

<b>adidas</b>	Division <b>FW</b>	Test Method ID <b>PHM-FW0009</b> (aka A-09)	Version <b>06</b>	Page: 1-3
				Effective Date: <b>Oct 01, 2020</b>
<b>Minimum Test on production material</b>				Effective Until: <b>Further Notice</b>
<b>Document Owner:</b> Advanced Creation Testing – Lab Standards				
<b>Document Author:</b> Harald Schaefer Sen. Manager Lab Standards FW		<b>Document Approver:</b> Michael Otto Senior Manager Lab Standards		
<b>Applicability - Brand:</b> Adidas, Reebok		<b>Division:</b> FW		

## 1. Objective

This procedure with the included table describes the handling of adidas released development materials during incoming material testing in the factory laboratory for production release.

The procedure shall be used in a flexible way and shall be a guideline depending on the testing situation at T1 and T2.

## 2. Scope

All materials, components, complete uppers, according to PDM/aTP

## 3. Referenced documents

- see the different adidas test methods for reference

## 4. Terminology

- PHM-FW: Physical Test Material – Footwear
- A- : General Lab Guideline
- aTP : adidas Testing Portal
- PDM: Product Data Management

## 5. Equipment

### 5.1. Equipment

- Test equipment is described in the different adidas test methods

### 5.2. Calibration

- The testing laboratory must ensure that all machinery and tools described in this method are regularly calibrated and maintained to guarantee the quality of the test results. Calibration data must be recorded and stored for two years.

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## 6. Sample

### 6.1. Sample definition

- Use specimen sizes mentioned in the different adidas test methods.

### 6.2. Sample treatment/Conditioning

- Refer to adidas test method PHM-FW0002

### 6.3. Test Frequency

- Refer to the attached Excel table

## 7. Procedure



Table Minimum Test  
on production mate

7.1. Open the attached file with a double-click in EXCEL

7.2. In the main Menu, go to Data  Filter. In case filters are set press “Clear”

7.3. Go back to the table

7.4. Mark either all or only the needed sub-material type (e.g. not Polymer but Rubber-EVA)

7.5. Press the “Filter” button

7.6. Click the arrow next to the selected material type and select the test frequency that is needed (e.g. 1/M)

## 8. Data collection, evaluation and reporting

### 8.1. Data collection and evaluation

- Check the different adidas test methods

8.2. Measuring Unit : depending on the test method

8.3. Data Storage: PDM and /or aTP

8.4. Reporting Format: manual value entering in system

## 9. Safety

Use of this test method may pose safety concerns and the user of the method is responsible to determine appropriate health and safety measures that should be taken, including any local health and safety regulatory limitations that may apply.

## 10. Quality Assurance

10.1. Ensure that all mandatory test items in the above table (see 7.) are tested for production release.

10.2. Other tests mentioned in the relevant PDM use purposes are optional and should only be performed when necessary or when the laboratory has enough testing capacity available.

**11. Document version history (before aTP implementation)**

Version	Date	Author	Notes
05	2012		<ul style="list-style-type: none"><li>• ST-22 added for toe box</li></ul>
06	27.08.2020	Harald Schaefer	<ul style="list-style-type: none"><li>• Table updated with feedback from T1</li><li>• Test method adjusted to new format</li></ul>

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