

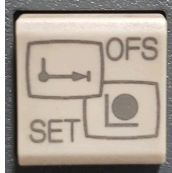
HANBEI Probe Power-On Time Over

Last updated July 15, 2017

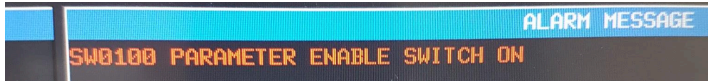
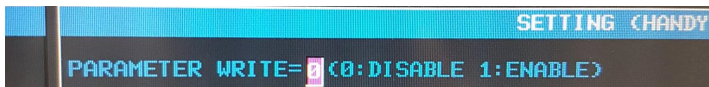
This happens when the probe has an error, like it probes air, probes a giant chip, etc, then hangs for a very long time during an unattended run. A binary switch gets tripped, 1's and 0's, and it needs to be reset.



Key in Auto, MDI button pressed



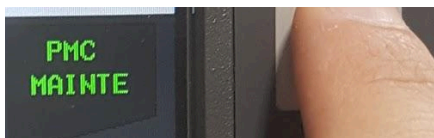
OFS/SET BUTTON pressed once or twice until the SETTINGS (HANDY) screen appears. (pictured right)



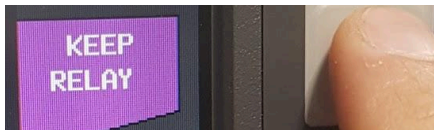
SYSTEM button.



NEXT PAGE



PMC MAINT

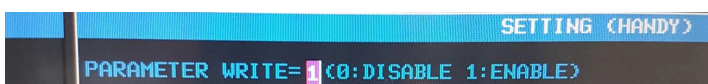
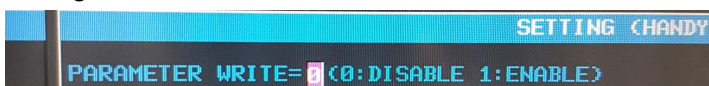


KEEP RELAY

K0007 - ADDRESS 1. Change this to a zero.

OFS/SET BUTTON pressed once or twice until the SETTINGS (HANDY) screen appears. (pictured right)

Change PARAMETER WRITE from 1 back to 0.



RESET/RESTART. Might need to power OFF/ON. Might need to remove probe batteries to reset probe.

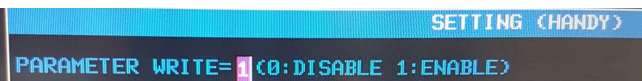
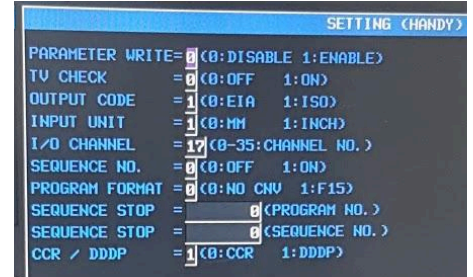
OPERATION MESSAGE

A237 HAN-BEI PROBE ALARM

***** DETAILS *****

HAN-BEI probe is faulty. See the RENISHAW TOUCH PROBE OPERATION MANUAL. (MP10, MI12 or RMI, RMP60)
Change the value of 1 bit in keep relay K7 (L side) or K37 (R side) to "0".
For details on how to operate the keep relay, see the HAN-BEI Operation Manual.

W335 HANBEI PROBE POWER-ON TIME OVER A237 HAN-BEI PROBE ALARM



PARAM (KEEP RELAY)										
ADDRESS	7	6	5	4	3	2	1	0	HEX	ADDR
K0000	0	0	0	0	0	0	0	0	00	K0010
K0001	0	0	0	0	0	0	0	1	01	K0015
K0002	0	0	0	0	0	0	0	0	00	K0016
K0003	0	0	0	0	0	0	0	0	00	K0017
K0004	0	0	0	0	0	0	0	0	00	K0018
K0005	0	0	0	0	0	0	0	0	00	K0019
K0006	0	0	0	0	0	0	1	0	02	K0020
K0007	0	0	0	0	0	0	1	0	02	K0021