

Product Data Sheet

FOXAPRO 600 (OX-403)

High Temperature Silicone Aluminium

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| PRODUCT DESCRIPTION | A single component, silicone resin aluminium paint, based on a combination of silicon resin and aluminium pigment. | | |
| RECOMMENDED US | High temperature service such as stack and breeching. | | |
| CHARACTERISTICS | <ul style="list-style-type: none"> 100% silicone aluminium coating. A heat resistance coating up to 600⁰C when applied over steel. Up to 400⁰C when applied over inorganic zinc OX-302; FOXAZINC-FT. Self priming coating. Good weather resistance. | | |
| PHYSICAL DATA | Colour | Aluminium | |
| | Gloss level | Semi Gloss | |
| | Volume Solid | Approx. 31% | |
| | Dry Film Thickness | at | |
| | Number of Coat | 2 | |
| | Theoretical Coverage | 10.3 sq.m/l for 30 microns | |
| | Temperature Resistance | Continuous | : 538 ⁰ C (dry) |
| | | Intermittent | : 600 ⁰ C (dry) |
| | VOC | 329 g/l | |
| | Flash Point | 26 ⁰ C | |
| | Shelf Life | At least 12 months | |
| | Pack Size | 20 Kgs | |
| SURFACE PREPARATION | Steel | Dry abrasive blast in accordance with ISO – Sa 2.5 or SSPC – SP 10 “Near White” Blast to achieve a 25 microns anchor profile of as indicated with a Keane Tator Surface Profile Comparator. Remove abrasive residue or dust from surface. | |
| APPLICATION DATA | Application Methods | | |
| | Airless Spray | | |
| | Nozzle Tip | 0.38 – 0.53 mm (0.015 – 0.021 inch) | |
| | Nozzle Pressure | 10 MPa (approx. 1400 psi) | |
| | Conventional Spray | | |
| | Nozzle Tip | 1.8 – 2.0 mm (0.071 – 0.079 inch) | |
| | Nozzle Pressure | 0.3 MPa (approx. 43 psi) | |
| | Brush or Roller | Only for touch up | |
| | Mixing Ratio | One component | |
| | Thinner | FOXANER 004 | |
| | Surface Temperature | Should be 10 ⁰ C – 49 ⁰ C, at least 3 ⁰ C above the dew point to prevent condensation | |
| | Drying Time | | |
| | Touch Dry | 30 minutes at 25 ⁰ C, 20 minutes at 32 ⁰ C | |
| | Over Coating | 16 hours at 25 ⁰ C, 12 hours at 32 ⁰ C | |
| | For Service | 1 hour at | 32 ⁰ C, followed by minimum |
| | | 2 hours at 150 ⁰ C | |

SAFETY PRECAUTION

*Keep away from heat, spark and open flames. Avoid breathing of vapour on skin and eye contact.
Keep container closed and store in cool, ventilated area when not in use.
Proper ventilation and protective measures must be provided during mixing, application and drying,
to keep vapour concentration within safe limits and to protect against toxic hazard.
Necessary safety equipment must be used and ventilation requirements carefully observed,
especially in confined or enclosed spaces, such as tank interior and building.*

DISCLAIMER

The information in this product data sheet is given to the best of our knowledge based on laboratory testing and practical experience. If the product is used under condition beyond our control, we cannot guarantee anything but the quality of the products it self. The information in this product data sheet is liable for modification from time to time in the light of experience and our policy of

continuous product development, and without further notice.

**ISSUED:
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