Addition:

also, again, as well as, besides, coupled with, furthermore, in addition, likewise, moreover, similarly

When there is a trusting relationship coupled with positive reinforcement, the partners will be able to overcome difficult situations.

Consequence:

accordingly, as a result, consequently, for this reason, for this purpose, hence, otherwise, so then, subsequently, therefore, thus, thereupon, wherefore

Highway traffic came to a stop as a result of an accident that morning.

Contrast and Comparison:

contrast, by the same token, conversely, instead, likewise, on one hand, on the other hand, on the contrary, rather, similarly, yet, but, however, still, nevertheless, in contrast

The children were very happy. On the other hand, and perhaps more importantly, their parents were very proactive in providing good care.

Direction:

here, there, over there, beyond, nearly, opposite, under, above, to the left, to the right, in the distance

She scanned the horizon for any sign though in the distance she could not see the surprise coming her way.

Diversion:

by the way, incidentally

He stumbled upon the nesting pair incidentally found only on this hill.

Emphasis

above all, chiefly, with attention to, especially, particularly, singularly

The Quakers gathered each month with attention to deciding the business of their Meeting.

Exception:

aside from, barring, beside, except, excepting, excluding, exclusive of, other than, outside of, save

Consensus was arrived at by all of the members exclusive of those who could not vote.

Exemplifying:

chiefly, especially, for instance, in particular, markedly, namely, particularly, including, specifically, such as

Some friends and I drove up the beautiful coast chiefly to avoid the heat island of the city.

Generalizing:

as a rule, as usual, for the most part, generally, generally speaking, ordinarily, usually

There were a few very talented artists in the class, but for the most part the students only wanted to avoid the alternative course.

Illustration:

for example, for instance, for one thing, as an illustration, illustrated with, as an example, in this case

The chapter provided complex sequences and examples illustrated with a very simple schematic diagram.

Similarity:

comparatively, coupled with, correspondingly, identically, likewise, similar, moreover, together with

The research was presented in a very dry style though was coupled with examples that made the audience tear up.

Restatement:

in essence, in other words, namely, that is, that is to say, in short, in brief, to put it differently *In their advertising business, saying things directly was not the rule.* That is to say, *they tried to convey the message subtly though with creativity.*

Sequence:

at first, first of all, to begin with, in the first place, at the same time, for now, for the time being, the next step, in time, in turn, later on, meanwhile, next, then, soon, the meantime, later, while, earlier, simultaneously, afterward, in conclusion, with this in mind,

The music had a very retro sound but at the same time incorporated a complex modern rhythm.

Summarizing:

after all, all in all, all things considered, briefly, by and large, in any case, in any event, in brief, in conclusion, on the whole, in short, in summary, in the final analysis, in the long run, on balance, to sum up, to summarize, finally