



Heating And Cooling Options For Tunnel Pasteurizers



Packaged beverages can be processed to improve preservation and shelf-life; this is called pasteurization (1). We will examine the variation called Thermal Pasteurization. It occurs by heating and cooling the filled product packages according to a thermal cycle. From the thermal point of view, the tunnel is divided into 1) a pre-heating area, 2) a heat treatment area, and 3) a cooling area where the product is brought back to ambient temperature (1,2).

The cans or bottles travel through these areas progressively where water is sprayed on them to modify their temperature; those thermal changes produce a reduction of microorganisms in the beer minimizing the effect on physical stability and flavor while maximizing biological stability (microorganisms) (3). Also, any leftover yeast is deactivated. Filtered beer typically has a target P.U. range of 12 +/-2 for proper pasteurization (1 P.U. is added to the product when exposed to 60°C (140°F) for one minute) (4).

Water spray systems, including spray patterns, water volumes, and distribution systems, depend on the pasteurizer manufacturer (3). There are several options for elevating the product's temperature to the adequate pasteurization temperature, usually using low and high-pressure steam or high-temperature water in either direct or indirect heating (5). The principles and effects of thermal preservation treatments such as this one are well established (6), and publications are widely available to delve deeper into the topic, such as the book Handbook of Brewing by Stewart & Priest (ed.

2017)(7).

The temperature at which water reaches its boiling point is a function of pressure; at atmospheric pressure, steam is created initially at 100°C (212° F). Interestingly, steam at 100°C (212° F) has a substantially higher heat capacity than the same amount of water at the same temperature.

This happens because when steam condenses on the surface of a cooler can or bottle, the latent heat of condensation is released on the surface as the steam turns from the higher energy gaseous state to the lower energy liquid state (8); producing a rapid rise in the surface temperature with little sensible heat change in the heating medium. However, high-temperature water can also be applied to beer containers by spraying or by deluging with cascading sheets or by immersion (7).

The heating of the water needed for spraying on the containers can occur by different means. Heat exchangers are often used. These exchangers contain fluids depending on the requirements, such as saturated steam, heated water, and others(9). The heat needed to pasteurize can be obtained by different options such as direct fire, gas-fired boilers, and electrically heated boilers.

In a low-pressure boiler, the pressure does not surpass 15psi while the temperature stays below 121°C (250° F). This type of boiler does not need constant monitoring. On the contrary, high-pressure boilers heat steam more than 15psi, and temperatures exceed 121°C (250° F). High-pressure boilers must have a boiler operator on staff to constantly monitor valves, switches, safety devices, or leaks.

Some manufacturers recently have adopted a centralized heating system (2). This system involves a single heat exchanger for all areas subjected to temperature control, providing heating a quantity of water maintained at a sufficient temperature for mixing with the process water of various areas depending on each area's needed temperature. In this way, thermal energy is distributed by masses of hot water added in the different areas where a rise of temperature is required (Panella & Pasoli, 2000).

Company Description

PRO Engineering and Manufacturing has developed a range of small, medium, and large-sized tunnel pasteurizers to fit your needs. For more than 40 years, we have been delivering solutions for beverage product shelf stability and consumption safety. As leading innovators in post-fill pasteurization, our skilled team offers the best in customized high-quality tunnel pasteurization equipment. Our focus is on solving microbiological packaging needs for a wide variety of customers. PRO actually pioneered the spray batch pasteurizer and the compact tunnel pasteurizer. We listen to our customers and you told us you need equipment that fits your footprint and your budget!

Contact Details

PRO Engineering Manufacturing, Inc
11175 W Heather Ave.
Milwaukee, WI 53224
(414) 362-1500

Website: <https://prowm.com/tunnel-pasteurizers/>

Google Site: <https://sites.google.com/view/proengineeringmanufacturinginc/>

Google Folder: https://drive.google.com/drive/folders/1rvLhCNdh5kkQUNHUSbtA2TtnW20Y_mQd?usp=drive_open

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