

Put the wood on the table and insert the wood block and hit in with mallet.

Import File

Zero Z Axis Move Tool To Open Location Type in J2 Make X Value 20, Y Value Doesn't Matter Put Z Plate Under The Spindle And Plug In Green Side Facing You Type C2, To Zero Select Go Before Selecting Ok (After The Spindle Lowered And Is Right Above Plate) Unhook The Alligator Clip Use JZ3 To Move Up 3 Inches Hit Zero With Proximity Switch

Setting Origin Type J2, Hit Enter. Type 6 Then Hit Tab, Then 6 Again. Zero Axis. This Makes 6,6 The New Origin

Do Air Cut

Make Sure Skirt Is On

Make Red Numbers On Screen On Side Of Arm Are In Hertz Hit Cut Part Press Enter Message Will Pop Up Telling You How Many Hertz To Set It To, usually 300 Have Friend Turn On Vacuum Hit Enter This Will Start It

When It's Done Type J2 And Move It 20

Use Band Saw To Trim If Necessary.