



# SAFETY FIRST

## SPINDLE SANDER

- ALWAYS WEAR EYE PROTECTION** (Safety glasses or a face shield).
- READ** and understand instruction **MANUAL BEFORE OPERATING SANDER.**
- If you are not thoroughly familiar with the operation of the spindle sander, **OBTAIN ADVICE** from your supervisor, instructor or other qualified person.
- MAKE SURE WIRING** codes and recommended electrical connections are followed and that machine is **PROPERLY** grounded.
- DO NOT OPERATE** while **UNDER** the **INFLUENCE** of drugs, alcohol and medication.
- REMOVE** any **LOOSE CLOTHING** like ties, rings, watches, jewelry and Roll up sleeves.
- MAKE** all **ADJUSTMENTS** with the **POWER OFF.**
- NEVER WEAR GLOVES** or hold the work with a rag when sanding.
- DO NOT SAND PIECES** of material that are **TOO SMALL** to be safely supported.
- ALWAYS CLEAN AREA** by removing scrap pieces and other objects from the table, before turning the machine on.
- NEVER PERFORM LAYOUT**, assembly or set-up work on the table while the **SANDER** is **ON.**
- HOLD** the **WORK FIRMLY** when sanding. (Provide additional support and clamp if necessary)
- ALWAYS TURN** the machine **OFF** and disconnect the cord from the power source before installing or removing accessories.
- SHUT OFF** power and **CLEAN** the sander and work area before leaving
- AVOID AWKWARD HAND POSITIONS** where a sudden slip could cause a hand to move into the sanding spindle.
- NEVER LEAVE** the machine work **AREA WHEN** the power is **ON** or before the machine has come to a complete stop.
- DISCONNECT** machine from power source when making **REPAIRS.**
- ONE OPERATOR** using machine at a time.
- This Sander is intended for **INDOOR USE** only.
- KEEP FINGERS** away from rotating sanding **DRUM.**
- MAKE SURE** sanding **DRUM** is **NOT DAMAGED** and is properly secured on the spindle before operating
- MAKE SURE WORK** piece is **CLEAR** of sanding drum **BEFORE** turning unit **ON**
- NEVER USE** machine **FOR WET SANDING** which can create hazard of electrical shock.
- KEEP TABLE INSERT IN PLACE.** Use correctly sized insert for each sanding sleeve. Maintain minimum clearance opening to keep fingers from being pinched or work piece being pulled down.
- ALWAYS FEED** work piece **AGAINST** the direction of the sanding **DRUM ROTATION.**
- WHEN INSTALLING** sanding **DRUM**, washers, etc., be sure they are tight with **NO EXCESSIVE PLAY.**
- GUARDS** should be **IN PLACE** and used at all times.
- USE FACE OR DUST MASK.** WARNING: The dust generated by certain woods and wood products can be injurious to your health. **ALWAYS OPERATE** machinery in **WELL-VENTILATED AREAS** and provide for proper dust removal. Use wood dust collection systems whenever possible. Sanding of Lead-based paint is not recommended.
- DON'T FORCE TOOL.** It will do the job better and be safer at the rate for which it was designed.
- DO NOT** sand near flammable liquids, vapors, or gases.
- PROTECT YOUR EARS.** Wear proper hearing protection.

1. Spindle Drum, Sleeve & Spindle
2. Insert, Collar, Guard, Ring
3. Table
4. Power Switch
5. Tool Tray - Inserts & Washer
6. Tool Tray - Sleeves and Drums

