



Congratulations on your purchase of the  
**WINTERBLADE M-FIRE!**



Photo credit: Rick Baccari @ [Instagram.com/edc\\_knife\\_collection](https://Instagram.com/edc_knife_collection)

# METAL COMPLEX'S M-FIRE UNBOXING!



[CLICK HERE TO WATCH THE VIDEO!](#)

# M-FIRE DISASSEMBLY!



[\*\*CLICK HERE FOR OUR M-FIRE DISASSEMBLY "HOW TO" VIDEO\*\*](#)

NOTE: The M-FIRE uses **T8 size pivot, body, and pocket clip torx screws!**

# CONVERTING THE M-FIRE TO MANUAL / NON-MAGNETIC

A special feature of the M-FIRE is that **it can be converted from a magnet-driven “automatic” knife into a NON-magnetic, manual knife** - simply by removing its two “firing magnets.”

Our disassembly video (above) shows the location of these two magnets, and how to remove them - but here are some additional notes/tips:

The handle-side firing magnet is housed in a steel, tear-drop shaped fixture that can be removed with a single screw from inside the handle. Once this housing is removed, you can remove the magnet itself with a pliers. The magnet is *not* glued in; it's held in magnetically.

The second firing magnet is housed in the base of the blade and can be “poked out” with a drill bit or other narrow object through the small hole on the underside of the magnet cup.

...And that's all there is to it! The M-FIRE lock, called the “I-Lock,” runs on a compression spring - meaning it's fully non-magnetic. The spring provides enough of a “detent” (albeit a light detent) to retain the blade when closed.

# ADDITIONAL TIPS & NOTES!

- We recommend [KPL Pivot Lube](#) to oil the M-FIRE bearings if and when they start feeling or sounding dry.
- If you ever decide to remove the M-FIRE's firing magnets and then put them back in, the magnets need to REPEL one another in order for the firing mechanism to work.
- If you work in, or around an environment with metal dust and find that dust has collected in the little grooves milled into the tear-drop shaped magnet housing on the back of your M-Fire (per below), a quick way to clean it out is to "dab it up" with a thick piece of tape - such as foam tape or double stick tape.



(continued below)

- The M-Fire has another unique feature that perhaps NO other side-opening automatic or assisted folder has, which is that you can **swing the blade closed** instead of having to *push* it closed. It may take a bit of practice to get the timing and ideal wrist motion down. Here's a little video that might help:

<https://www.youtube.com/shorts/dbNHLBqQmUA>



Thank you very much for your support, and we really hope you enjoy your new WINTERBLADE product!

*Bryan Winters*  
**WINTERBLADE**