

FORD STUD KIT

USING RED LOCTITE RUN STUDS IN UNTIL
BOTTOMING OUT

TIGHTEN TO 10 FT. LBS.
(ANY MORE THAN THIS CAN DAMAGE CONVERTER)

ALLOW LOCTITE TO SET UP FOR 4 HOURS.

THEN, USING PROVIDED FLANGED SELF-LOCKING
NUTS, TIGHTEN TO 50 FT. LBS.