




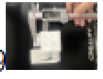


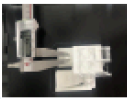



1. Dimensional Accuracy

Target	Measured X	Measured Y	X error	Y error
25	24.78 	25.07 	0.22	0.07
20	19.90 	19.93 	0.1	0.07
15	14.97 	14.89 	0.03	0.11
10	9.86 	10.03 	0.14	0.03
5	4.91 	4.93 	0.09	0.07
Average error	0.116	0.07		

Target 25 = X: 24.78mm / 0.22mm Error | Y: 25.07mm / 0.07mm Error

Target 20 = X: 19.90mm / 0.1mm Error | Y: 19.93mm / 0.07mm Error

Target 15 = X: 14.97mm / 0.03mm Error | Y: 14.89mm / 0.11mm Error

Target 10 = X: 9.86mm / 0.14mm Error | Y: 10.03mm / 0.03mm Error

Target 5 = X: 4.91mm / 0.09mm Error | Y: 4.93mm / 0.07mm Error

X Error Average = 0.116

Y Error Average = 0.07

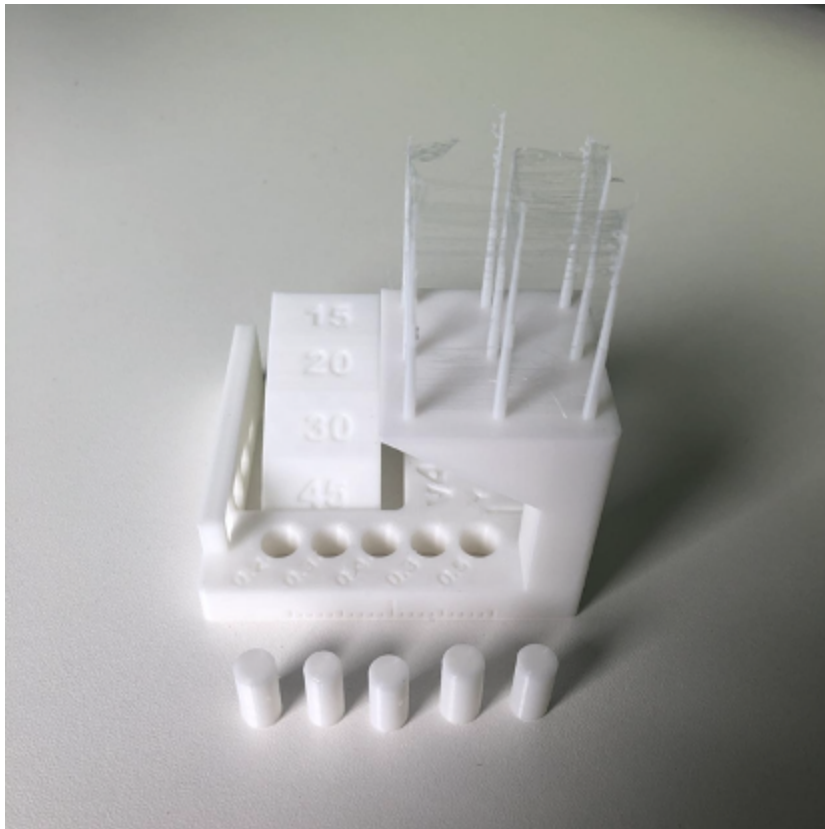
Score Record "4"

2. Fine Flow Control



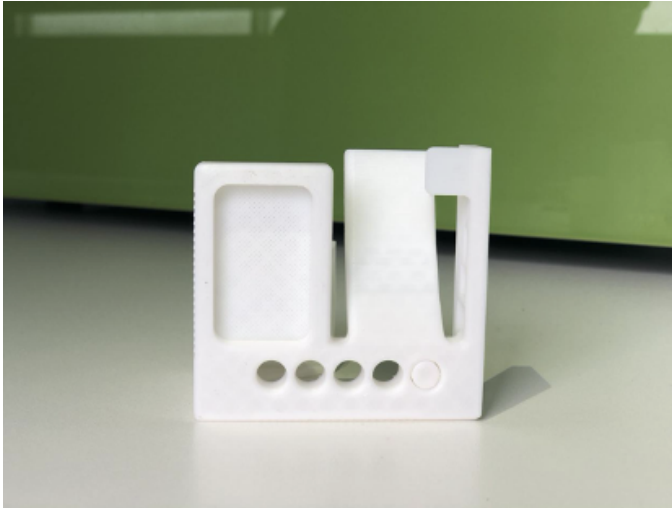
Score Record "5"

3. Fine Negative Features



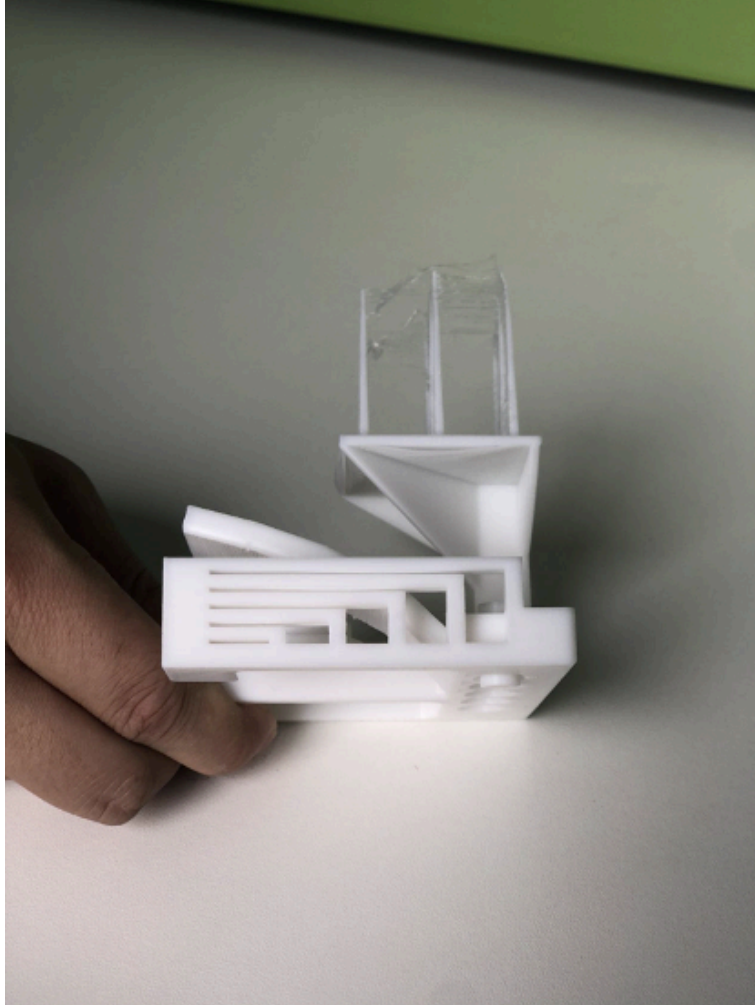
Score Record "5"

4. Overhangs



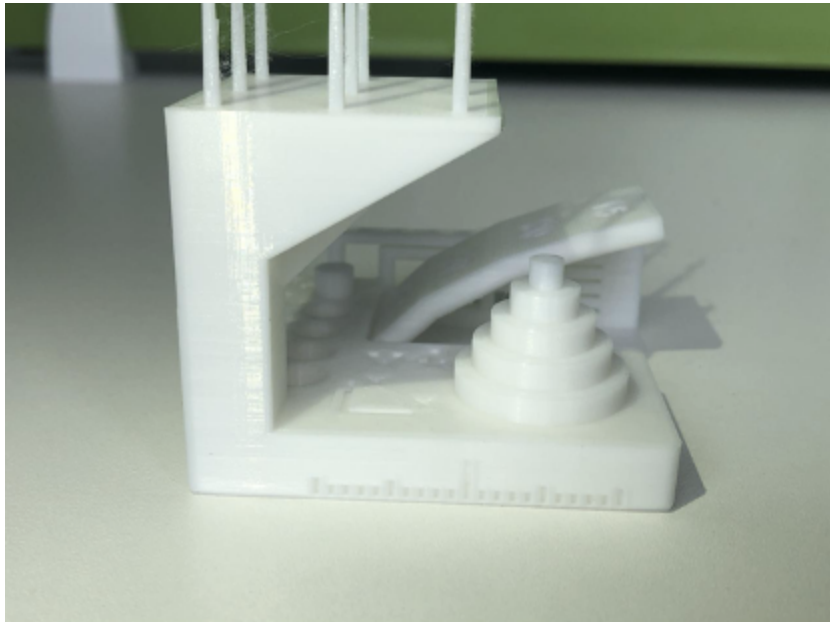
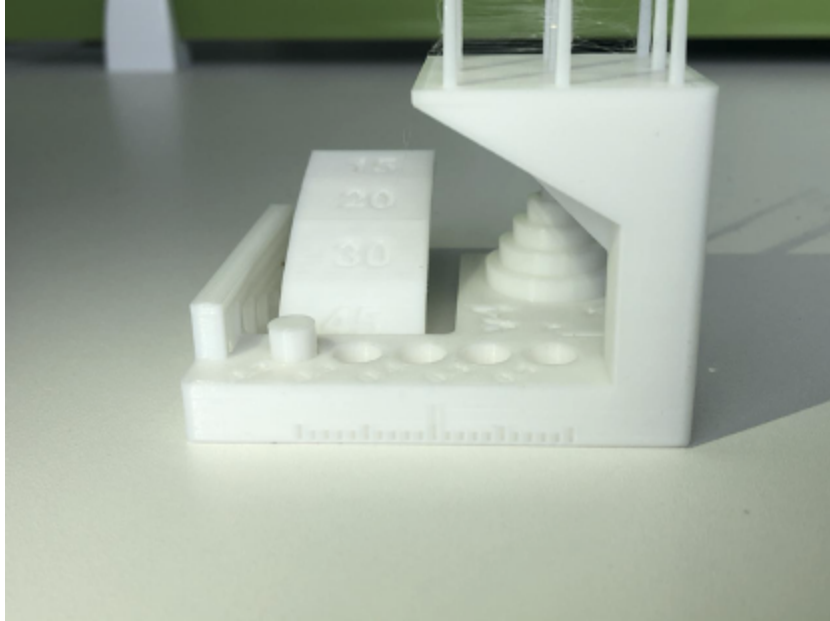
Score Record"5"

5. Bridging



Score Record"5"

6. XY Resonance



Score Record"2.5"

7. Z-axis alignment

Score Record"2.5"