

Sorrells Tool Bevel Angle Guide

(Full Grind)

THICKNESS	1/16	3/32	1/8	5/32	3/16	1/4
WIDTH						
1/2"	7°	10 °	12 °	14 °	16 °	22 °
3/4"	5	5	7	8	9	12
1"	4	5	7	8	9	12
1 1/4"	3	4	5	6	7	9
1 1/2"	2	3	4	5	6	7
2"	1.5	2	3	4	5	6



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(2/3 Grind)

THICKNESS	1/16	3/32	1/8	5/32	3/16	1/4
WIDTH						
1/2"	7°	10 °	12 °	14 °	16 °	22 °
3/4"	5	5	7	8	9	12
1"	4	5	7	8	9	12
1 1/4"	3	4	5	6	7	9
1 1/2"	2	3	4	5	6	7
2"	1.5	2	3	4	5	6

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(1/2 Grind)

THICKNESS	1/16	3/32	1/8	5/32	3/16	1/4
WIDTH						
1/2"	7°	10 °	12 °	14 °	16 °	22 °
3/4"	5	5	7	8	9	12
1"	4	5	7	8	9	12
1 1/4"	3	4	5	6	7	9

1 1/2"

2

3

4

5

6

7

2"

1.5

2

3

4

5

6

