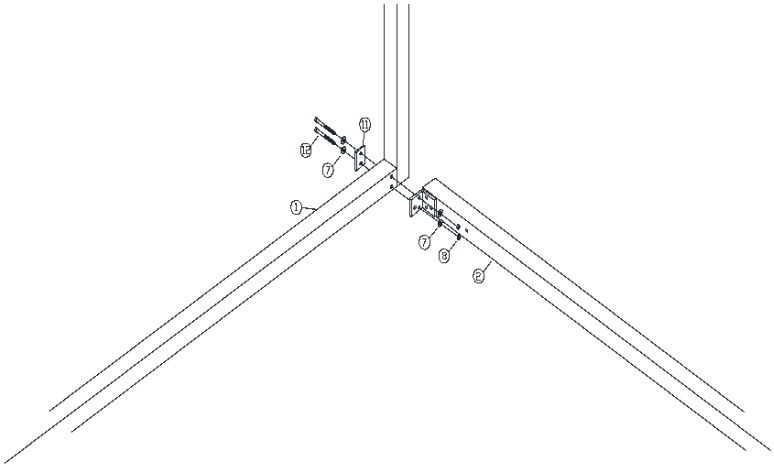
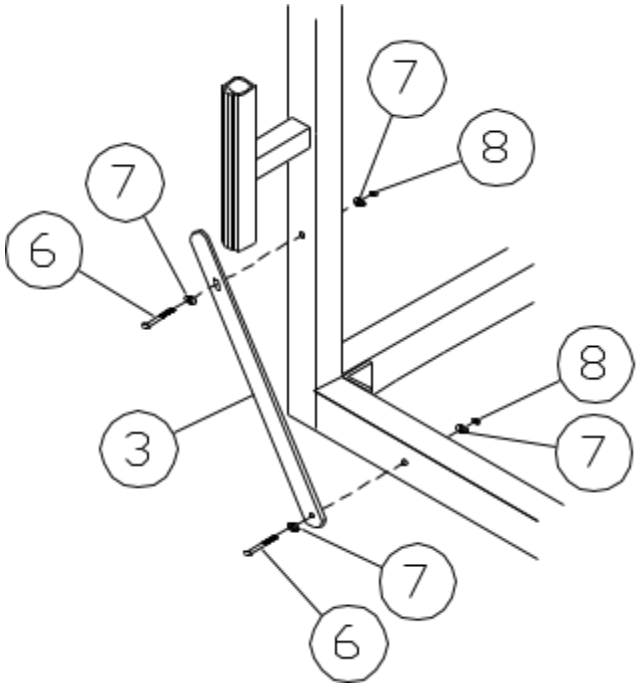
PORTA DOCK

CAN02 / CAN04 FREE STANDING CANOPY FRAME

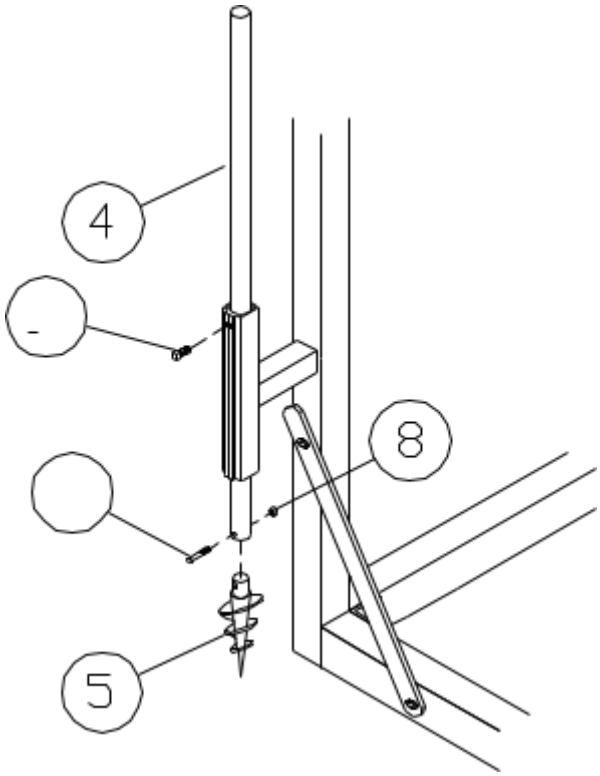
STEP 1. With one person balancing the side member **(Ref. #1)**, bolt the bottom cross tubes **(Ref. #2)** to the side as shown with a backer plate, 3/8" X 4" bolts, washers, and nuts **(Ref. #11, 6, 7, & 8)**. (The bottom weld is ground down on one side of side member, this must go toward the inside so the angle on the bottom cross tube will draw up tight to the side when tightening the bolts) Repeat step 1 for the other side member. Leave the nuts loose at this time.



STEP 2. Bolt the four diagonal braces **(Ref. #3)** to the four bottom corners of the lift with 3/8" X 3 3/4" bolts, washers, and nuts **(Ref. #6, 7, & 8)**. Square side member with cross tube. Adjust if necessary, by pushing in or pulling out on the side member. When adjusted correctly, tighten the brace bolts then tighten the cross-tube bolts. Repeat step 2 in all 4 corners.



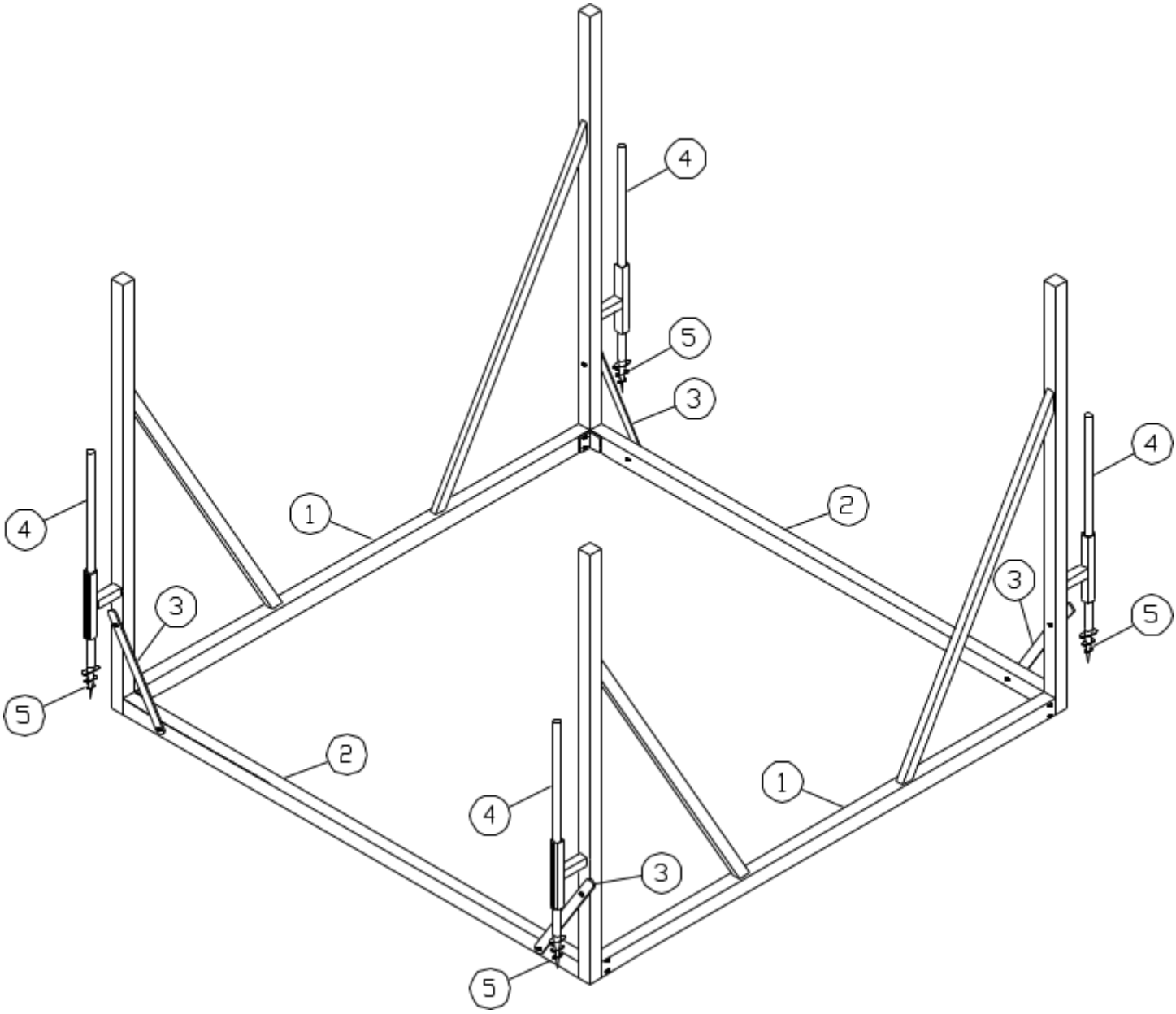
STEP 3. Slide a galvanized pipe **(Ref. #4)** through the pocket at each corner of the assembled frame. Bolt an auger **(Ref. #5)** to each pipe with a 3/8" X 2" bolt and 3/8" nut **(Ref. #9 & 8)**. Screw the assembled auger and post a minimum of 24 inches into the firm ground of the lake bottom. After the pipes are screwed into the ground secure them with 1/2" X 3/4" set screws **(Ref. #10)**.



CAN02 FREE STANDING CANOPY FRAME

REF #	PART#	DESCRIPTION	QTY
1	47S	SIDE MEMBER	2

2	45S	CROSS TUBE 120”	2
2	144S	CROSS TUBE 144”	2
3	20030	BRACE FLAT	4
4	60082	PIPE GALV. 1 1/4" X 60"	4
5	4121DR	AUGER	4
6	5262	3/8" X 3 3/4" BOLT	8
7	5070	3/8" WASHER STAINLESS STEEL	32
8	5056	3/8" NUT BRASS	20
9	5082	3/8" X 2” BOLT	4
10	5170	1/2" X 3/4" SET SCREW	4
11	10583	BACKER FLAT FREE STANDING CORNER	4
12	5089	3/8” X 4” BOLT	8


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