On the server side setting up Samba

Get updated
sudo apt update
sudo apt upgrade

Install Samba
sudo apt-get install samba

Make your share directory
mkdir /home/pi/gcode_share

Set directory permissions
chmod 777 /home/pi/gcode_share

Edit Samba config file
sudo nano /etc/samba/smb.conf

Paste this at the bottom of the file
[gcodeshare]
comment=This is my gcode share
path=/home/pi/gcode_share
browseable=yes
guest ok=yes
read only=no
create mask=0777
directory mask=0777
force create mode=0777
force directory mode=02777
force user=pi

Now reboot:
sudo reboot now

On the client side, get the mount/share setup

Get updated
sudo apt update
sudo apt upgrade

Make sure CIFS is installed:
sudo apt-get install cifs-utils

Make directory to hold share:
mkdir /home/pi/gcode_share

Set share permissions:
sudo chmod 777 /home/pi/gcode_share

Manually mount the share:
sudo mount //192.168.x.x/gcodeshare /home/pi/gcode_share -o password=

Make share available on reboot:

Edit FSTAB
sudo nano /etc/fstab

Enter mount in fstab
//192.168.x.x/gcodeshare /home/pi/gcode_share cifs defaults,username=pi,uid=1000,gid=1000

Check permissions file for uid and gid if you need to:
cat /etc/passwd

Now reboot:
sudo reboot now