

Safety Data Sheet

Issue Date: 06-Dec-2023

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Version 1

1. IDENTIFICATION

Product identifier

Product Name SCI-300-8084-SC MET-B

Other means of identification

SDS # SCIC-045

Recommended use of the chemical and restrictions on use

Recommended Use Aliphatic Polyaspartic coating slow cure.

Details of the supplier of the safety data sheet

Supplier Address

THIS SAFETY DATA SHEET
IS NOT COMPLIANT UNLESS
U.S. ADDRESS IS USED

Emergency telephone number

Emergency Telephone INSERT PHONE NUMBER(S)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid

Physical state Liquid

Classification

Respiratory sensitization	Category 1
Skin sensitization	Category 1

Signal Word

Danger

Hazard statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction

**Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray
In case of inadequate ventilation wear respiratory protection
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF ON SKIN: Wash with plenty of water and soap
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
Hexamethylene diisocyanate	822-06-0	0.1-0.15

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call Poison Control or doctor/physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms	May be harmful in contact with skin. May be harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Carbon dioxide, appropriate foam, water spray, dry chemical powder.

Unsuitable Extinguishing Media	Not determined.
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Specific Hazards Arising from the Chemical

Ammonia gas may be liberated at high temperatures. In case of incomplete combustion an increased formation of oxides of nitrogen (NO_x) is to be expected. Incomplete combustion may form carbon monoxide. May generate ammonia gas. May generate toxic nitrogen oxide gases. Burning produces noxious and toxic fumes. Downwind personnel must be evacuated.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full

protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions As a general precaution, take personal precaution not to breath gas, vapors, or dusts. Do not get in eyes, on skin or clothing. Use appropriate personal protection equipment. In the event of an emergency, evacuate any unnecessary personnel.

Environmental precautions

Environmental precautions As an environmental precaution, prevent spillage to sewers, public waters, and do not penetrate ground/soil. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up For containment, ensure adequate ventilation and absorb any spill with inert liquid binding material and dispose of waste safely.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Avoid breathing dust/fume/gas/mist/vapors/spray. In case of insufficient ventilation, wear suitable respiratory equipment. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible Materials Water, amines, strong acids and bases, alcohols, and copper alloys.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Hexamethylene diisocyanate 822-06-0	TWA: 0.005 ppm	-	Ceiling: 0.020 ppm 10 min Ceiling: 0.140 mg/m ³ 10 min TWA: 0.005 ppm TWA: 0.035 mg/m ³

Appropriate engineering controls

Engineering Controls Local exhaust ventilation required. Make up air should be supplied to balance air that is removed by local or general exhaust ventilation. Provide sufficient ventilation to keep vapors below permissible exposure limit. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Use tightly sealed goggles or safety glasses with side shields which are resistant to Chemicals. Refer to 29 CFR 1910.133 for eye and face protection regulations.
Skin and Body Protection	Wear chemical resistant protection gloves. Wear impervious clothing as necessary to protect against coming in contact with product. Refer to 29 CFR 1910.138 for appropriate skin and body protection.
Respiratory Protection	If insufficient ventilation, wear respiratory protection. Refer to 29 CFR 1910.134 for respiratory protection requirements.
General Hygiene Considerations	Do not eat, drink or smoke during work. Avoid all contact with skin or eye. If clothing comes into contact with material, do not allow out of the workplace. Clean hands and any exposed skin thoroughly after work and before breaks.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	Clear liquid	Odor	Not determined
Color	Colorless	Odor Threshold	Not determined

Property	Values	Remarks • Method
pH	No data available	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	104 °C / 219.2 °F	
Flash point	194 °C / 381.2 °F	

Evaporation Rate	Not determined
Flammability (Solid, Gas)	Not determined
Flammability Limit in Air	
Upper flammability or explosive limits	No data available
Lower flammability or explosive limits	No data available
Vapor Pressure	Not determined
Vapor Density	No data available
Relative Density	1.13-1.14
Water Solubility	Insoluble in water Reacts slowly with water to liberate CO2 gas
Solubility in other solvents	Not determined
Partition Coefficient	Not determined
Autoignition temperature	No data available
Decomposition temperature	Not determined

Kinematic viscosity Not determined

Dynamic Viscosity Not determined

Explosive Properties Not determined
Oxidizing Properties Not determined

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

In presence of moisture and when in contact with other materials that react with isocyanates, or temperatures above 177 °C may cause polymerization. Avoid heat, sparks, and flame.

Conditions to Avoid

Direct sunlight, extremely high or low temperatures.

Incompatible materials

Water, amines, strong acids and bases, alcohols, and copper alloys.

Hazardous decomposition products

Nitrogen oxides (NO_x). Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Avoid contact with eyes.

Skin Contact May be harmful in contact with skin.

Inhalation May be harmful if inhaled.

Ingestion Do not ingest.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Hexamethylene diisocyanate, oligomers 28182-81-2	-	> 2000 mg/kg (Rat)	= 18500 mg/m ³ (Rat) 1 h
Hexamethylene diisocyanate 822-06-0	= 738 mg/kg (Rat)	> 7000 mg/kg (Rat)	= 0.06 mg/L (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Carcinogenicity Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Dermal LD50 2,500.00 mg/kg
Gas 13,334.67 ppm
ATEmix (inhalation-dust/mist) 5.683 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

Chemical name	Algae/aquatic plants	Fish	Crustacea
Hexamethylene diisocyanate 822-06-0		LC50: =26.1mg/L (96h, Brachydanio rerio)	

Persistence/Degradability

Not determined.

Bioaccumulation

There is no data for this product.

Mobility

Not determined

Other adverse effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
DOT	Not regulated
IATA	Not regulated
IMDG	Not regulated

15. REGULATORY INFORMATION**International Inventories**

Chemical name	TS CA	TSCA Inventory Status	DSL/NDSL	EINECS/ ELINCS	ENCS	IECSC	KECL	PICCS	AIC
Hexamethylene diisocyanate, oligomers	X	ACTIVE	X	X	X	X	X	X	X
Hexamethylene diisocyanate	X	ACTIVE	X	X	X	X	X	X	X

Legend:

- TSCA* - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**CERCLA**

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Hexamethylene diisocyanate 822-06-0	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part

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CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Hexamethylene diisocyanate 822-06-0	X	X	

16. OTHER INFORMATION

NEPA

Health hazards

-

Flammability

-

Instability

-

Special hazards

-

HMIS

Health hazards

-

Flammability

-

Physical hazards

-

Personal Protection

Not determined

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Revision Note: New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet