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## **CRP Anode weekly meeting**

## **Option A:**

- Market Survey
  - → Alba: Inspected → results available soon
  - → Piciesse: Requested for delivery in Sep. → no news
  - → Eltos: received and inspected, report: link
  - → Icape: received and inspected, report: link
  - → Tecnomec : received and inspected, report: link

Summary report: <u>link</u>

- Option A Chaosheng (replacement segments)
  - → Inspected → results available soon
  - \*Yi confirmed the company only focused on hole pattern for this production, not the same effort done in cleaning and finishing because it's a free sample

## **Option B:**

- → Manufacturing process summary: <u>link</u>
- → Segment production (Chaosheng):
  - All 28 segments inspected at 185 and now waiting for shipment
- → Pressing and milling (MDT):
  - MDT will test the hot-press tests during week 35 (August 25)
- → Autoclave and milling (MDT):
  - Tests at MPT with half-size components foreseen on week 35 (August 25)
  - A list of possible companies in the EU (autoclave) is in progress: link
    - → Order placed for several kits of dummy segments → week 35/36
    - → Waiting for offers to produce G11 mold pieces to perform autoclave tests at candidate companies
      - → From CERN subcontractors/MDT



## → High speed drilling (Impex):

- Test panel received at the factory → drilling tests on-going
  - → A few technical questions

### **Option C:**

- → GOS produced Alu. samples with nickel plating
- → Preparing tests of Alu. PCB at CERN (25 um Alu.)

## **Procurement:**

- $\rightarrow$  IT-5069/RCS released today (waiting for formal confirmation), covers PCB production for both option A and option B  $\rightarrow$  expected contract signature around October 2nd.
- $\rightarrow$  MS/DO for the drilling step and lamination is starting  $\rightarrow$  waiting for the procurement office to assign one responsible. Technical documentation well advanced.
- ightarrow Need to set a deadline to decide the manufacturing option ightarrow proposed end of September

#### New proposal: option A-bis

- In case option B is not feasible, roll back to option A but with slightly different manufacturing process that ensures long term behaviour
  - → Manufacturing of segments with signal holes but no adhesive tape, then lamination of the segments using epoxy glue applied with roller
  - → full scale tests are already possible using the "option A replacement" segments with bad tape (ask Rui to fully remove tape residues)

## **Anode QC at CERN:**

- → Camera received
- → Computer received → some tests foreseen end of this week
- → XY table material delivery expected in September

#### Others:

- Anode shipment to CRP factories : no news
  - → Need to first discuss with compliance office before launching the work
  - → Factories will be consulted during the design process
- Mass production (draft) schedule:
  - → Current schedule : <u>link</u>
- ⊕ Labelling and DB : no news



# Actions items: