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To watch video installation, Click the link below

<https://youtu.be/c7c9CH2uFds>

ALPINE DESIGNS CAB MOUNT RELOCATION KIT

FITMENT:

Toyota: 2nd Gen Tacoma, 3rd Gen Tacoma, 4th Gen 4runner, and 5th Gen 4Runner.



INSTALLATION MANUAL

PARTS LIST

Item #	Part #	Description	Qty.
1	N/A	BODY MOUNTS (1 DRIVER, 1 PASSENGER) (FOR WHAT VEHICLE YOU HAVE)	1
2	N/A	½" THICK WASHERS	2
3	N/A	BODY MOUNT BUSHINGS	4
	3RD GEN & 4RUNNERS ↓	↓	
4	N/A	½-13 X 4" HEX HEAD BOLT	2
5	N/A	½-13 LOCK NUTS	2
6	N/A	7/16" FLAT WASHER	2

TOOLS NEEDED:

Tool	Qty.
Body clip removal tool	1
18mm socket	1
Angle Grinder	1
Abrasive disks and cut off wheel	1
Floor jack	1
(3rd gen) ¾ socket and box end wrench	1

Parts:



Hardware:



INSTALLATION:

STEP 1. Start by removing the kick panel plastic moldings.

STEP 2. Pull back carpet to expose body mount hardware under the large black plastic cap.



STEP 3. Loosen and remove the factory nut from the bottom of the mount.



STEP 4. Use the floor jack to lift the body $\frac{1}{4}$ " off of the factory cab mount. This will allow for proper bushing preload when re-installing the ADO cab mounts.



STEP 5. Shim or block body to fix it in this location for removal of factory body mounts.



STEP 6. To remove factory body mounts, first start with a rough cut around the outside of the mount to gain access to the welded flanges.

STEP 7. Welded flanges can be removed by grinding the flanges down to the bare frame or using a cut off wheel to cut through the welds and removing them using an air chisel.



STEP 8. Install mount using supplied hardware (for 3rd Gen Tacomas, 4th&5th Gen 4Runners) 2nd Gen tacomas reuse factory hardware.

Step 9. Bolt mounts in place using hardware to secure it in place for welding.

STEP 10. Rotate the cab mount so it contacts the frame. Mounts should sit flat on the frame.



STEP 11. Fully weld the inside and outside of the body mount bracket.



STEP 12. Tape off or remove bushings and hardware to paint the frame and mount.



STEP 13. Install bushings and hardware. Tighten provided hardware as shown in picture using factory hardware torque to 18lbs.

