

Application Instructions

- 1. Disassemble parts as far as you feel comfortable.
- 2. Degrease parts with LCW TruStrip[™] Cleaner/Degreaser. A 3M Scotchbrite pad is recommended to help with removing all the oils. Make sure to remove any existing rust or corrosion.
- 3. Sanding or sandblasting are optional but will increase the durability of the DuraMetl[™]. Sand by hand with 400 grit sandpaper or sandblast with 120 grit aluminum oxide for best results.
- 4. Mask any areas off that you do not want to coat.
- 5. Shake the DuraMetl[™] for three minutes after hearing the mixing ball. Mix 12 parts DuraMetl[™] with one part DuraCoat[®] Hardener. For example: This can be measured as 4 tablespoons DuraMetl[™] to one teaspoon Hardener. This mixture has a pot life of 6-8 hours.
- 6. Apply in 3-4 thin, wet layers. Allow to dry at least 10 minutes in between layers. Keep DuraMetl properly mixed by stirring or shaking the coating before applying each layer.
- 7. Apply 3-4 layers of the **REQUIRED** top coat of DuraCoat® Clear within 20 minutes of applying the DuraMetl. Allow 10 minutes in between each layer.
- 8. Once fully coated:
 - a. Hang parts to dry overnight. Reassembly can be done the next day and item can be put into use.

OR

b. Bake metal parts at 110°F for 90 minutes or 200°F for 20 minutes. Reassembly can be done and put into use once parts have cooled down to room temperature.

NOTE: Only expose your parts to light use during the 3-4 week cure time. Once fully cured, DuraMetl[™] will provide an abrasion, impact, and corrosion resistant finish. It will also be resistant to oils, cleaners, and solvents.

ATTENTION: Always wear protective gloves, eyewear, and an approved respirator. Be in a well-ventilated area. Read all warnings and first aid information, and read and follow all instructions when using any DuraCoat® products.

Call us at 800-830-6677 with any issues or questions.