

# **Using All-In-One Files with UV Printers**

This guide walks you through preparing and printing **All-In-One SVG files** on the most common UV printer brands. Use the navigation tabs on the right to jump directly to your printer section.

Think of these steps as a **starting point**—settings can vary by machine, material, and project. We're not claiming to be brand-specific experts, so expect to experiment and adjust as you go.

**Pro Tip:** Once you've tried these steps, join a Facebook group for your specific printer brand. Those communities are packed with real-world troubleshooting, setup hacks, and advanced tips that will help you go further faster.

### Mimaki UV Printer

#### Video Tutorial

Here's how to prep and export your All-In-One SVG file for **Mimaki printers using RasterLink**.

### 1. Open & Customize Your File

- Open the One File SVG in your preferred design software.
- Copy the color-filled vector into a new document. Make edits as needed (text, colors, scaling).
- Keep layers simple → solid colors, no clipping masks.

# 2. Export for Mimaki (RasterLink)

- Save or export as PDF (Best for Print).
- Recommended settings:
  - Preserve Editing Capabilities = OFF
  - Compression = None (to keep sharp edges)
  - Color Mode = CMYK

## 3. Import into RasterLink

○ Open RasterLink  $\rightarrow$  File  $\rightarrow$  Open  $\rightarrow$  select your exported PDF.

Your file will appear in the job list.

### 4. Size & Position

- o Go to General Print.
- Enter your desired size in millimeters (1 in = 25.4 mm).
- Place design at the bottom-right corner (to match the Mimaki jig).
- *Tip:* If printing on the back of clear acrylic, use *Mirror/Reverse*.

### 5. Add a White Underbase

- o In RasterLink: Special Plate → Ink: White → Valid Pixel → Create.
- This places white only under your design for vibrant colors.
- In Layers → Size Correction, set Thinning to 3–4 (shrinks white slightly to prevent halos).

## 6. (Optional) Add a Clear Coat

- o For matte: Special Plate  $\rightarrow$  Clear  $\rightarrow$  Valid Pixel  $\rightarrow$  Create.
- $\circ$  For gloss: Properties  $\rightarrow$  Setup  $\rightarrow$  UV Mode  $\rightarrow$  Glossy Print.
- Apply *Thinning* = 3–4 if needed.

## 7. Print Order & Sending

- Combine layers: White  $\rightarrow$  Color  $\rightarrow$  (optional) Clear.
- Use Composition → Composite so all layers print in one pass.
- Click Go → Start. On your Mimaki, press Remote → Start.

## 8. Fixing Mistakes

- Wrong job? On the printer:  $Select \rightarrow Data Clear \rightarrow Enter$ .
- Adjust in RasterLink and resend.



# → Tips for Best Results

- Always export as PDF (Best for Print).
- Use Valid Pixel (not Whole Image) for white/clear.
- Mirror designs for back-side acrylic prints.
- Quick conversion: 1 inch = 25.4 mm.

# **Roland UV Printer**

### Video Tutorial

Follow these steps to set up and export your SVG for Roland printers using VersaWorks.

### 1. Open & Customize Your File

- Open the One File SVG in your preferred design software.
- Copy the color-filled vector into a new document. Edit text, colors, or resize.
- Keep elements clean (avoid clipping masks or hidden layers).

### 2. Spot Color Setup for White & Gloss (Optional)

Roland uses special spot colors to trigger White or Gloss ink.

- Create a new swatch.
- Name it exactly:
  - RDG\_WHITE → white ink
  - RDG\_GLOSS → gloss/clear ink
- Set Color Type = Spot Color.
- Apply swatch to objects you want printed in white or gloss.
- o Tip: Place on a separate layer to toggle visibility.

### 3. Export for VersaWorks

- Save or export as PDF (High Quality Print preset).
- o Color mode: CMYK.
- Embed ICC profiles if available.

### 4. Import into VersaWorks

Open Roland VersaWorks.

o Drag your PDF into the job queue.

### 5. Size & Position

- Double-click job → open Layout.
- Set job size (mm or inches).
- Position artwork (center or corner, depending on jig).
- o *Tip:* For acrylic back prints, check *Mirror Image*.

### 6. White & Gloss Control

- Go to Quality → Special Color Layer Control.
- Choose:
  - White under CMYK (for vibrancy on dark/clear).
  - Gloss for spot gloss or flood coat.
- If you added RDG\_WHITE/RDG\_GLOSS, VersaWorks will auto-detect.

# 7. Choose Print Quality

Typical: 720×720 dpi (good balance).

High detail: 1440×720 dpi.

### 8. Send to Print

- Click  $OK \rightarrow right$ -click job  $\rightarrow Print$ .
- $\circ$  Order: White  $\rightarrow$  CMYK  $\rightarrow$  Gloss.

### 9. Troubleshooting

- White not showing? Check spot color name = RDG\_WHITE.
- Gloss missing? Check spot color name = RDG\_GLOSS.
- Wrong size? Resize in VersaWorks, not your design software.

• Need to reprint? Delete job from queue and resend.

# → Tips for Best Results

- Always use correct Roland spot color names.
- Mirror artwork for back-side acrylic prints.
- Save VersaWorks presets for reuse.

# **LogoJet UV Printer**

#### Video Tutorial

Here's how to prepare your SVG for **LogoJet printers**, with optional cut layer setup if combining UV print + laser cut.

### 1. Open & Customize Your File

- o Open the One File SVG in your preferred design software.
- o Copy the color-filled vector into a new document. Make edits (text, colors, size).
- If cutting, keep two layers:
  - Print layer → artwork + 4 black registration dots (¼" circles).
  - Cut layer → red vector outlines + same 4 registration dots.

## 2. Export for LogoJet

- Save or export as PDF (High Quality Print).
- Ensure:
  - Color Mode = CMYK
  - Compression = None (keeps sharp edges)

### 3. Prep the Substrate

- Clean acrylic (or material) with isopropyl alcohol.
- Let dry before placing in printer.

### 4. Print on LogoJet

- Load material in the LogoJet bed.
- Send PDF through LogoJet print software.
- Select:

- White underbase (for vibrancy).
- CMYK layer on top.
- Optional clear/gloss coat.

# 5. Tips & Troubleshooting

 Gloss vs matte: LogoJet lets you choose coating—experiment to find the best look.

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