

MannMade USA

2300 Series Intonatable Stoptail Bridge Mounting Instructions **Includes models: 2300, 2310, 2315, 2316**

For Installation by Skilled & Authorized Technicians Only!
MannMade USA not responsible for damage caused by incorrect installation

Retrofit Installation: for direct installation on Stoptail bridge equipped guitars:

- It is suggested all work be performed on a clean, padded, non-marring work surface.
- Remove strings, bridge, studs and any associated hardware.
- Install provided studs to desired height.
- Install Intonatable Stoptail bridge on to studs.
- String up guitar, tune to pitch.
- Intonate saddles as necessary. (See notes below)
- Repeat any of the above steps as necessary.
- Adjust saddles for proper intonation & string height. (See notes below)

DO NOT adjust the Studs with strings at full tension!!! Detune guitar!!!

The Intonatable Stoptail Bridge comes packaged with either:

- PRS Core Guitars and Gibson USA Guitars use USA thread studs – 5/16-24 “
- PRS S2 / SE Guitars & Epiphone Guitars use Metric thread studs – M8 x 1.25

The Intonatable Stoptail Bridge comes assembled with pre-sized intonation springs.

- If you find that the saddles need additional forward travel, simply cut the intonation spring, as necessary.
- Assemble cut edge of spring against saddle.

The Intonatable Stoptail Bridge is available with pre-slotted saddles.

- Pre-slotted saddles are precision machined to optimum string height for most guitars.
- If you find that the saddles need lower action, simply slot the saddles deeper, using a 1/16” full radius nut/saddle file.
- We have the nut file available for purchase at our online store – www.johnmannsguitarvault.com/1-16-nut-file-44280913.html
- Unslotted saddles are sold separately www.johnmannsguitarvault.com/mannmade-usa-intonatable-stoptail-saddle-unslotted.html

The 2300 Intonatable Stoptail bridge can be cleaned and polished using any quality metal cleaner/polish designed for aluminum.