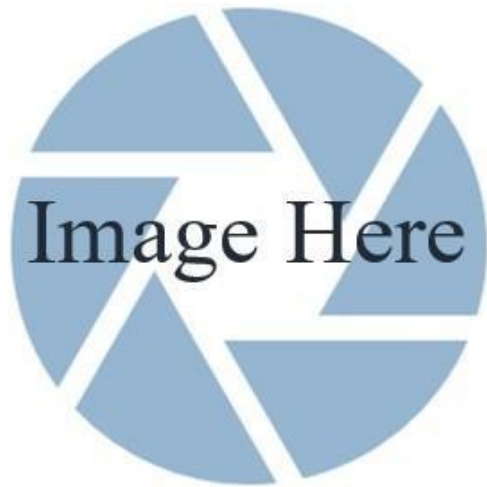


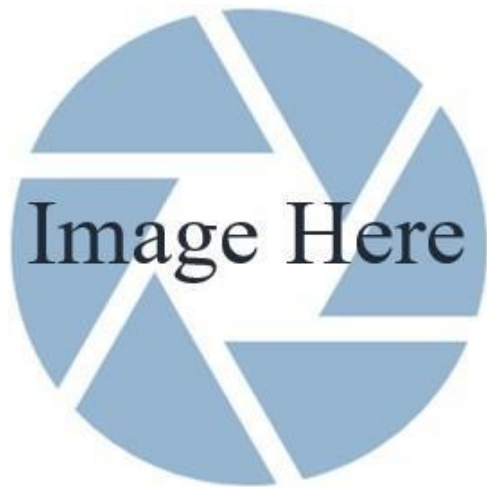
CMM Setup Sheet			
CMM Setup Instructions			
Part Information:			
Setup Instruction Title: <i>(PN_OP)</i>		Setup Instruction Revision:	
Customer:		Part Number:	
Part Description:		Part Revision:	
Step 1: Instruction Here			
Step 2: Instruction Here			

Step 3:

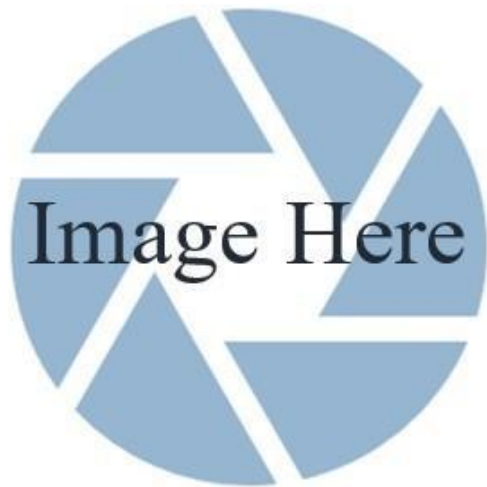
Instruction Here

**Step 4:**

Instruction Here

**Step 5:**

Instruction Here



CMM Fixture and Tooling Requirements Checklist

Clearance Plane Dimensions (For New Programs Only):		Custom Fixture Used:	☐ Yes ☐ No
Stylus Information:			
Stylus Systems Needed:	☐ Star System ☐ Partial Star System Number of Star Styli: <u>5</u> Stylus Probe Ø: <u>mm</u> ☐ Other: Click or tap here to enter text.	☐ Stylus Probe Extensions Extension Lengths: <u>0.000</u> Number of Extensions: <u>5</u>	☐ Special Connectors/Joints Connector/Joint Type: Click or tap here to enter text.
Stylus Systems Needed:	☐ Star System ☐ Partial Star System Number of Star Styli: <u>5</u> Stylus Probe Ø: <u>mm</u> ☐ Other: Click or tap here to enter text.	☐ Stylus Probe Extensions Extension Lengths: <u>0.000</u> Number of Extensions: <u>5</u>	☐ Special Connectors/Joints Connector/Joint Type: Click or tap here to enter text.
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Stylus Systems Needed:	☐ Star System ☐ Partial Star System Number of Star Styli: <u>5</u> Stylus Probe Ø: <u>mm</u> ☐ Other: Click or tap here to enter text.	☐ Stylus Probe Extensions Extension Lengths: <u>0.000</u> Number of Extensions: <u>5</u>	☐ Special Connectors/Joints Connector/Joint Type: Click or tap here to enter text.

	Vendor Name	Vendor Part Number	Qty
Vendor Information for Stylus System Needs Listed Above:			
Fixture Information:			
Custom Fixture:	☐ Ring Fixture ☐ Other: Click or tap here to enter text. Fixture Engraved Nomenclature: Click or tap here to enter text. ☐ Delrin Bushing Bushing Description (IDØ, etc.): Click or tap here to enter text. Bushing Engraved Nomenclature: Click or tap here to enter text.		
Fixture Accessories:	☐ Mini-Vise ☐ Renishaw Standoffs ☐ Other: Click or tap here to enter text. ☐ Magnetic V-Block ☐ Magnetic ☐ Fixture Plate ☐ Non-Magnetic Fixture Plate Dims: Standoff QTYs and Dims: Click or tap here to enter text. Click or tap here to enter text. Fixture Plate Engraved Nomenclature: Click or tap here to enter text.		
Vendor Information for Fixture Accessories Listed Above:			

Additional Information:				
Custom Fixture Photos:	Top	Front	Left	Right
				
Special Stylus System Setup Photos:	Stylus Setup #1	Stylus Setup #2	Stylus Setup #3	Stylus Setup #4
				
	Stylus Setup #5	Stylus Setup #6	Stylus Setup #7	Stylus Setup #8
				

Other Special Fixture/Tooling:	Please list any other special fixture/tooling not listed above:	
	Fixture/Tooling Type (Vendor if Available)	Description

Comments:	
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CMM Program and Setup Sheet Instructions Version History			
Version	Description of Change	Approver	Date

Document Revision History			
Revision	Description of changes	Approver	Date
1	Initial release	Daniela Kozar	04/22/23
2	Merge the CMM fixture requirements document with the current CMM WI document to have 1 document for both	Daniela Kozar	05/22/23
3	Added CMM Program version history box to track changes to the CMM program and setup sheet	Daniela Kozar	12/05/23