

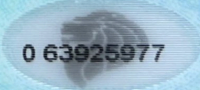
 **WORK PERMIT**
Employment of Foreign Manpower Act (Chapter 91A)
Republic of Singapore

Employer
RAA-ONE CONSTRUCTION & ENGINEERING PTE. LTD.

 Name
ALI SUZON

Work Permit No.
0 63925977

Sector:
CONSTRUCTION

 
0 63925977

 **K3198570**

VISIT PASS
Immigration Regulations 01-08-2022

Name
ALI SUZON

 FIN
G2187207K

Date of Birth
20-05-1989

Sex
M

Nationality
BANGLADESHI

MULTIPLE JOURNEY VISA ISSUED

Download SGWorkPass App to check status





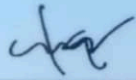
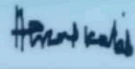
 **AKC** AKC-22-026227

Apply Workplace Safety And Health In Construction Sites

Name : **Ali Suzon**

ID : **0 63925977**

Issued Date : **17 Jul 2022**

Tony Tang Chung Leng
Chief Executive Officer

A H Ahsanul Kabir
Trainer





WELDERS ENGINEERING & SUPPLIES PTE LTD

10 Buroh Street #03-08 West Connect Building Singapore 627564
Tel : (65) 6779 6380 Fax : (65) 6777 0826
Email : wes_engr@hotmail.com Business Reg No. : 200906588K
Website : www.weldersengineering.com

WELDER QUALIFICATION CERTIFICATE

In Accordance with Section IX, ASME Boiler and Pressure Vessel Code 2010 Edition.

Welder's Name : ALI SUZON
Work Permit No. : 0 63925977
Company : RAA-ONE CONSTRUCTION & ENGINEERING PTE. LTD.

Date of Test : 08/10/2022
Type : Manual
Thickness : 6"sch80 (11 mm)
Welding Process(es) used : SMAW
Base Material(s) welded : SA106-Gr.B

Identification of WPS followed by welder during welding of test coupon: WPS-WES-02



TESTING CONDITION AND QUALIFICATION LIMIT

	Actual Values	Range Qualified
Welding Processes	SMAW	SMAW
Backing (metal, Weld metal, welded from both sides, flux, etc.)	Yes (GTAW By Others)	With Backing
ASME P-No. To ASME P-No.	P1	P1-P11
[] Plate [x] Pipe (enter diameter, if pipe)	6" NB	2-7/8" OD & Over
Filler Metal Specification (SFA)	SFA5.1	—
Filler Metal Classification	E7018	—
Filler Metal F-No.	F4	F1 to F4
Filler Metal Variety	—	—
Weld Deposit Thickness for each welding process	8mm	16mm
Welding Position	6G	All Position
Progression (uphill / downhill)	Uphill	Uphill
Shielding Gas Used	N.A.	N.A.
Backing Gas	None	None
Welding Current Type / Polarity	DCEP	DCEP

TEST RESULTS

Visual Inspection : Satisfactory

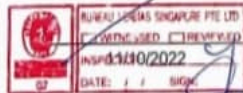
Radiographic Examination : Passed
Report No. : WSE/RT/22/WES/071
Date : 07/10/2022

We, the undersigned certify that the contents in this record are correct and welds are prepared, welded and tested in accordance with the requirement of the above-mentioned code/standard.

Endorsed By : Fong Jeremy
Bureau Veritas Singapore Pte Ltd

Sheryl Tan
Welders Engineering & Supplies Pte Ltd

Signature
Date



Certificate Ref : WES 27689 / BV 2022

11/10/2022

