



Job Description

Position Title: Shotblast / Pack and Inspect Operator Page 1 of 2
Department: Production
Reports To: Production Supervisor
Effective Date: August 2013

Purpose

The purpose of this position is to Shotblast, gauge, inspect, rework and pack parts ensuring acceptability of finished product.

Responsibilities

1. Visually inspects castings for obvious flaws.
2. Completes all required operations as per inspection instruction sheets.
3. Performs gauge measurements on castings and records results on a regular basis
4. Performs shotblasting ~ fill BCP as required, cleans BCP and area. Follow process sheets and set machine as required.
5. File and rework castings as required
6. Pack castings in approved packaging
7. Completes all necessary documents, production, quality and tagging and informs Supervisor of difficulties.
8. Follows company safety procedures and comply with all related legislation.
9. Understands IATF 16949 and the relationship that this position has to the effectiveness of the quality operating system.
10. Other duties as assigned.

Education and Experience

1. Skills necessary for this job would normally be acquired upon completion of high school.

91611648. Other specialized training required to perform this position would include SPC and WHIMIS.

Effort

Physical Demand

The Shot Blast / Pack and Inspect Operator is required to continuously manipulate objects of up to 20 kilograms and may be required to remain in a stationary position such as standing for a prolonged period of time.

Supervision of Others

None

Approvals

Operations Manager _____ Date: _____

President _____ Date: _____