

**Job Title:** Sheetfed Offset Press Operator (Heidelberg 6-Color & 8-Color Perfector)

**Location:** Saharanpur UP

**Position Type:** Full-Time

### **Job Summary**

We are seeking an experienced and detail-oriented **Sheetfed Offset Press Operator** to lead and manage production on our **Heidelberg 6-color and 8-color Perfecting presses** (Speedmaster XL series). You will be responsible for press setup, inline quality control, color matching, and maintaining peak operating efficiency while minimizing waste.

### **Key Responsibilities**

- **Press Operation & Setup:** Perform full setup, makeready, plate mounting, ink distribution, and feeder/delivery adjustments on 6-color and 8-color Heidelberg perfecting presses.
- **Perfecting Management:** Manage press configurations for both single-pass 8-color printing and 4/4 perfecting modes, ensuring accurate front-to-back registration and tension control.
- **Color Management:** Monitor inking, dampening, and color accuracy using spectrophotometers/densitometers (e.g., Heidelberg Prinect) to match approved press proofs.
- **Quality Assurance:** Inspect running sheets for defects, registration shifts, hickeys, set-off, or color variation at defined production intervals.
- **Maintenance & Troubleshooting:** Perform routine preventative maintenance (lubrication, roller adjustments, wash-ups) and diagnose mechanical or print quality issues during runs.
- **Crew Leadership:** Direct and collaborate with press assistants and feeders to ensure standard operating procedures and output targets are met safely.

### **Qualifications & Requirements**

- **Experience:** 3–5+ years operating multi-color Heidelberg sheetfed presses (XL 105/106 or equivalent), including perfecting units.
- **Technical Knowledge:** Deep understanding of offset lithography, ink/water balance, substrate behaviors, and inline coating/drying systems (UV/IR).
- **Color Vision:** Must pass a standard color vision/blindness test.
- **Physical Demands:** Ability to lift up to 50 lbs, stand for long durations, and work in a high-volume manufacturing environment.
- **Certifications:** Vocational training or formal apprenticeship in Graphic Communications/Printing Technology is preferred.

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