

# **Billet Dual Caliper Brackets**

05-14 Mustang with Base/GT brakes



### Whats Included:

1. (2x) Billet Dual Caliper Brackets

### **NOTES:**

- These cannot be used with C clip eliminators.
- This kit does not include the second caliper mounting bolts. If you do not have those, you will need (4x) M12x1.75 x 35mm long bolts for those.



### Disassembly:

- 1. Put the rear of the car on jackstands with both sides off of the ground. Make sure the parking brake is off.
- 2. Remove the rear wheels.
- **3.** Disconnect the parking brake cables from the calipers.
- **4.** Unbolt the rear caliper mounts and hang the calipers with a bungee or hanger.
- **5.** Remove the rotors.
- **6.** Remove the differential cover and drain the differential.
- 7. Remove the differential cross pin retaining bolt.
- **8.** Remove the cross pin.
- **9.** Push the axles in toward the center of the differential to expose the c clips and remove them.
- 10. Slide the axles out of the axle tube carefully and set aside.
- 11. Unbolt the factory caliper brackets from the axle tube and remove.

## Installation preparation:

- 1. It is recommended, but not necessary, to replace the axle seals while you have the rear axle this far apart.
- **2.** Also, now would be a good time to get the differential welded if that is something you were going to get done!

#### Installation:

- 1. Install the Billet dual caliper brackets onto the axle using the factory hardware.

  The cutout should be facing inward.
- 2. Install the axle shafts back into the axle housing and reinstall the c clips.
- **3.** Install the cross pin and cross pin retaining bolt.
- 4. Install the differential cover and refill the differential.



- **5.** Install the rotors.
- **6.** Install the factory calipers onto the rearward caliper mount and reconnect the parking brake.
- 7. Install the handbrake calipers on the forward caliper mount, make sure the calipers have the bleeder facing upward.
- 8. Finish your install with a Scotidi Handbrake and Handbrake Lines.
- 9. Reinstall the rear wheels and lower the car back to the ground.
- **10.** SEND IT!