

Sustainable innovation in self-compacted concrete: Integrating by-products and waste rubber for green construction practices

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Abstract

Due to increasing concern about global climate change and its negative influence on societies, there is a specific focus on the construction sector as the greatest contributor to greenhouse gas emissions. About 8–10% of global CO₂ emissions come from cement production, which releases almost a ton of CO₂ for every ton of cement. Growing demand for cement and concrete is attributed to rapid urbanization, industrialization, and economic growth, which also substantially impacts the depletion of natural resources. To address these challenges, a feasible approach is to utilize by-product materials and waste rubber as alternatives to cement and natural fine aggregates in producing self-compacted concrete (SCC). The utilization of various percentages of fly ash (FA), ground granulate blast furnace slag (GGBFS) as cement replacement, and crumb rubber (CR) from waste tires as a partial substitution of fine aggregate offers a suitable choice for the development of sustainable SCC. In addition, compressive strength (CS) is a vital property when considering other characteristics of concrete. Therefore, it is vital to develop reliable models for predicting the CS of SCC to achieve cost, time, and energy savings. Therefore, this research examines the impact of various contents of FA and GGBFS as cement (C) alternatives and CR as a sand replacement on the CS of SCC. To predict the CS of rubberized SCC mixtures, four different models were employed: linear regression (LR), multi-linear regression (MLR), full quadratic (FQ), and M5P-tree. To accomplish this, a comprehensive set of data comprising approximately 436 samples was analyzed to develop the models; as input variables, various mixture proportions, and curing ages were considered. To ensure the accuracy and reliability of the predictive models, several statistical assessments were performed. Based on the statistical assessment tools conducted in this study, the FQ model is considered the most effective model for forecasting the CS of SCC. Based on the statistical assessment tools, the FQ model was also implemented to forecast the splitting tensile and flexural strengths of SCC. The sensitivity analysis indicates that CR and GGBFS content are the best criteria for forecasting the CS of SCC utilizing this data set.

پوخته

به هۆی زیادی بونی نیکه رانییه کان له گۆرانی که شو هوای جیهانی و کاریگه ریه نه رینییه کانی له سه ر کۆمه لگاکان، گرنگییه کی تاییه ت به که رتی بینه سازی و مک گه مره ترین به شداری بو له ده رانی گازی گه رخانه ییدا هیه . نزیکه ی 8-10% ی ده رانی CO₂ له جیهاندا له به ره مه یه نانی چیمه نتوه دیت، که نزیکه ی تونیک CO₂ بو هه ر تونیک چیمه نتو ئازاد ده کات. گه شه سه ندنی خواست له سه ر چیمه نتو و کۆنکریت ده گه رتیه بو شارنشین خیرا و بیه سه سازی و گه شه ی نابوری، که هه ره ها کاریگه ریه کی به رچاوی له سه ر که مبه ونه وه ی سه رچاوه سه ر و شتییه کان هیه . بو چاره سه کردنی ئه م ته حه ددا یانه، ریکه یه کی جیه جیکراو بریتییه له به کاره یه نانی که سه ته ی به ره مه ی لاهه کی و لاستیکی پاشه رو و مک به دیل بو چیمه نتو و کۆراوه ورده سه ر و شتییه کان له به ره مه یه نانی کۆنکریتی خۆپاله که کراو (SCC).

الملخص

بسبب القلق المتزايد بشأن تغير المناخ العالمي وتأثيره السلبي على المجتمعات، هناك تركيز خاص على قطاع البناء باعتباره المساهم الأكبر في انبعاثات الغازات الدفيئة. حوالي 8-10% من انبعاثات ثاني أكسيد الكربون العالمية تأتي من إنتاج الأسمنت، والذي يطلق ما يقرب من طن من ثاني أكسيد الكربون لكل طن من الأسمنت. وبعزى الطلب المتزايد على الأسمنت والخرسانة إلى التوسع الحضري السريع والتصنيع والنمو الاقتصادي، مما يؤثر أيضًا بشكل كبير على استنزاف الموارد الطبيعية. ولمواجهة هذه التحديات، يتمثل النهج المجدي في استخدام المواد الثانوية ونفايات المطاط كبديل للأسمنت والركام الناعم الطبيعي في إنتاج الخرسانة ذاتية الضغط (SCC).



Yarivan Jawhar Zrar earned a BSc in Civil Engineering from Soran University in 2018. From 2018 until 2020, she worked as a lab assistant at Soran University's Faculty of Engineering, Civil Engineering Department. In 2022, she successfully completed an MSc in Civil Engineering Materials at Soran University. Her research interests encompass the field of building materials, with a special emphasis on sustainable self-compacted concrete, utilization of waste and recycled materials, incorporation of recycled concrete aggregate, investigation of rubberized clogging, and exploration of civil engineering materials.

About Soran University

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[Sorani University \(SUN\)](#) is located in the city of Soran, which is about a two-hour drive north-east of [Erbil](#) (Arbil, Hewlér), the capital of the [Kurdistan Region](#) of Iraq (KRIQ). The city is flanked by the famous Korek, Zozik, Henderén, and Biradost mountains. The medieval mountain village of [Rewandiz \(Rawanduz, رھواندز\)](#) is a stone-cast away, and the two cities share this lovely, harmonious upland. While waiting for its green, environmentally friendly building to be erected on a hilltop overlooking the cities of Soran and Rewandiz, its existing city campus has been meticulously set out to accommodate the lovely natural landscape. The new campus will be the first of its type, being walkable, balanced, powered by renewable energy, and compliant with all international environmental regulations. There are 5 Faculties in [SUN](#); [Faculty of Arts](#) (FAAR), [Faculty of Science](#) (FSCN), [Faculty of Education](#) (FEDU), [Faculty of Law](#), Political Science, and Management (FLAW/PSM), and [Faculty of Engineering](#) (FENG). Also, there is SUN research centre. Moreover, at SUN, there is a Language Center. SUN signed many Memoranda of Understandings (MoU) with many International Universities.

How to get here

Soran University (SUN) is located in the heart of the city of Soran. The main city campus is easily found on Google Maps for direction.