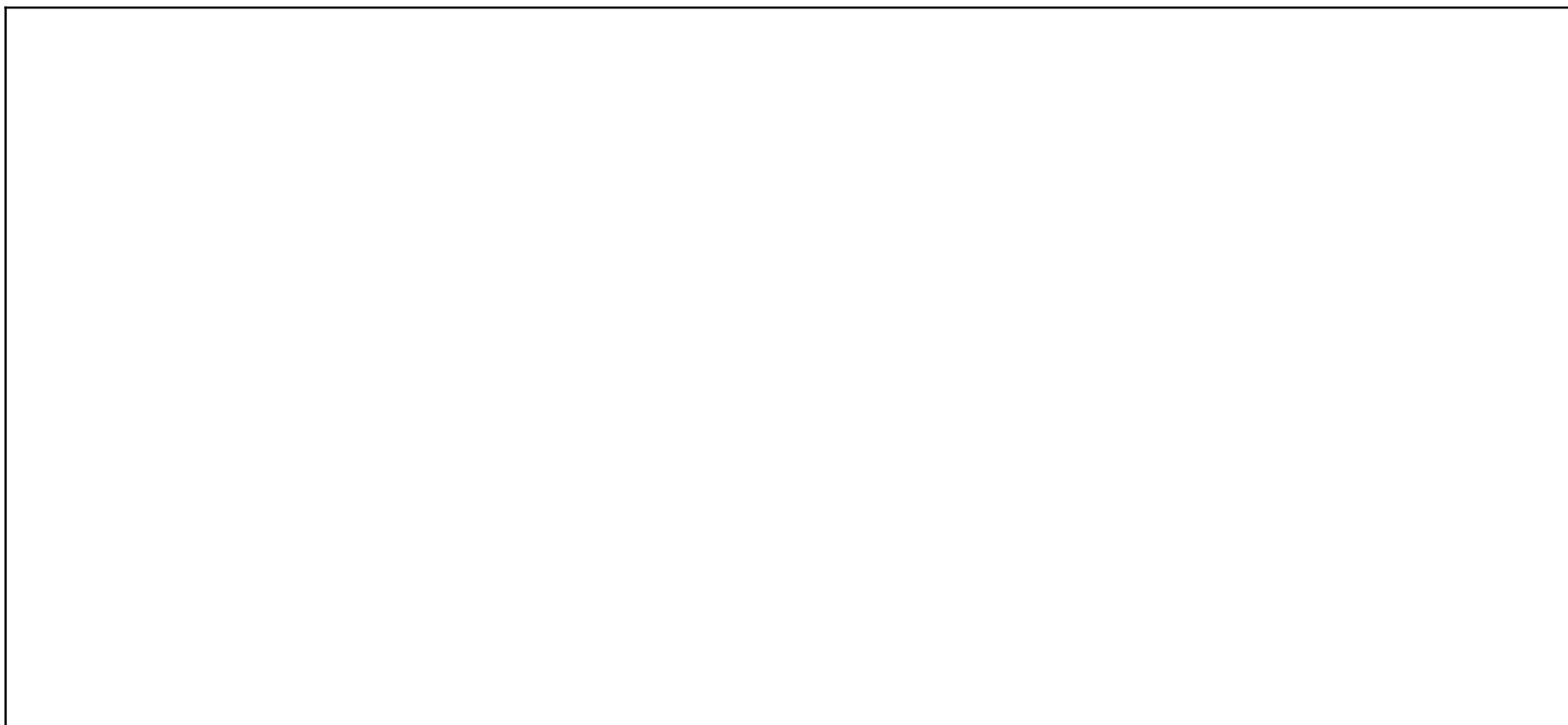
$$7 - 7 = .$$

$$6 - 0 = .$$

$$6 - 1 = .$$

$$6 - 2 = .$$

Automatiseren plus en min tot en met 10



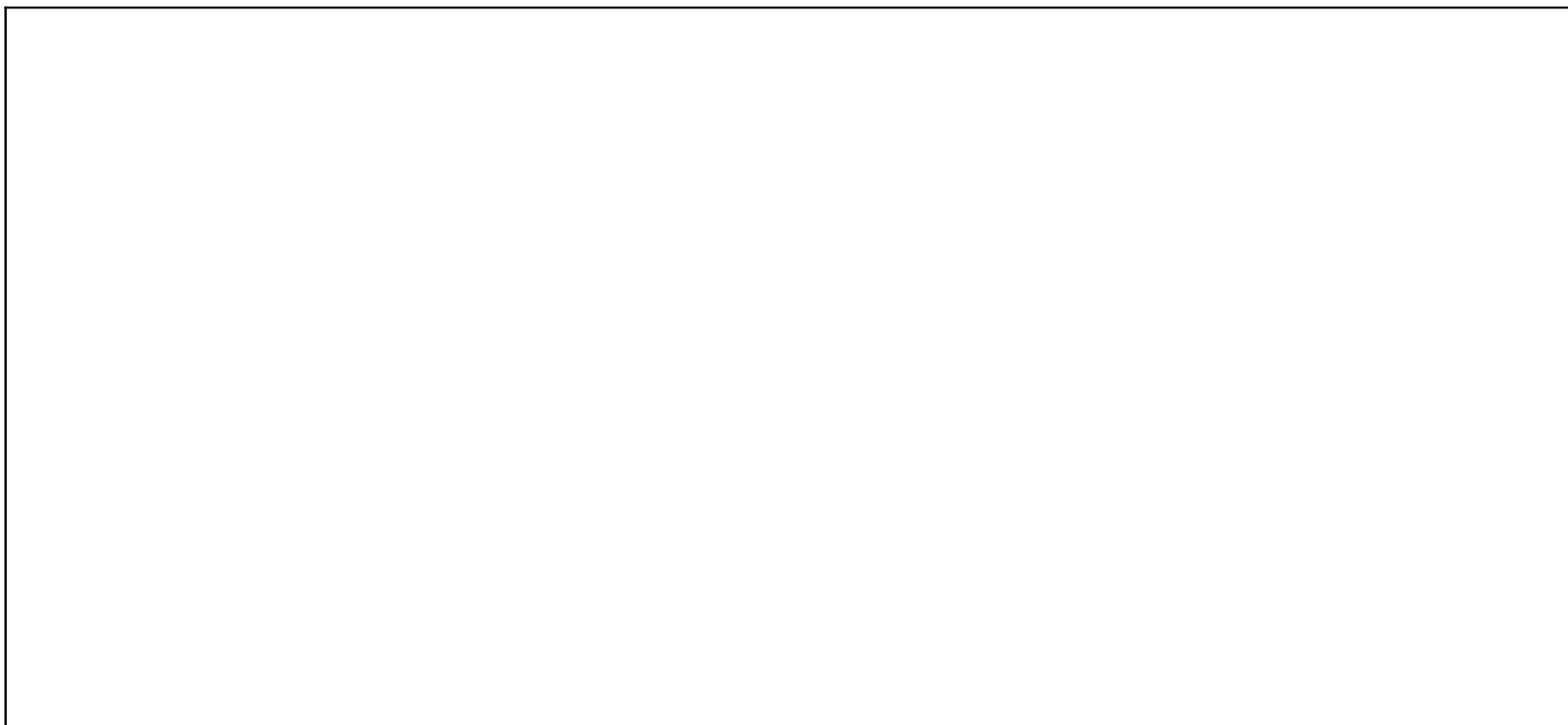
$$6 - 3 = .$$

$$6 - 4 = .$$

$$6 - 5 = .$$

$$6 - 6 = .$$

Automatiseren plus en min tot en met 10



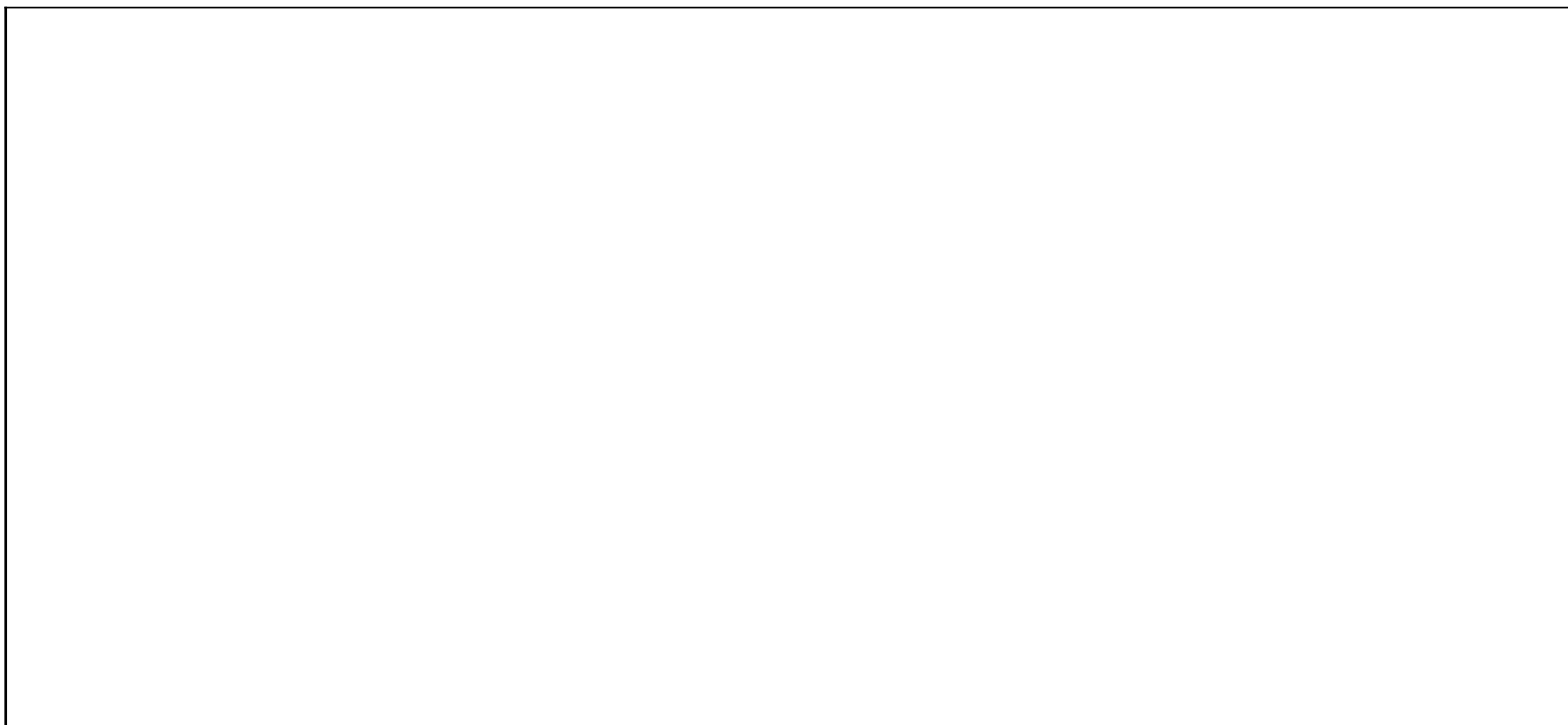
$$5 - 0 = .$$

$$5 - 1 = .$$

$$5 - 2 = .$$

$$5 - 3 = .$$

Automatiseren plus en min tot en met 10



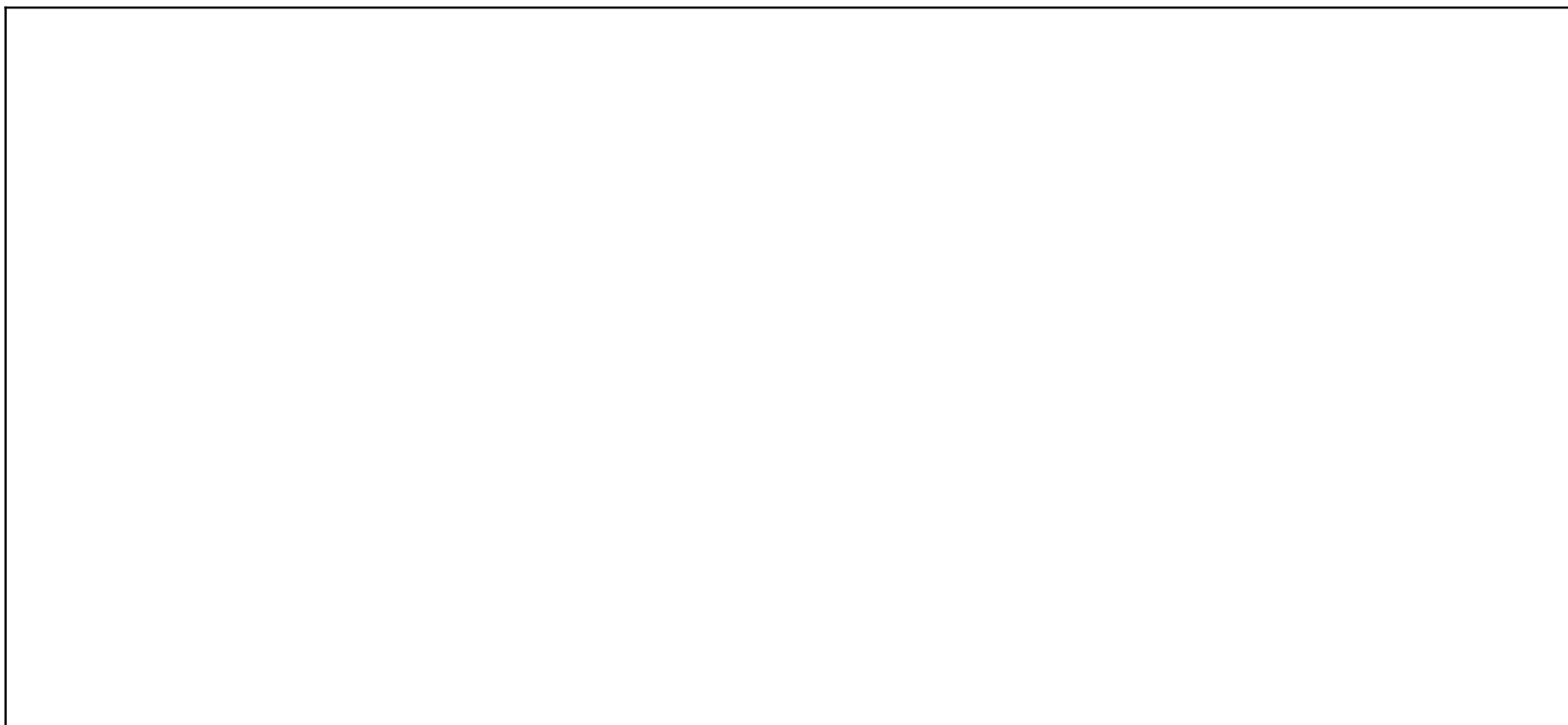
$$5 - 4 = .$$

$$5 - 5 = .$$

$$4 - 0 = .$$

$$4 - 1 = .$$

Automatiseren plus en min tot en met 10



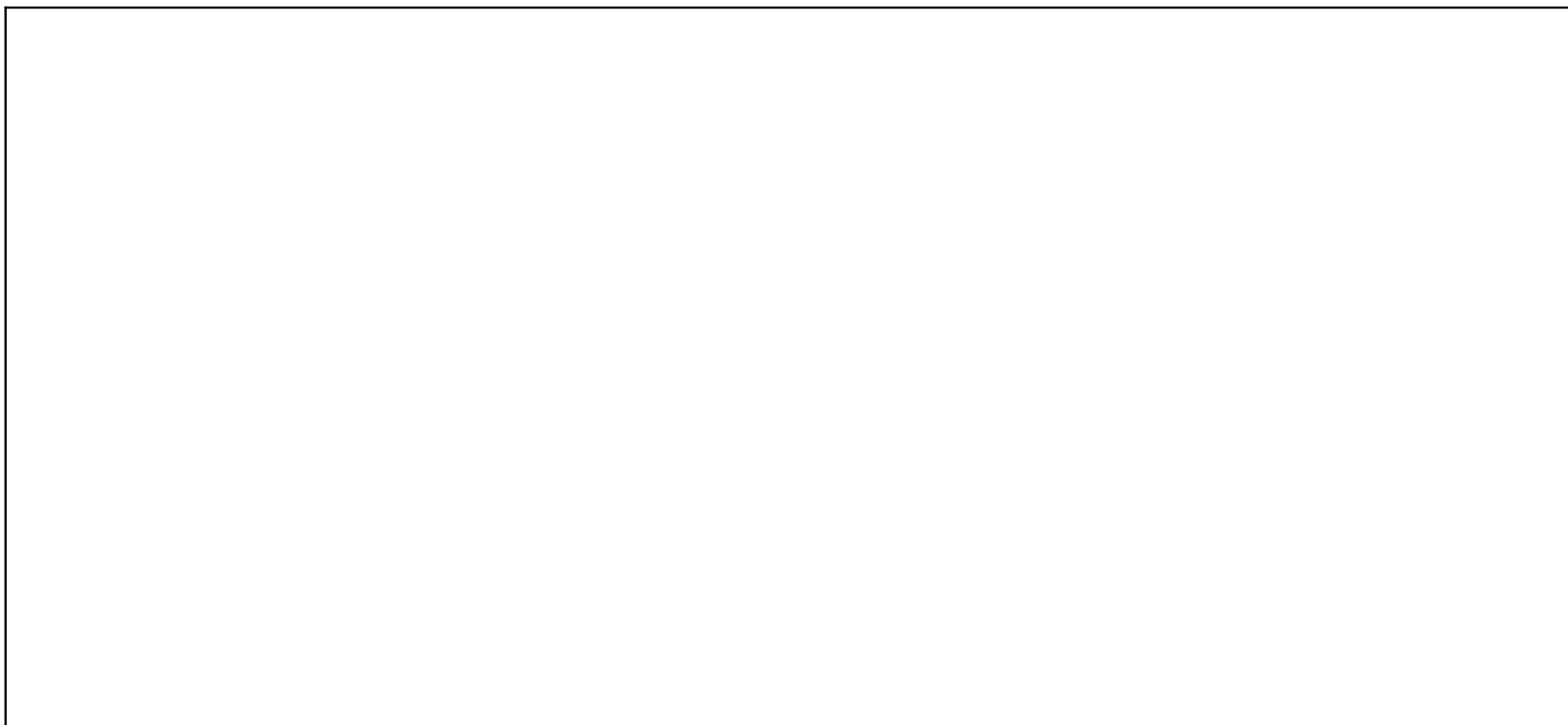
$$4 - 2 = .$$

$$4 - 3 = .$$

$$4 - 4 = .$$

$$3 - 0 = .$$

Automatiseren plus en min tot en met 10



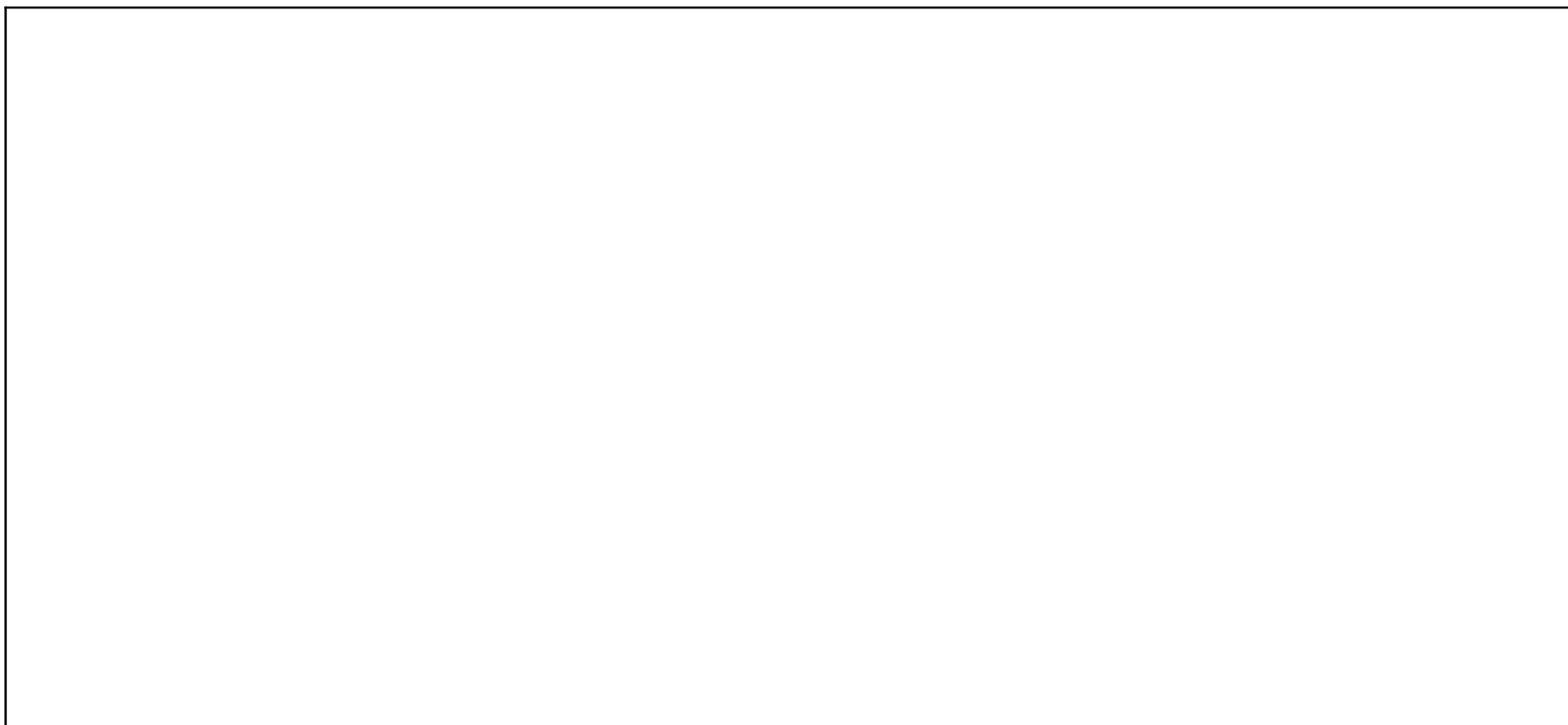
$$3 - 1 = .$$

$$3 - 2 = .$$

$$3 - 3 = .$$

$$2 - 0 = .$$

Automatiseren plus en min tot en met 10



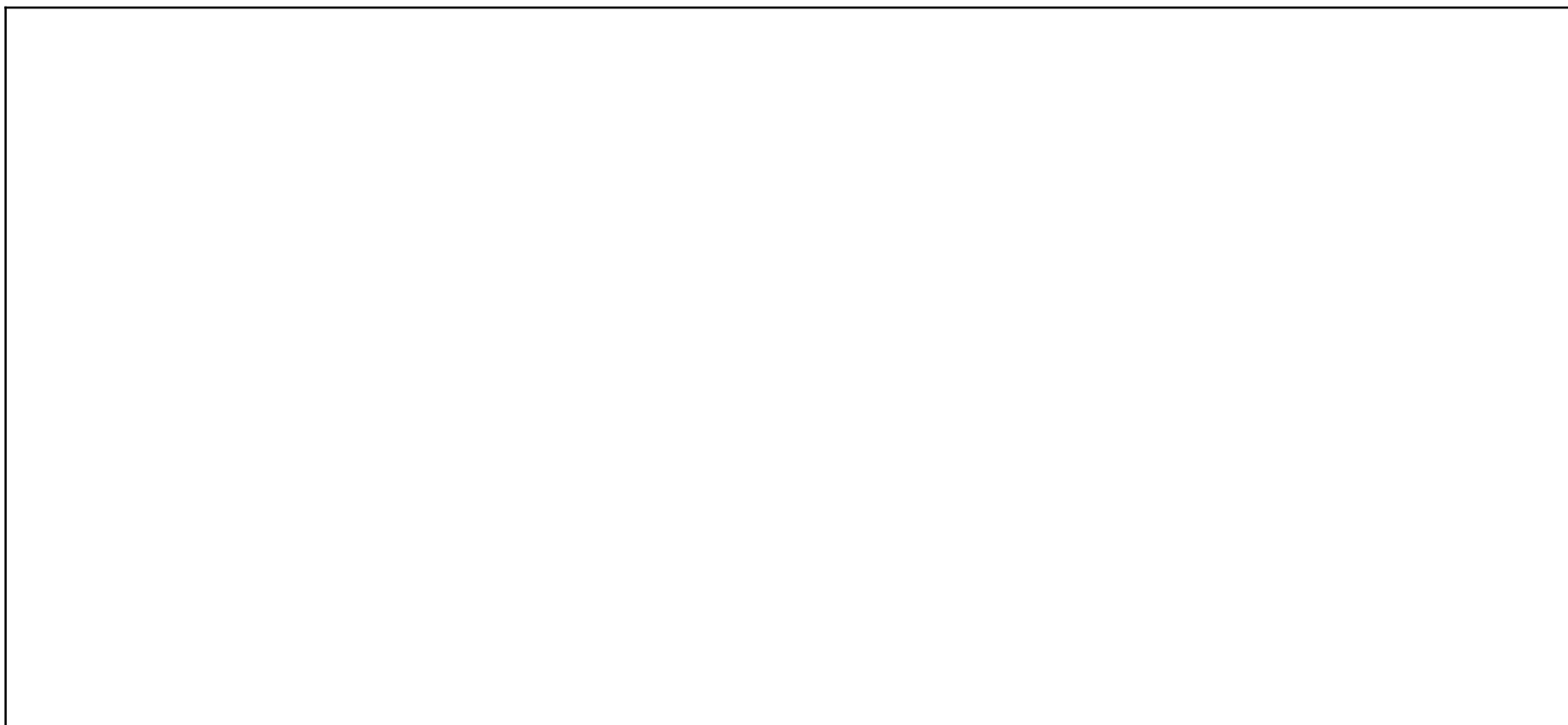
$$2 - 1 = .$$

$$2 - 2 = .$$

$$1 - 1 = .$$

$$1 - 0 = .$$

Automatiseren plus en min tot en met 10



$$0 - 0 = .$$