Plasma Cutting Safety Rules

- 1. Wear the proper PPE (Personal Protective Equipment) to protect from radiation exposure and/or hot debris. *This includes cotton clothing, pants, NO frayed edges, welding jackets, gauntlet style gloves, etc.*
- 2. Always use safety glasses and welding goggles (shade 5) to protect your eyes.
- 3. Before welding ensure your work area is clean and free of any flammable material or wet hazards.
- 4. Shut off your equipment when you finish cutting, also wind up hoses/cords and clean your area.
- 5. Use proper ventilation when welding (exhaust, local, or natural). Keep your head out of the plume.
- 6. Yell "cover" when starting a cut to ensure those unprotected will not be flashed.
- 7. Attach your ground to the piece being cut if possible, or nearby.
- 8. Hot material should be picked up with gloves or pliers and then quenched if necessary. Check for heat with the back of your hand.
- 9. Be aware of nearest fire extinguisher when using the plasma cutter.
- 10. Allow the machine to cool off to prevent overheating of equipment.
- 11. Any operation which requires a special setup must be approved by the instructor.

If you are apprehensive about using this machine, have the instructor assist you.

Always wear approved eye protection while operating this machine.