# **Group 6: Clean Chemical Production**

Group 6 focused on innovations in clean chemical production -- the development and scaling of methods to produce chemicals using sustainable, environmentally friendly processes that reduce or eliminate the use and generation of hazardous substances.

### Objectives:

- 1. Achieve net neutral CO<sub>2</sub> emission economy by 2050
- 2. Ensure **90% of countries** across all economic growth stages are using **clean technologies** by 2050
- 3. Reduce engineering, prototyping, and deployment of engineered organisms by 1000x by 2035

### Key bottlenecks:

- 1. Insufficient feedstock availability for large-scale production of bio-based chemicals
- 2. High cost of bio-based processes compared to traditional petrochemical routes
- 3. Limited **scalability** of current fermentation and biomanufacturing methods
- 4. Lack of efficient CO2 utilization technologies for chemical production
- 5. Inadequate infrastructure for lignocellulosic biomass processing

## Some interventions participants expressed interest in:

- 1. Create gene modules, organisms, assay and molecular biology technologies that are open-source, free to use and commercialize, and easy to access
- 2. Develop higher-yield plant seeds
- 3. Run large-scale experiments on engineered gene modules across various organisms and share the dataset publicly
- 4. Develop organisms and chassis that are easier to model and predict
- 5. Generate massive datasets spanning the central dogma and protein synthesis across many types of organisms

#### Patterns:

- Feedstock innovation was a recurring theme. Participants discussed the need to move beyond sugar-based fermentation and explore alternative feedstocks such as CO2, methane, and lignocellulosic biomass. Proposed interventions:
  - a. Developing gas fermentation organisms and reactor systems
  - b. Engineering microorganisms that can efficiently use waste biomass
  - c. Improving plant seeds to increase yield and fix more carbon
- 2. **Data generation and sharing** was seen as critical for advancing the field. Proposed interventions:
  - a. Building platforms for data sharing and incentivizing organizations to contribute data

- b. Developing computational models to predict scaling from small to large production volumes
- 3. **Sustainability and circular economy** concepts were a part of a couple interventions:
  - a. Developing zero-waste bioprocesses
  - b. Designing new types of polymers with improved degradation properties

## Key points of disagreement and uncertainty:

- Feasibility of bio-based alternatives: There was debate about the feasibility of replacing petroleum-based products with bio-based alternatives at a significant scale by 2050. Some participants were optimistic about reaching 20% replacement, while others were more skeptical due to the current low cost of petroleum-based products and theoretical limits on sugar-based alternatives.
- 2. **Impact of reducing fermentation test costs:** The group disagreed on the potential impact of reducing fermentation test costs. While some saw it as a game-changer that could dramatically reduce bioproduct costs, others argued that material costs would limit the overall cost reduction to 30-50%.
- 3. **Timeline for protein function prediction models:** There was uncertainty about the timeline for developing an accurate protein function prediction model. Some were skeptical about achieving 90% accuracy by 2035, comparing this achievement to achieving nuclear fusion, in terms of how difficult, unlikely, and transformative it would be.
- 4. **Scalable non-model organisms:** The group had mixed views on the impact of developing scalable non-model organisms that grow on waste. Some saw it as a potential solution to feedstock limitations, while others worried it might increase R&D costs without significantly reducing production costs.
- 5. **Doubling plant seed yields:** There was disagreement about whether doubling plant seed yields would significantly contribute to achieving net-neutral CO2 emissions by 2055. Some argued it would help, particularly in replacing jet and diesel fuels, while others felt it would be insufficient given the scale of the challenge.

## Other points:

- Policy and regulatory hurdles were mentioned as important factors in discussion, but explicitly ruled out of discussion due to being "outside the scope" of the conference; participants decided to focus on scientific and technical challenges
- The group discussed the need for **improved measurement and analytics tools** to better understand and optimize bio-based production processes at various scales.